

Advanced Aqueous Redox Flow Battery

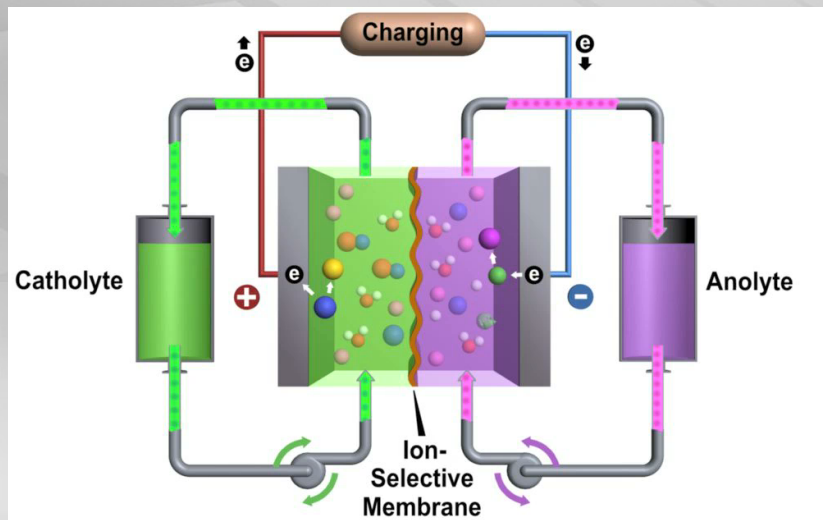
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and Vincent Sprenkle

Pacific Northwest National Laboratory

TMS 2015

March 15~19th, 2015

Redox flow batteries (RFB)



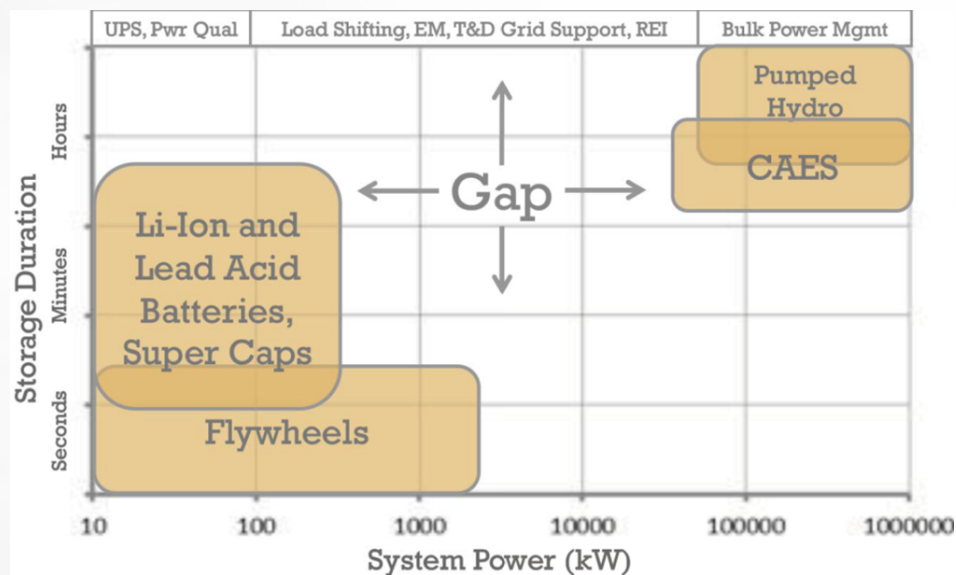
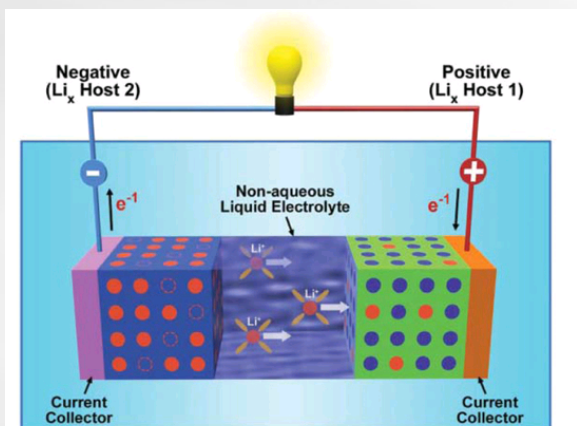
Why RFB?

➤ High safety

- ✧ **Na-S Battery**: NGK 2MW system fire in September 21 of 2011.
- ✧ **Li-ion Battery**: Electrovaya 1.5MW lithium polymer system fire in November of 2012.
- ✧ **Lead Acid Battery**: Xtreme Power 15MW lead-acid battery fire in August of 2012

Separation of reactive materials

Easy thermal management

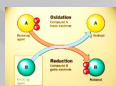


An integrated approach to advance the RFB technology

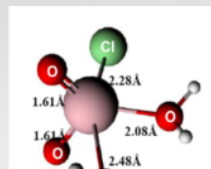
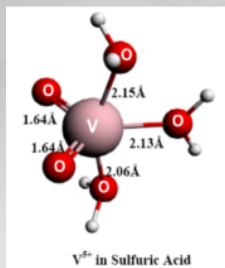


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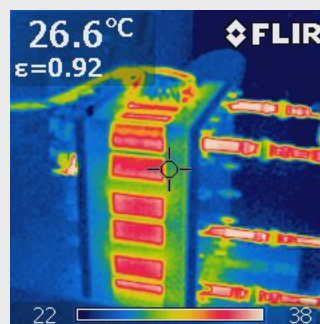
Proudly Operated by Battelle Since 1965



Novel electrolyte



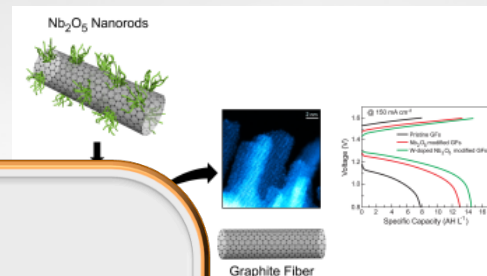
Flow stack R&D



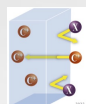
- ✧ L. Li, etc. *AEM* **2011**
- ✧ W. Wang, etc. *EES* **2012**



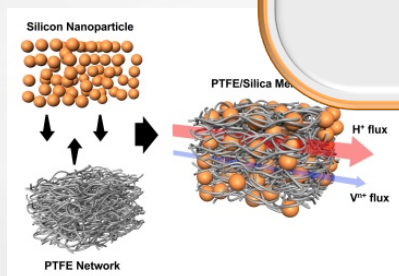
Advanced electrode



- ✧ W. Wang, etc. *ChemComm.* **2013**, 1330-1335
- ✧ W. Wang, etc. *ChemComm.* **2014**, 158-165



