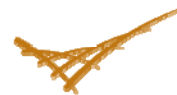


Development of Li-Air Batteries

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December 2010



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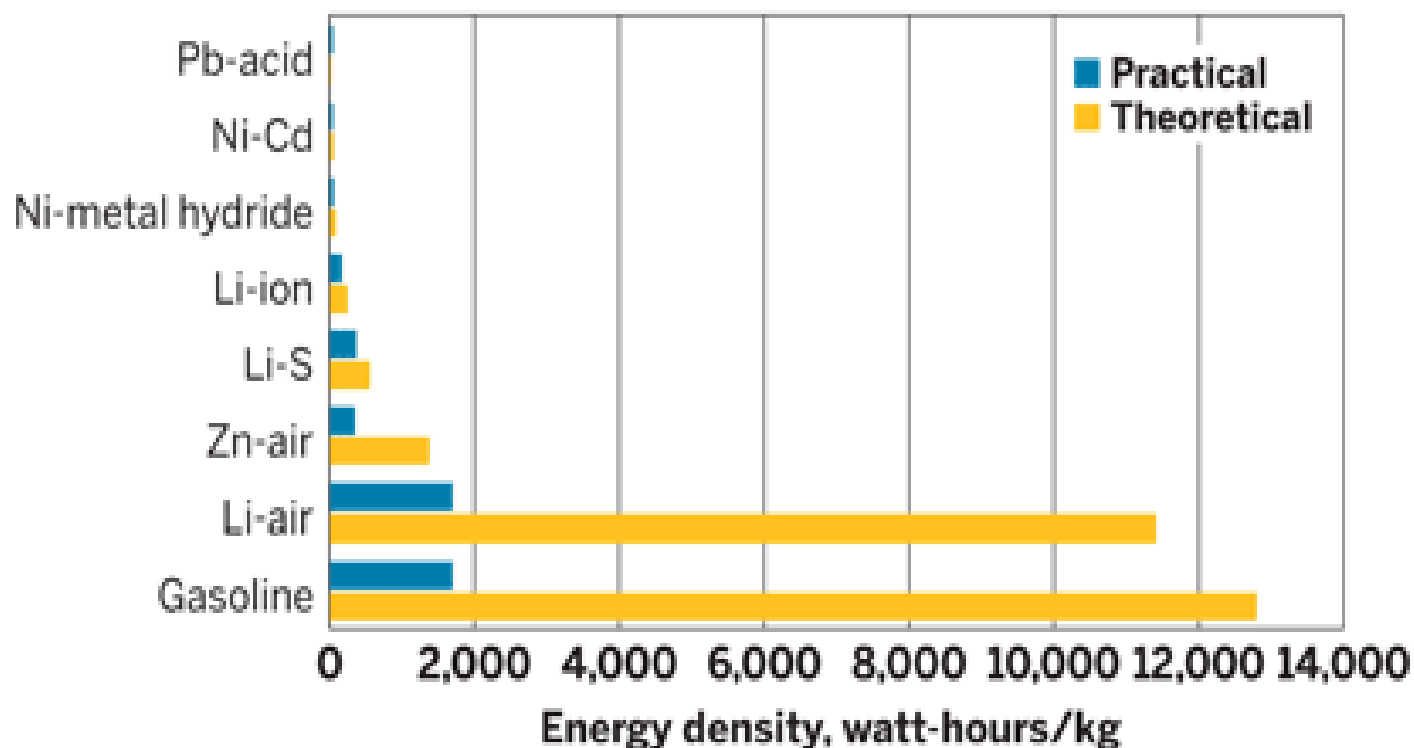
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Outline

1. Advantages and Challenges of Li-air Batteries
2. Development of Primary Li-air Batteries
3. Rechargeable Mechanism in Li-air Batteries
4. Summary

Challenges for Extremely High Energy Batteries:

Li-ion batteries are currently among the most attractive technologies for microelectronic, transportation and defense, but Li-S, and Li-air batteries have the potential to increase the specific energy density by orders of magnitudes



Technologies beyond Li-ion require significant improvement in electrode and electrolyte materials, cell design and fundamental understanding to solve the poor reversibility and reliability, low power and high cost problems.