High performance and transport



- ✧ X. Wei, etc. *AEM* **2013**, 1215-1220
- ✧ Q. Luo, etc. *ChemSusChem* **2013**, 268

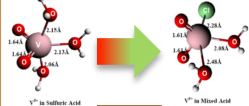
Aqueous RFB



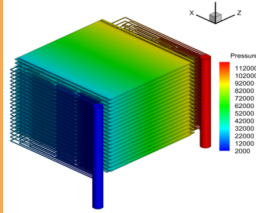
- ✧ W. Wang, etc. *ChemComm.* **2012**, 6669
- ✧ X. Wei, etc. *AM*, in press, **2014**

Review of RFB R&D at PNNL

Mixed-acid VRB



Stack R&D



MVRB License
UET
Company X

UET 125kW system



MVRB License
Wattjoule

Patents granted

2009

2010

2011

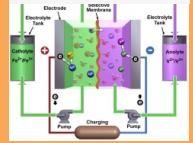
2012

2013

2014

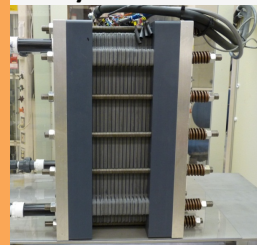
Program
start

Fe-V RFB



Paper
published

1kW/1kWh DEMO



Fe-V License
Aartha USA

New
Chemistry

UET first commercial system



Discovery

IP

R&D

Demo

License: UET/ X /
Aartha/Wattjoule

Deployment

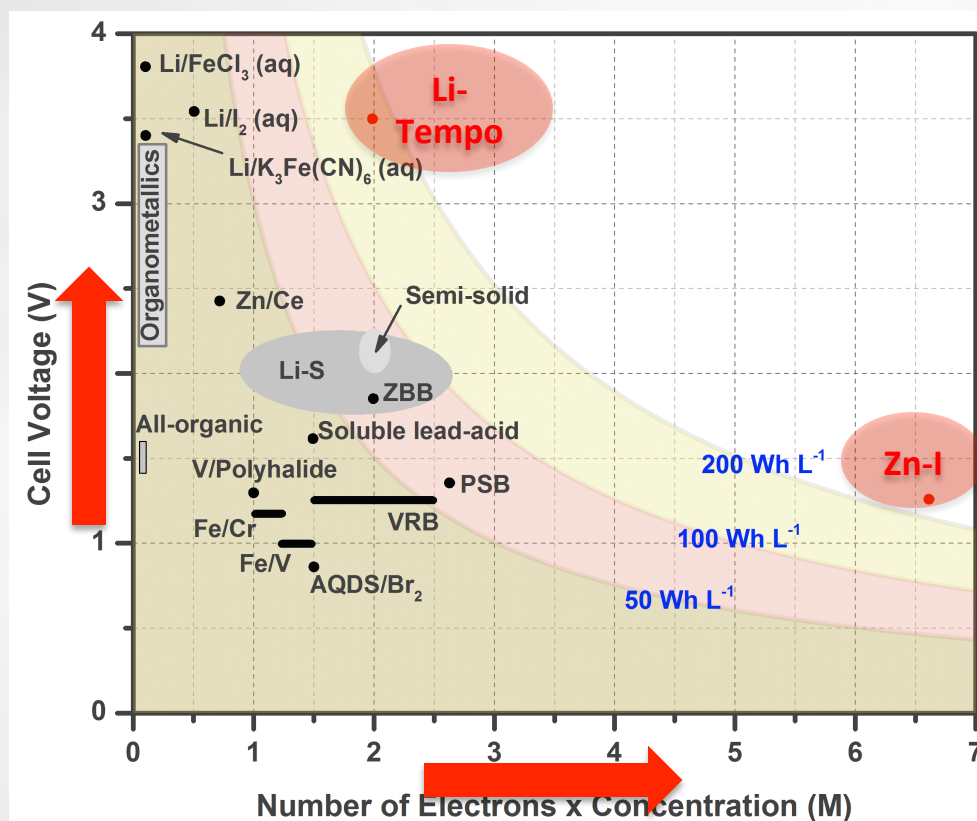
Major challenge of RFB technology

Major Challenge of the current RFB technology: low energy density



120MWh system, peak power ~ 15 MW.
Each tank holds 1800m^3 of electrolyte.

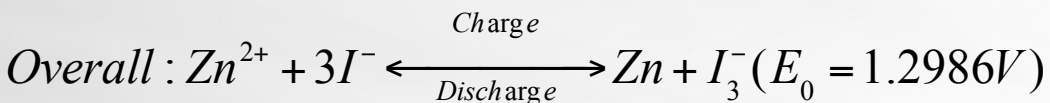
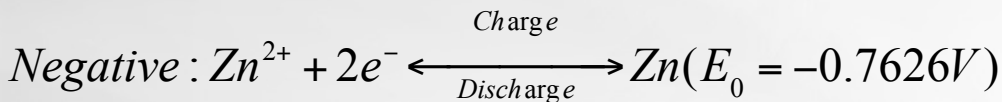
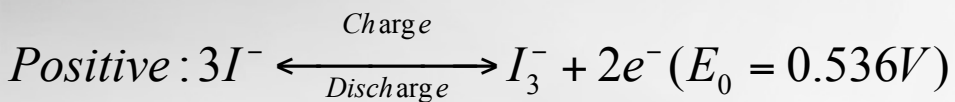
- Large form factor/footprint
- Limited application



High energy density Zn-Polyiodide aqueous RFB

Solubility of ZnI_2 is 7M in water \rightarrow theoretical energy density $\sim 322\text{Wh/L}$

Identify high solubility redox active species

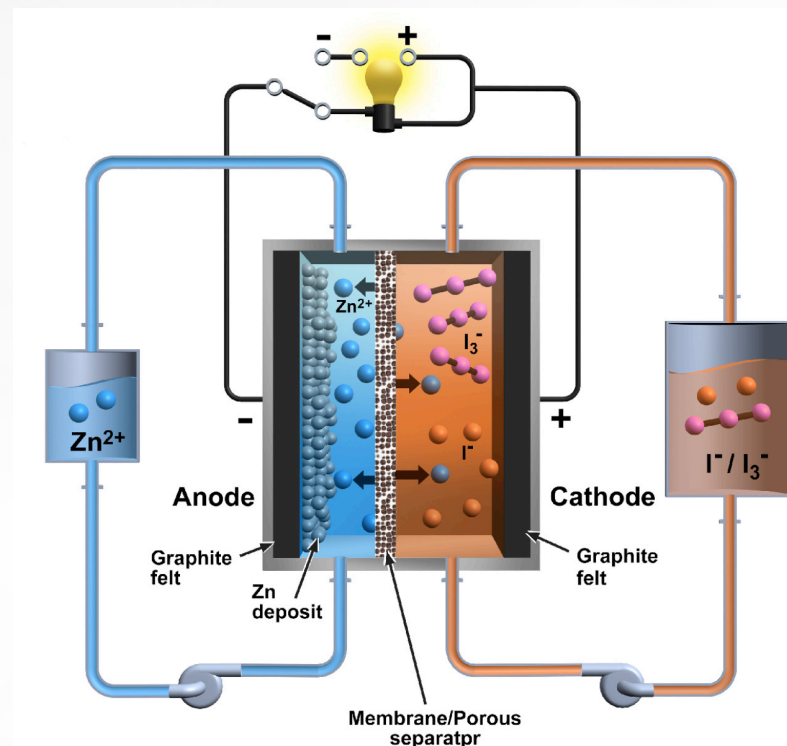


Characteristics of the Zn-I RFB

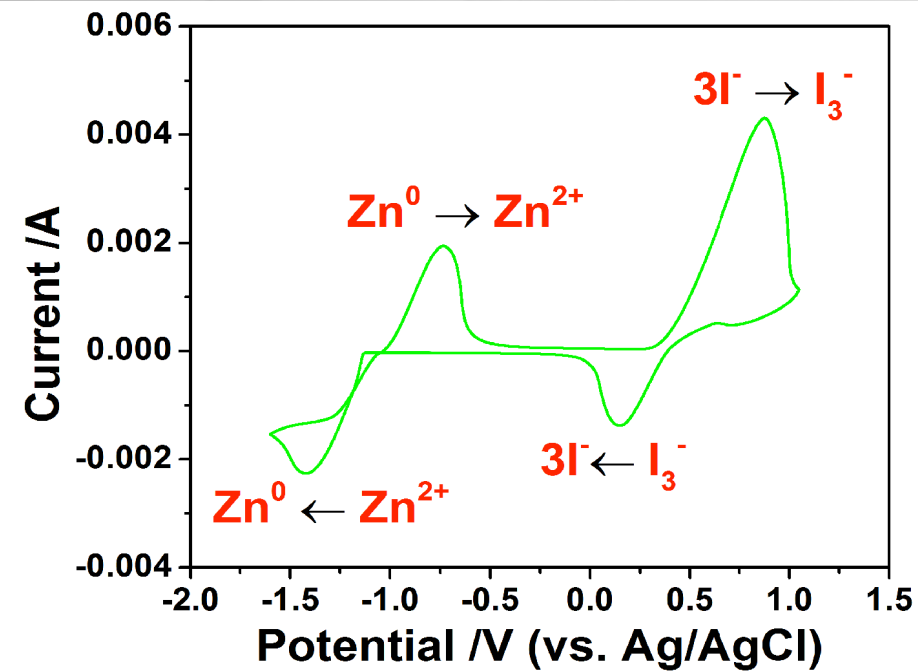
- Ambipolar electrolyte
Both anion and cation are active species.
- Bifunctional electrolyte
Active species can act as charge carrier.
- High energy density
- High safety: PH value: 3~4

No strong acid

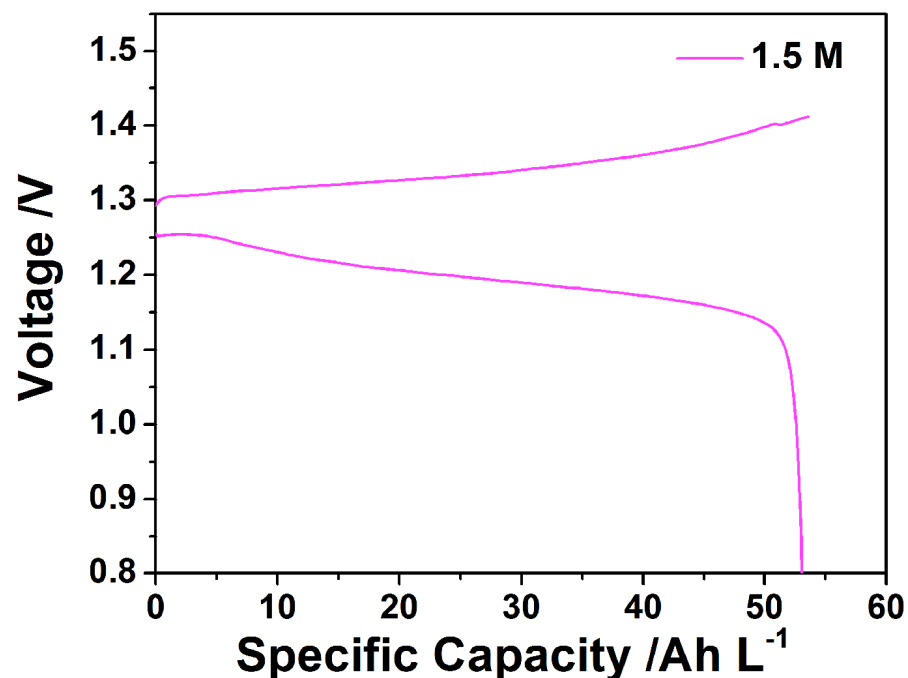
No hazardous materials



Electrochemical performance

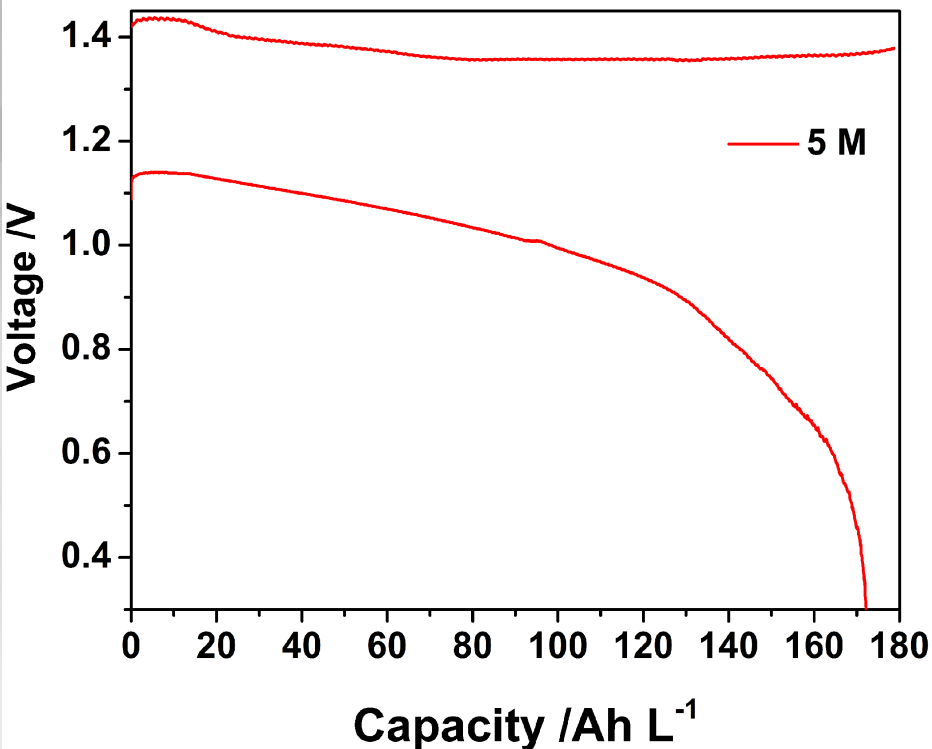


CV of 0.085 M ZnI_2 on a glassy carbon electrode at the scan rate of 50 mV s^{-1} .