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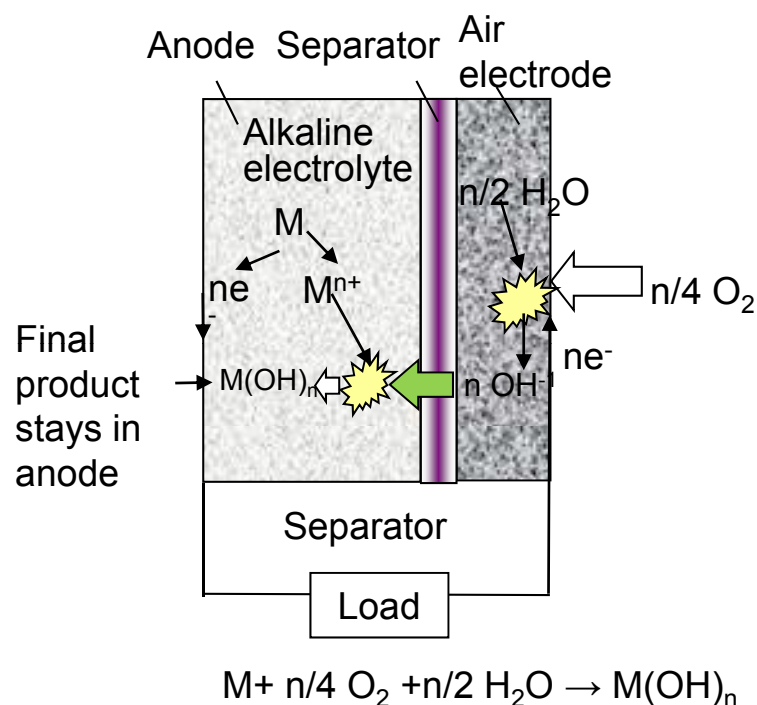
1. Advantages and Challenges of Li-air Batteries

	Nonaqueous Electrolyte Based Li-air Batteries	Aqueous Electrolyte Based Li-air Batteries
Reaction	$2\text{Li} + \text{O}_2 \rightarrow \text{Li}_2\text{O}_2$ or $4\text{Li} + \text{O}_2 \rightarrow 2\text{Li}_2\text{O}$	$4\text{Li} + \text{O}_2 + 2\text{H}_2\text{O} \rightarrow 4\text{Li}(\text{OH})$
Separator	Polymer/glass fiber	LISICON glass
Theoretical specific energy if only Li included (Wh/kg)*	11,238/11,972	~12,000
Theoretical specific energy if Li/carbon/electrolyte are included (Wh/kg)**	3031	1436
Practical specific energy for complete Li-air batteries	?	?

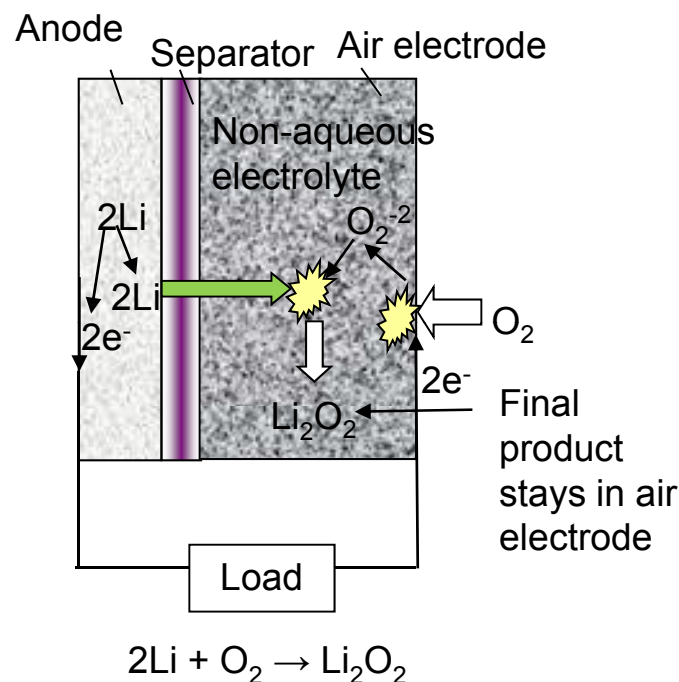
*Abraham, KM and Z Jiang.1996. *Journal of the Electrochemical Society* 143-1, 1 (1996)

** Zheng et al. *Journal of the Electrochemical Society* 155 (6), A432 (2008)

Reaction Processes in Metal-Air Batteries



(a) Aqueous based electrolyte, where M represents metals (Zn, Al, Mg, Fe, Ca etc.). The reaction products ($M(OH)_n$) are accumulated in the anode.



(b) Lithium-air battery based on nonaqueous electrolyte. The reaction products ($M(OH)_n$) are accumulated in the anode.



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Challenges in Li-air Batteries

Primary:

1. Improve the specific energy of air electrode
2. Improve the specific energy of full cell.
3. Increase the ambient operation time.
4. Increase the power rate.

Rechargeable:

1. Find stable systems (aqueous or non-aqueous) which are stable in oxygen environment.
2. Understand reversible mechanism of Li-O_2 reaction.
3. Develop an oxygen selective membrane.
4. Prevent Li dendrite growth.



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2. Development of Primary Li-air Batteries

2.1 Air Electrode Simulation

2.2 Air Electrode Optimization

2.3 Electrolyte Selection

2.4 Li-air Batteries with O₂ Diffusion Membranes



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2. Development of Primary Li-air Batteries

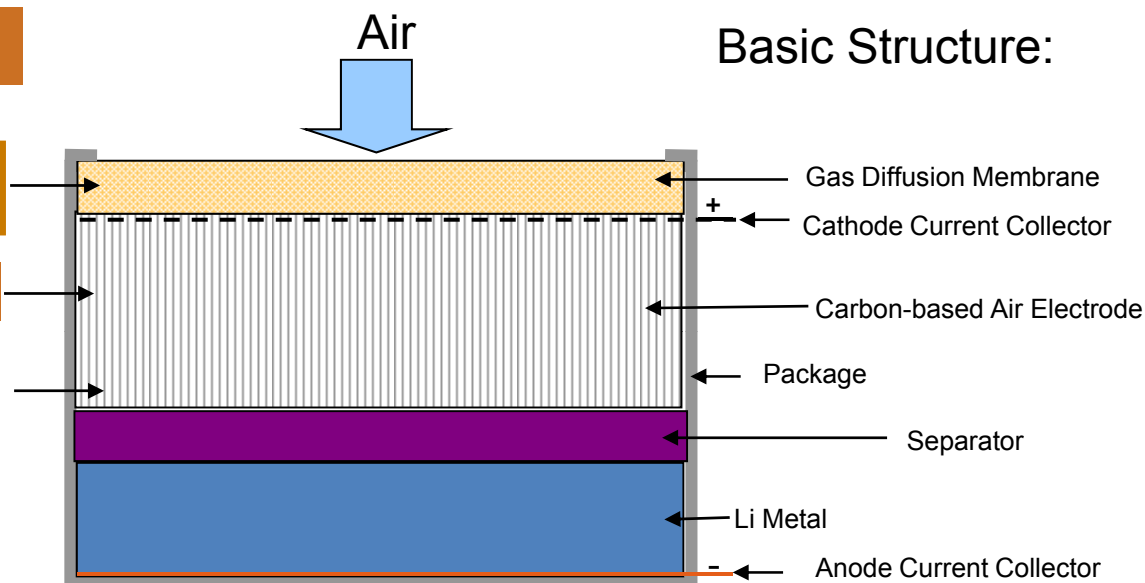
PNNL Approaches:

O₂ Diffusion Membrane/
moisture & electrolyte barrier

Air Stable Electrolyte

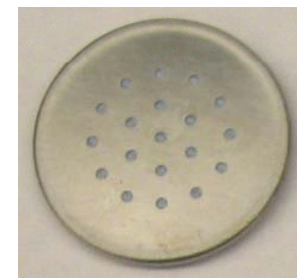
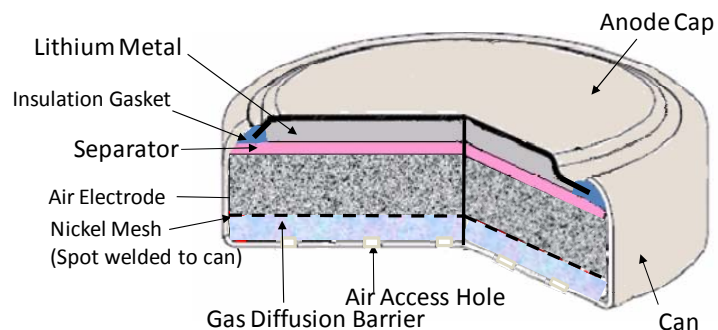
Nanostructured Carbon with
High Mesoporous Volume

Basic Structure:



Initial cell configuration:
Type 2325 coin cells

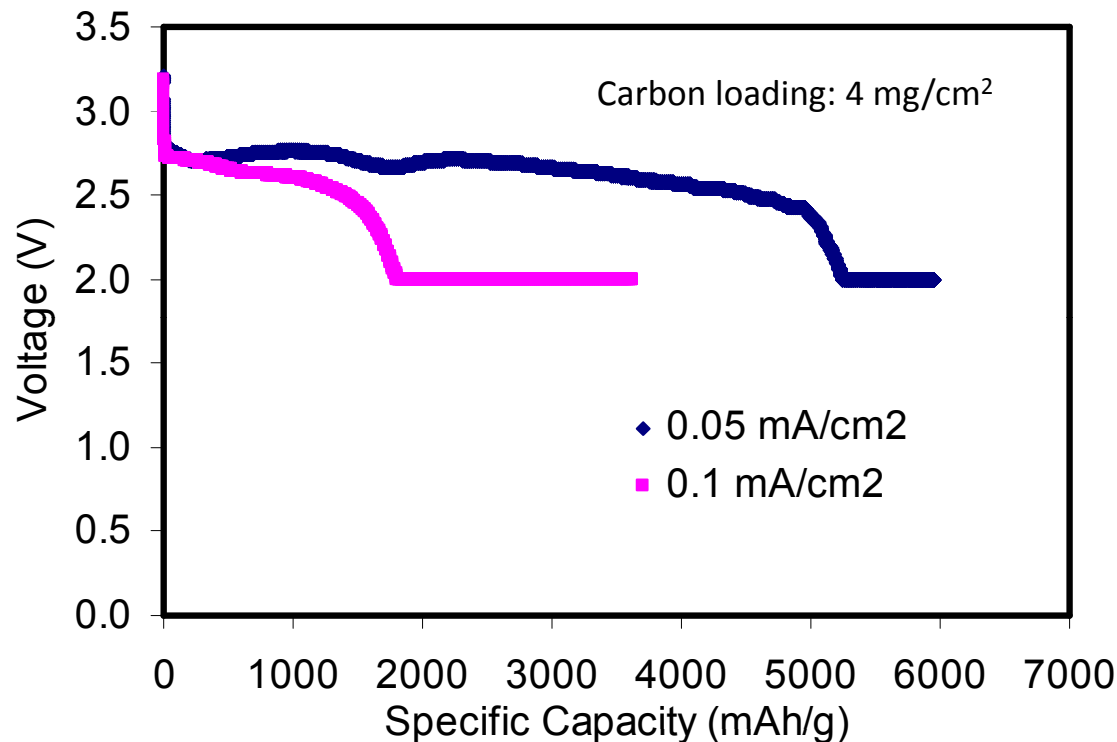
Test in dry box (RH ~ 1%)