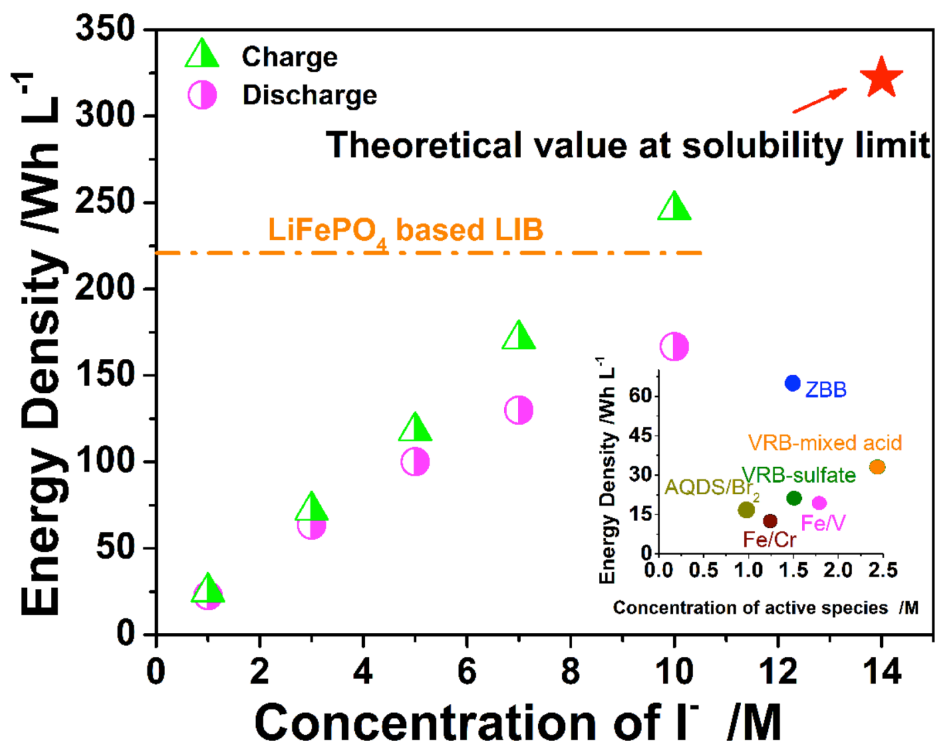


Typical charge-discharge curves at 1.5 M ZnI_2 at a current density of 20 mA cm^{-2} .

Electrochemical performance

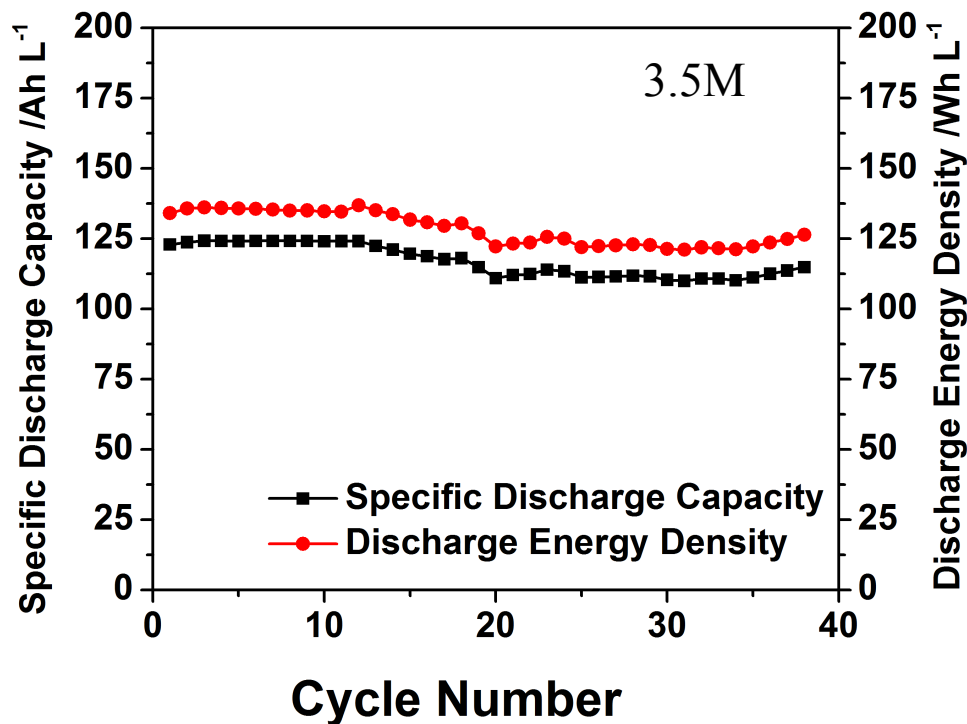


Charge/discharge curves for the cell with 5.0 M ZnI_2 and Nafion 115 as membranes operated at the current density of 5 mA cm^{-2} .

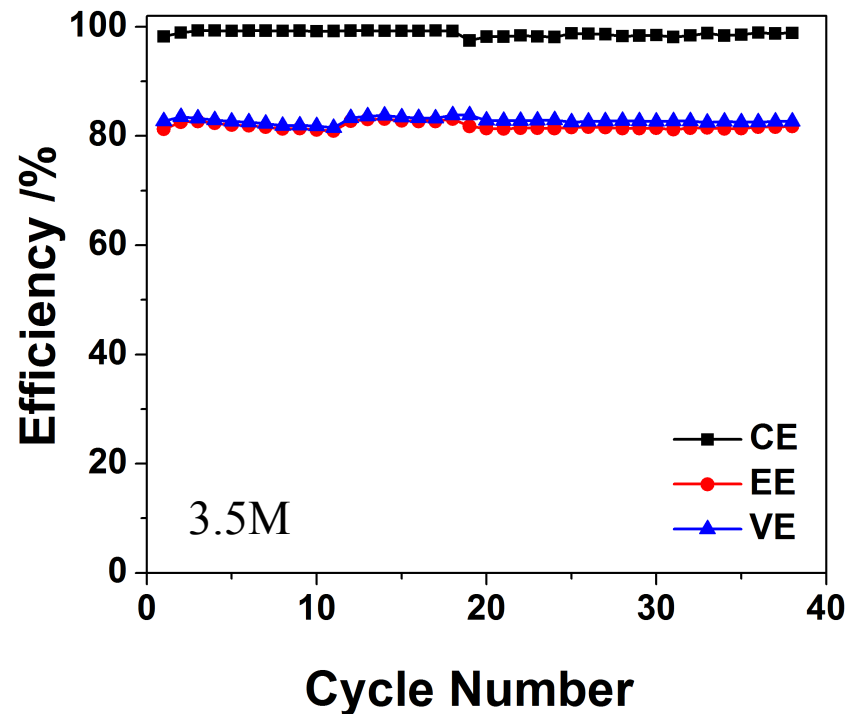


The charge and discharge energy density as a function of the concentration of I⁻. The inset lists concentration vs. energy density of several current aqueous redox flow battery chemistries for comparison.

Cycling performance

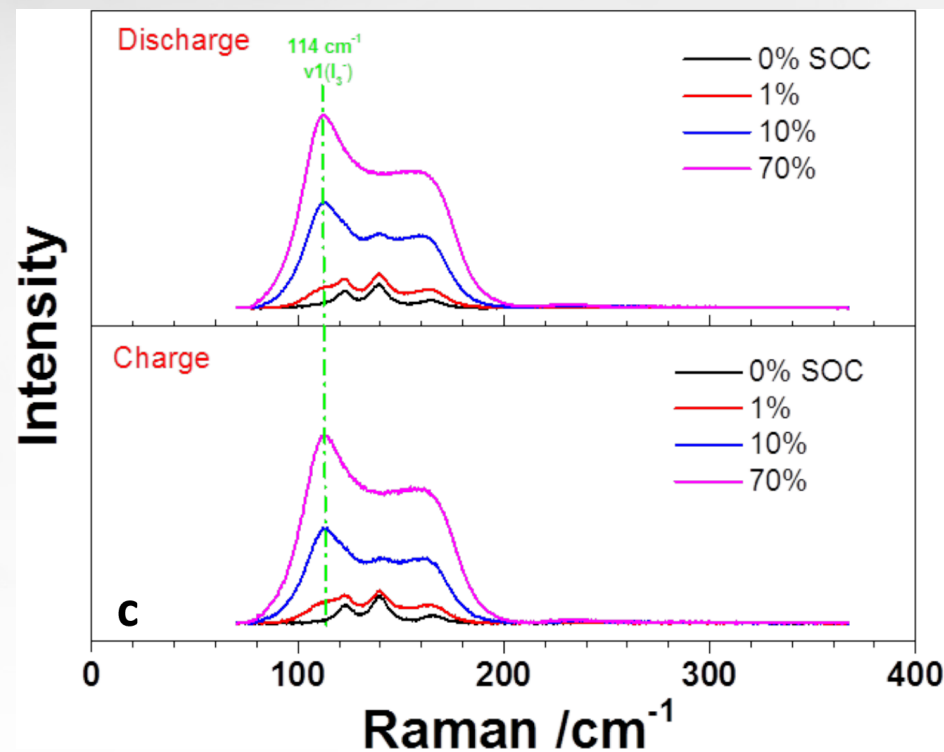
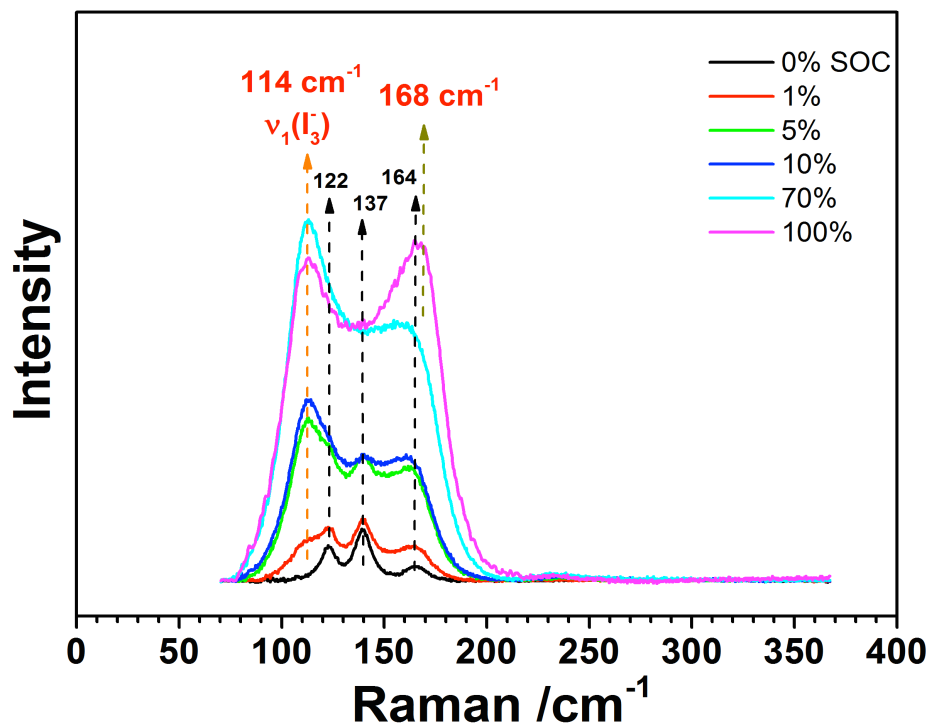


Capacities and energy density of the cell with 3.5 M ZnI₂ and Nafion 115 as membranes under the current density of 10 mA cm⁻².