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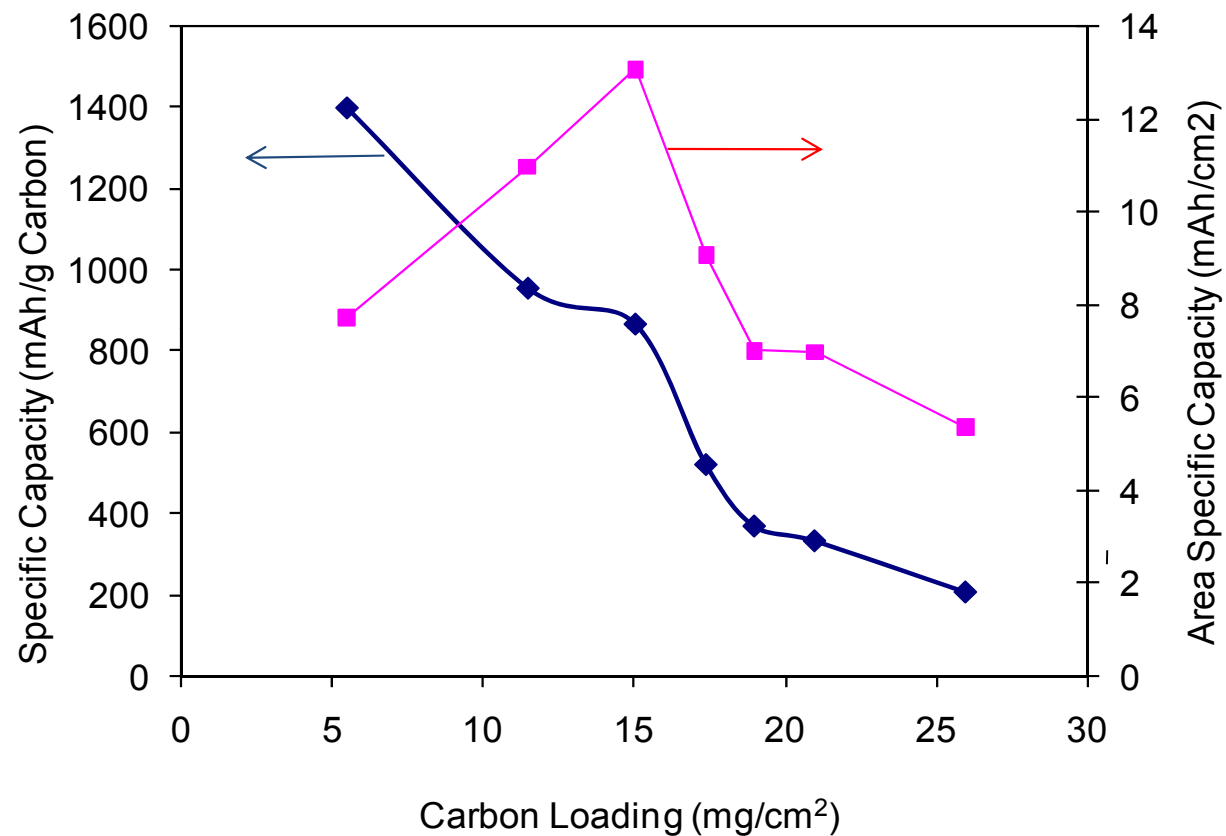
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Performance of Li-air Pouch Cell in Ambient Environment

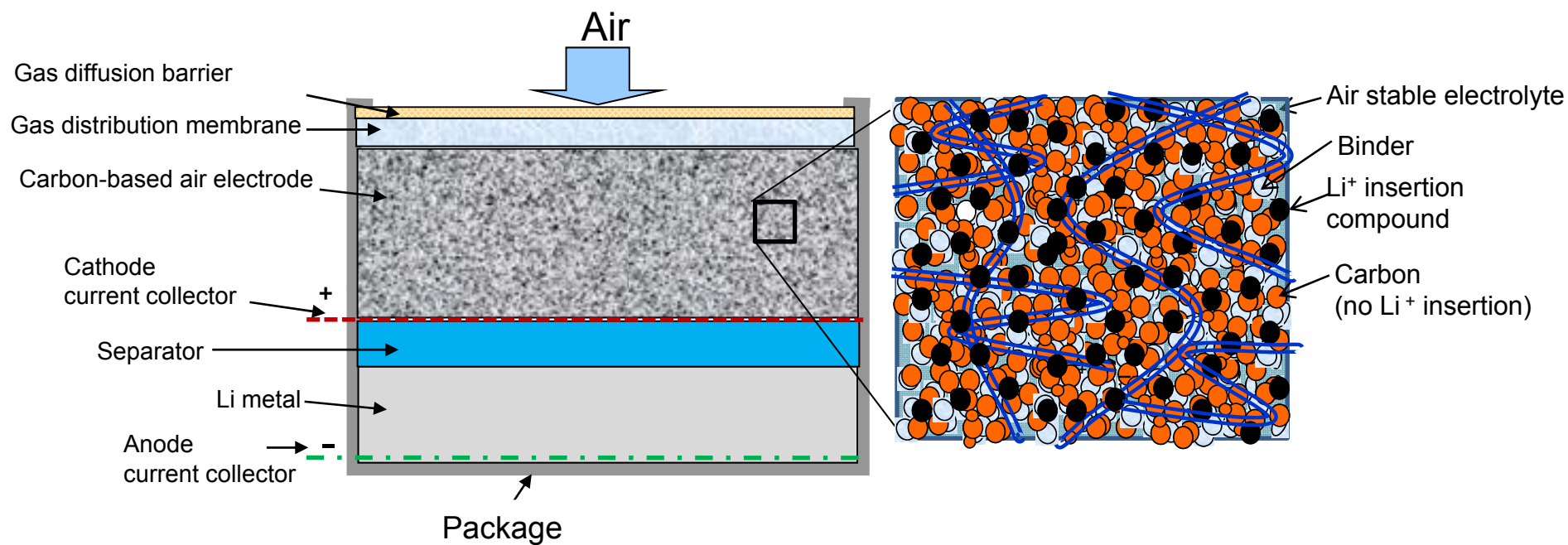


- ✓ C-PNL based pouch cell is operated in ambient environment.
- ✓ Specific capacity is doubled for C-PNL compared with KB.
- ✓ Rate performance is also improved.