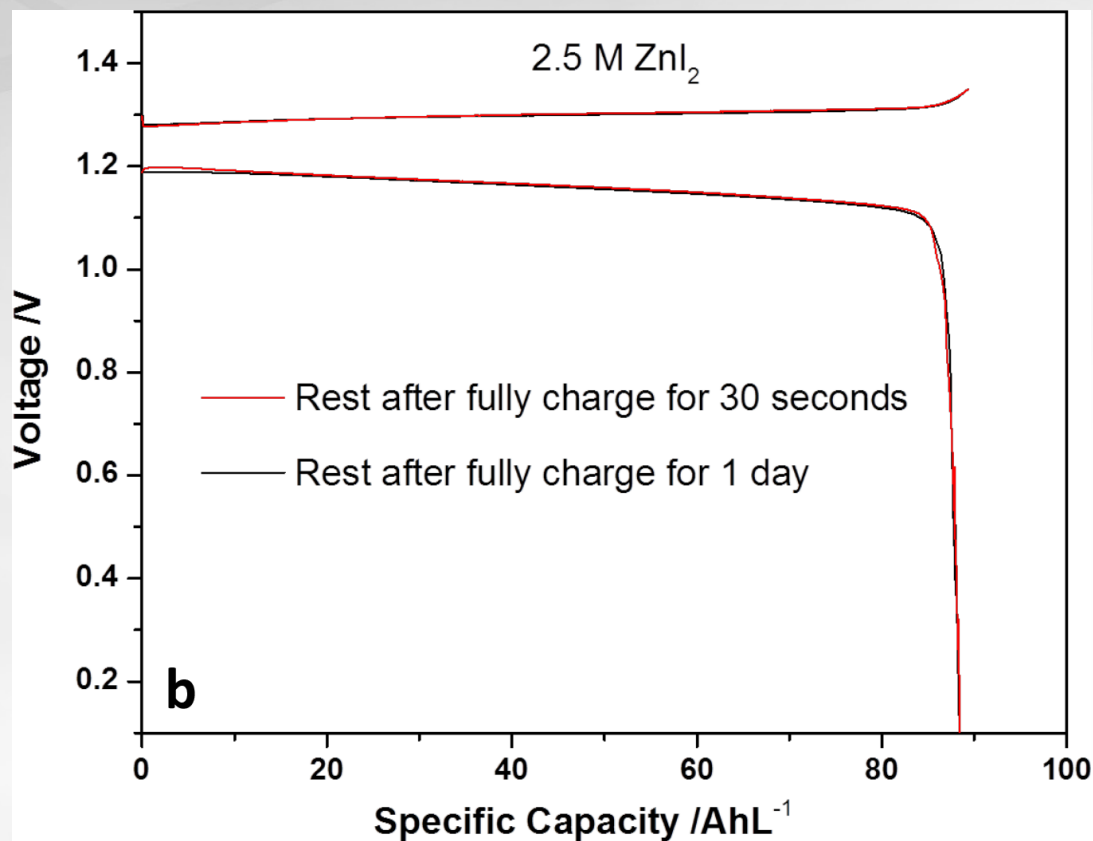
Efficiencies of the cell with 3.5 M ZnI₂ and Nafion 115 as membranes under the current density of 10 mA cm⁻².

Polyiodide species in the catholyte



Raman spectra of catholytes at different state of charges (SOCs) and discharge from 0 to 100% SOC.

Delayed Discharge



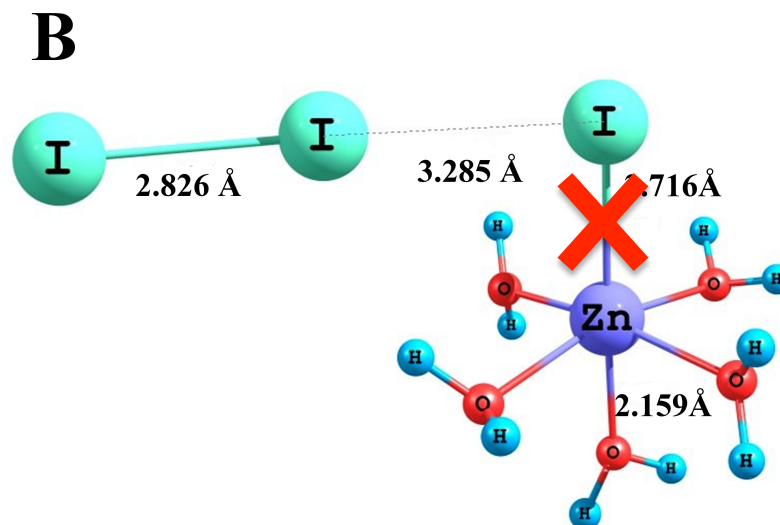
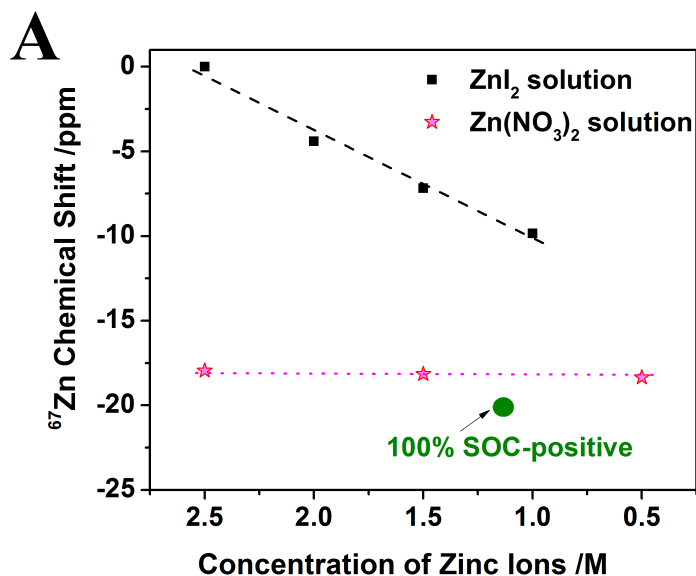
Voltage profiles of the flow cell test with different rest time.

Temperature stability of the catholyte

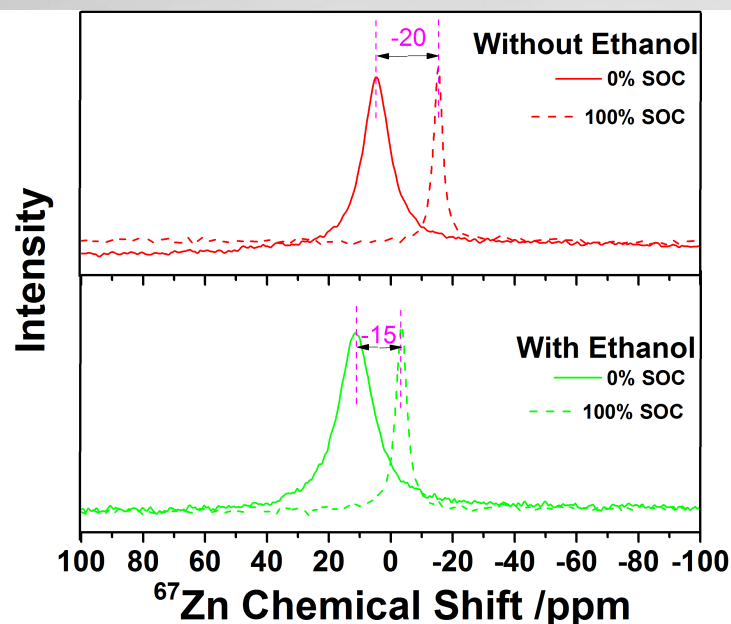
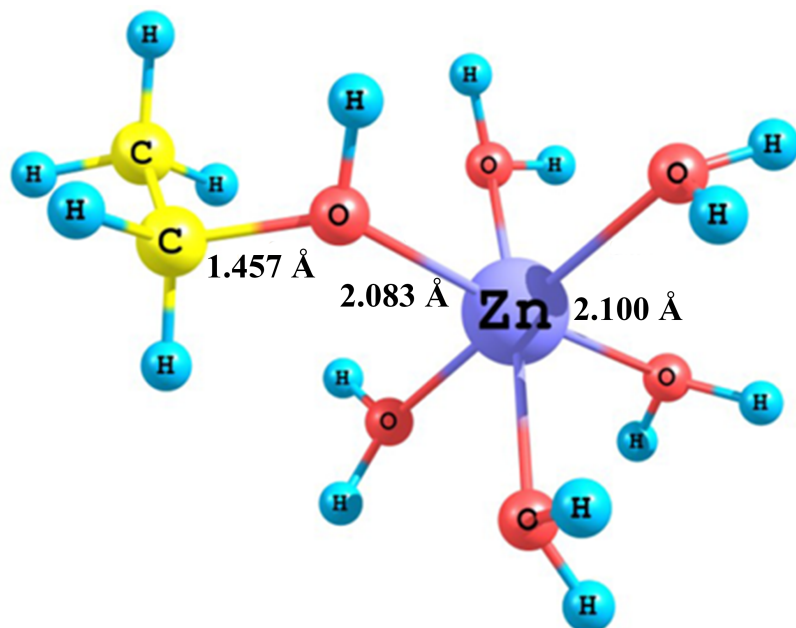
Temperature stability (off-line) of 100% SOC catholytes