Optimized Area-Specific Capacities

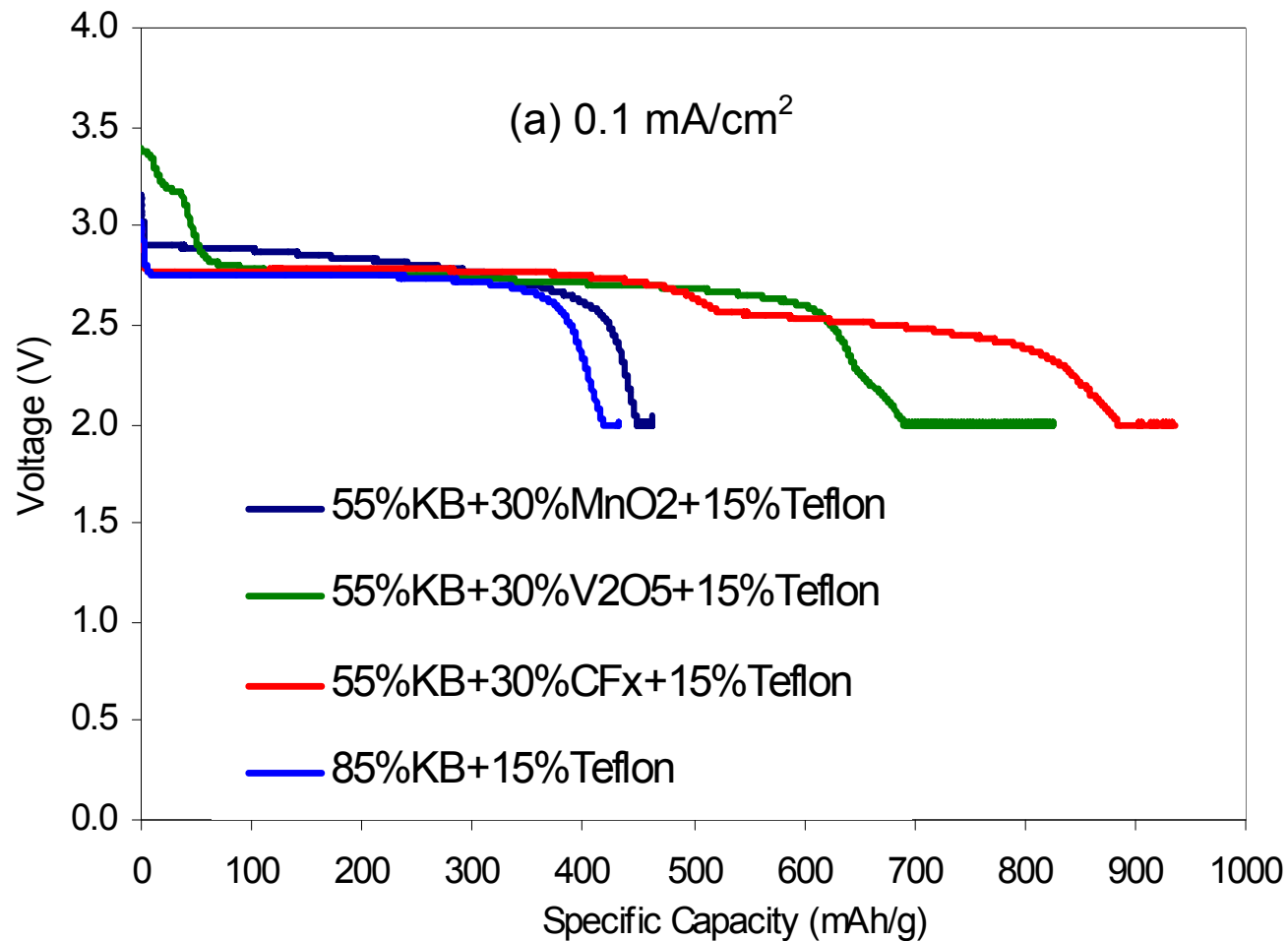


Hybrid Li-air Battery for High-Rate Operation



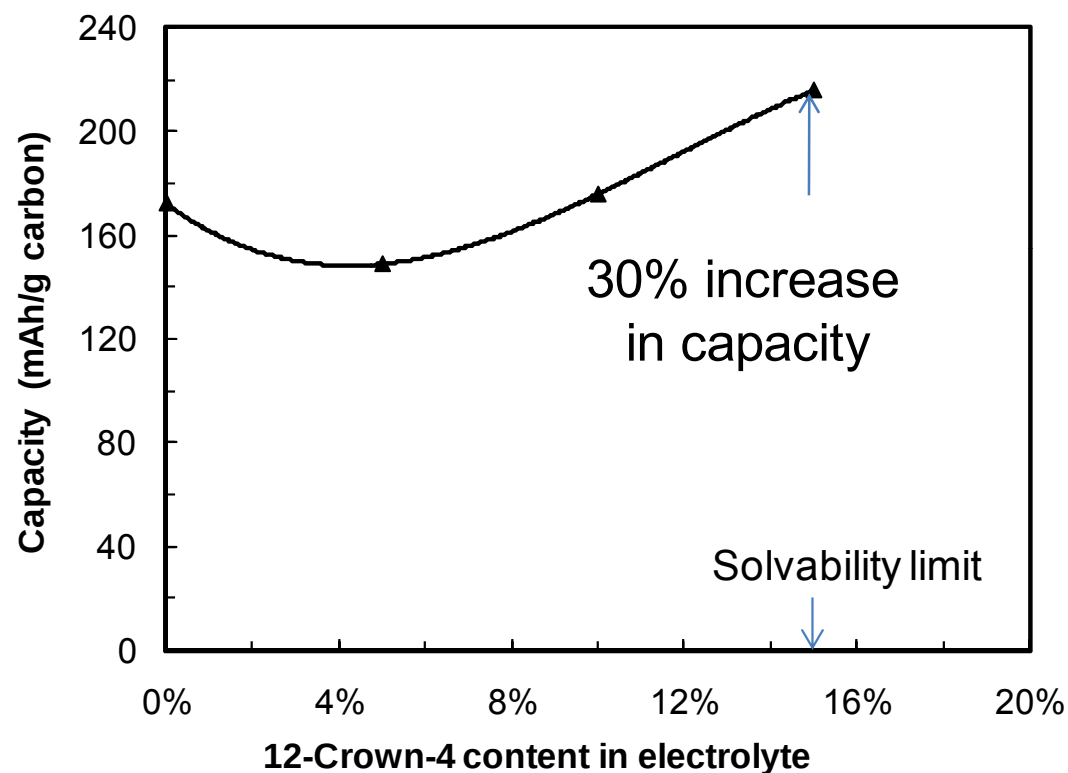
- High rate Li⁺ insertion compound (< 2.8V) can provide high-rate capability.
- CF_x also reduce electrode blocking.