ZnI ₂ (M)	50°C	25°C	0°C	-10°C	-20°C
3.5	stable	stable	ppt	ppt	ppt
2.5	stable	stable	ppt	ppt	ppt

NMR and DFT study of the catholyte solution chemistry

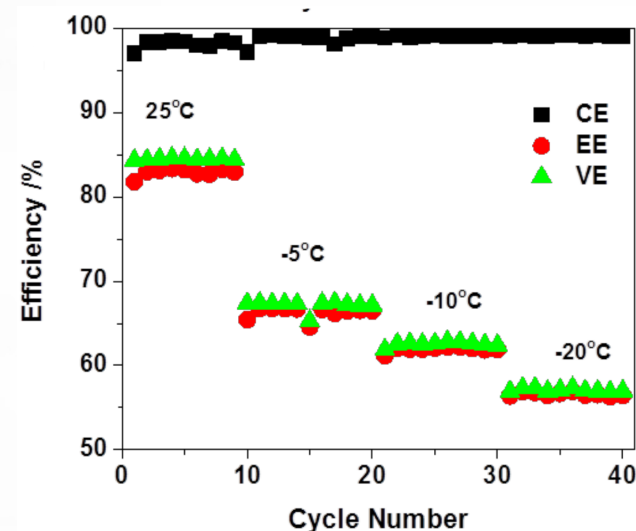


Stablize the catholyte through coordination chemistry



Temperature stability with alcohol additives

ZnI_2 (M)	Vol% EtOH	50°C	25°C	0°C	-10°C	-20°C
3.5	25	stable	stable	stable	stable	stable
	25 (EG)	stable	stable	stable	stable	stable
2.5	25	stable	stable	stable	stable	stable

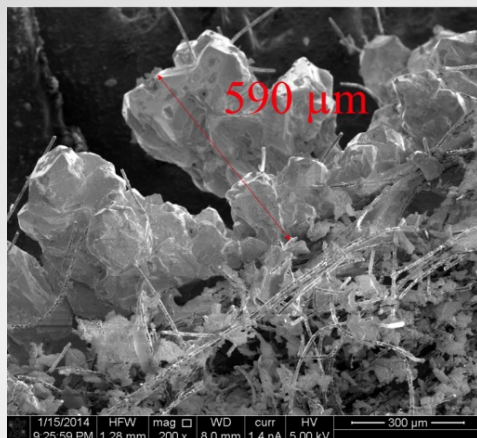


Mitigation of Zinc dendrite growth

Dendrite growth in the flowing electrolyte

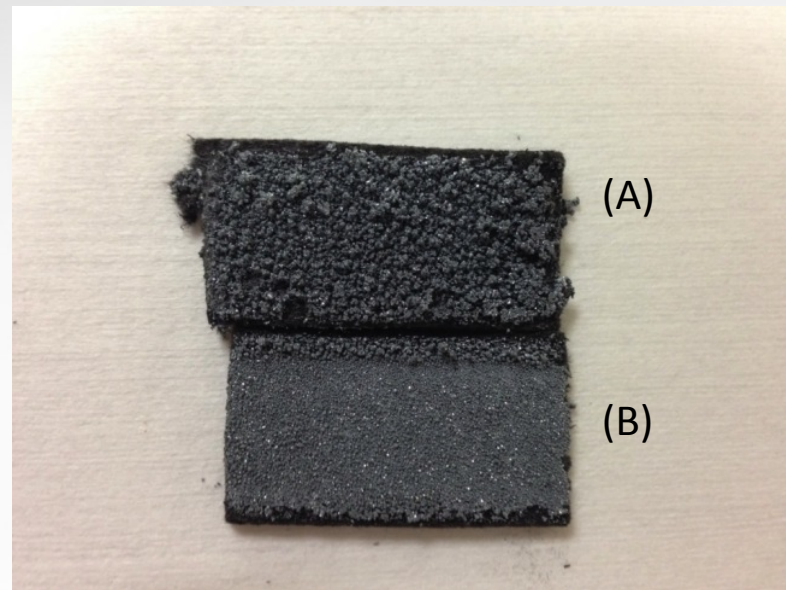


(A)



(B)

Alcohol complexing ameliorate the dendrite growth



Morphologies of zinc dendrites after charge for the cells with 3.5 M ZnI_2 operated at the current density of 10 mA cm^{-2} (A) in the static cell and (B) the flow rate of 100 mL min^{-1} .

Morphologies of zinc dendrites after charge (A) without EtOH and (B) with EtOH in the electrolytes.

Summary

- High energy density Zn-I RFB ($>150\text{Wh/L}$) has been designed and demonstrated
- Alcohol molecules are found to complex with the Zn ions, which improve the temperature stability and ameliorate Zn dendrite growth.

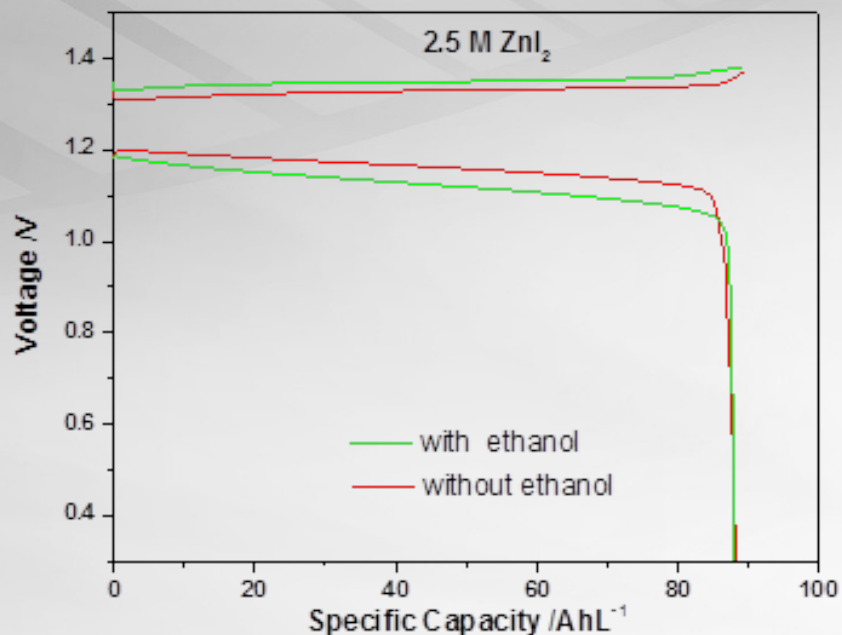
Future work

- Investigation of the Zn dendrite formation mechanism and development of mitigation methods.
- Improve the kinetics of the polyiodide redox reaction.

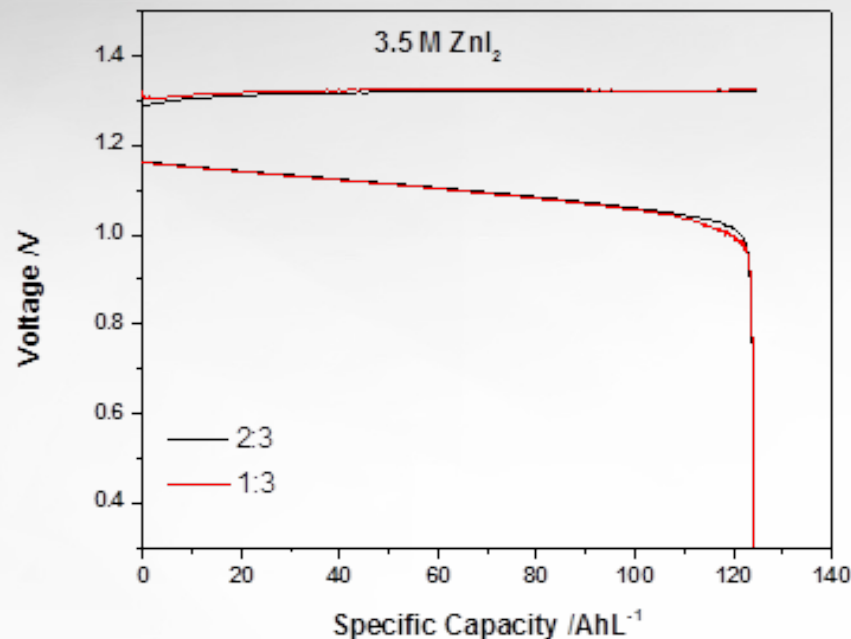
Acknowledgements

- US Department of Energy's Office of Electricity Delivery and Reliability – Dr. Imre Gyuk, Energy Storage Program Manager.
- Pacific Northwest National Laboratory is a multi-program national laboratory operated by Battelle Memorial Institute for the U.S. Department of Energy under Contract DE-AC05-76RL01830.

Effect of the Ethanol and anolyte volume

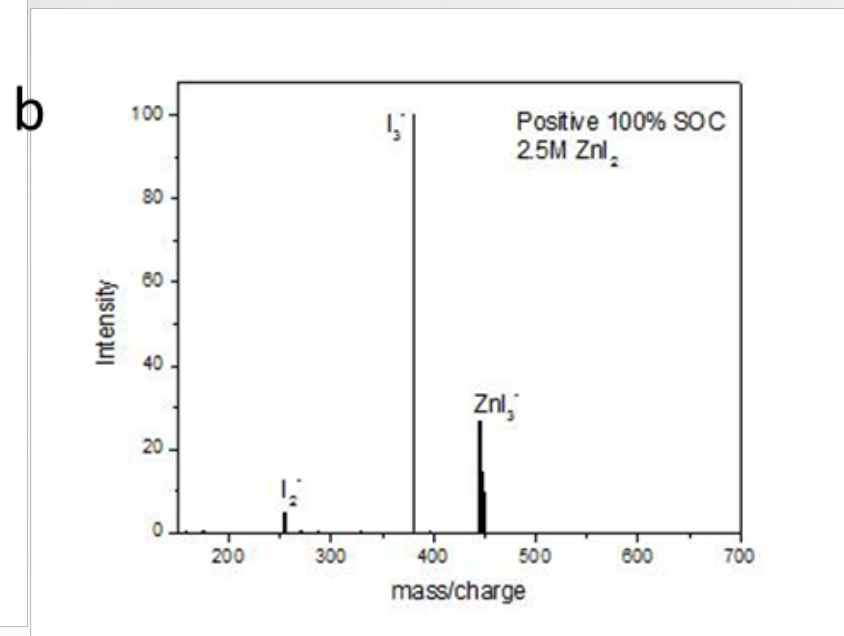
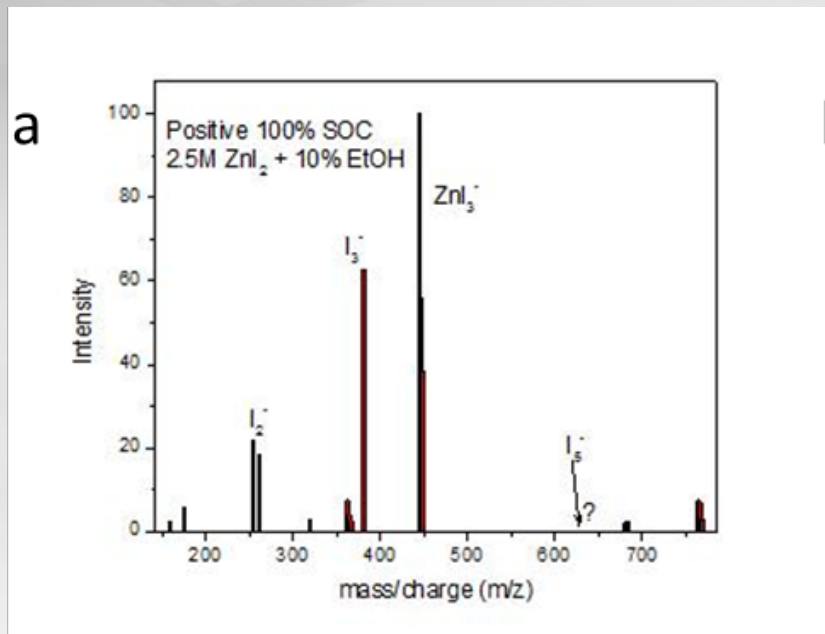


Voltage profiles of a flow cell test on a 2.5M ZnI_2 electrolyte with and without ethanol.



Voltage profile of flow cell tests with different anolyte volumes.

Mass spectrometry analysis of catholyte



Mass spectrometry analysis of **(a)** pristine and **(b)** EtOH-added catholyte at fully charged condition. The presence of ZnI_3^- and molecular triiodide confirms our NMR and DFT-based analysis.