Comparison of Hybrid Air Electrodes



Additive Leads to 30% Increase in Capacity

12-crown-4 in 1.0M LiTFSI in PC/EC (1:1 wt)

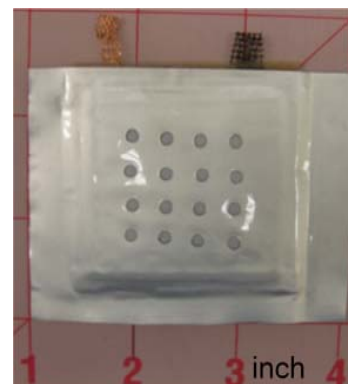


Proto-Type Li-air Batteries with O₂ Diffusion Membranes

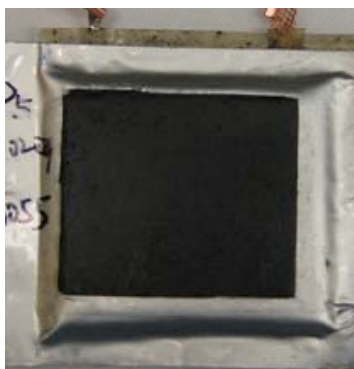
Cell Designs:



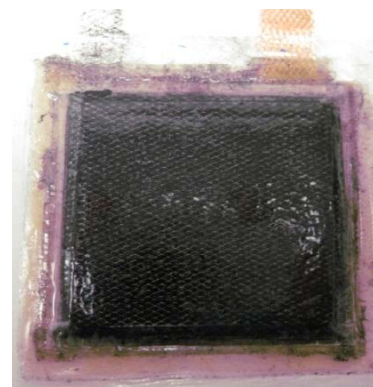
- a. G1 cell design. 2325 coin cell.
Diameter = 2.3 cm



- b. G2 cell design. Single side pouch cell with
diffusion holes (4cmx4cm).

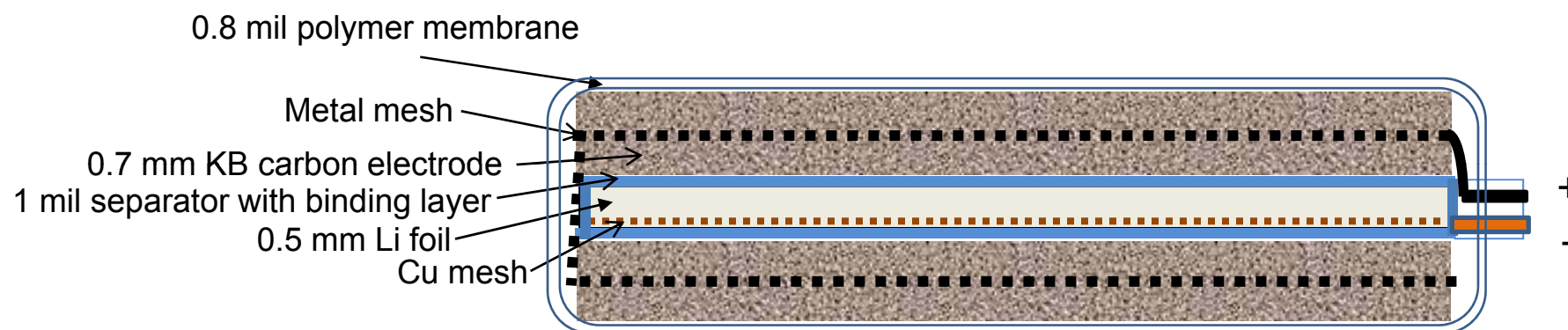


- c. G3 cell design. Double side pouch
cell with low permeability polymer
window (4cmx4cm)



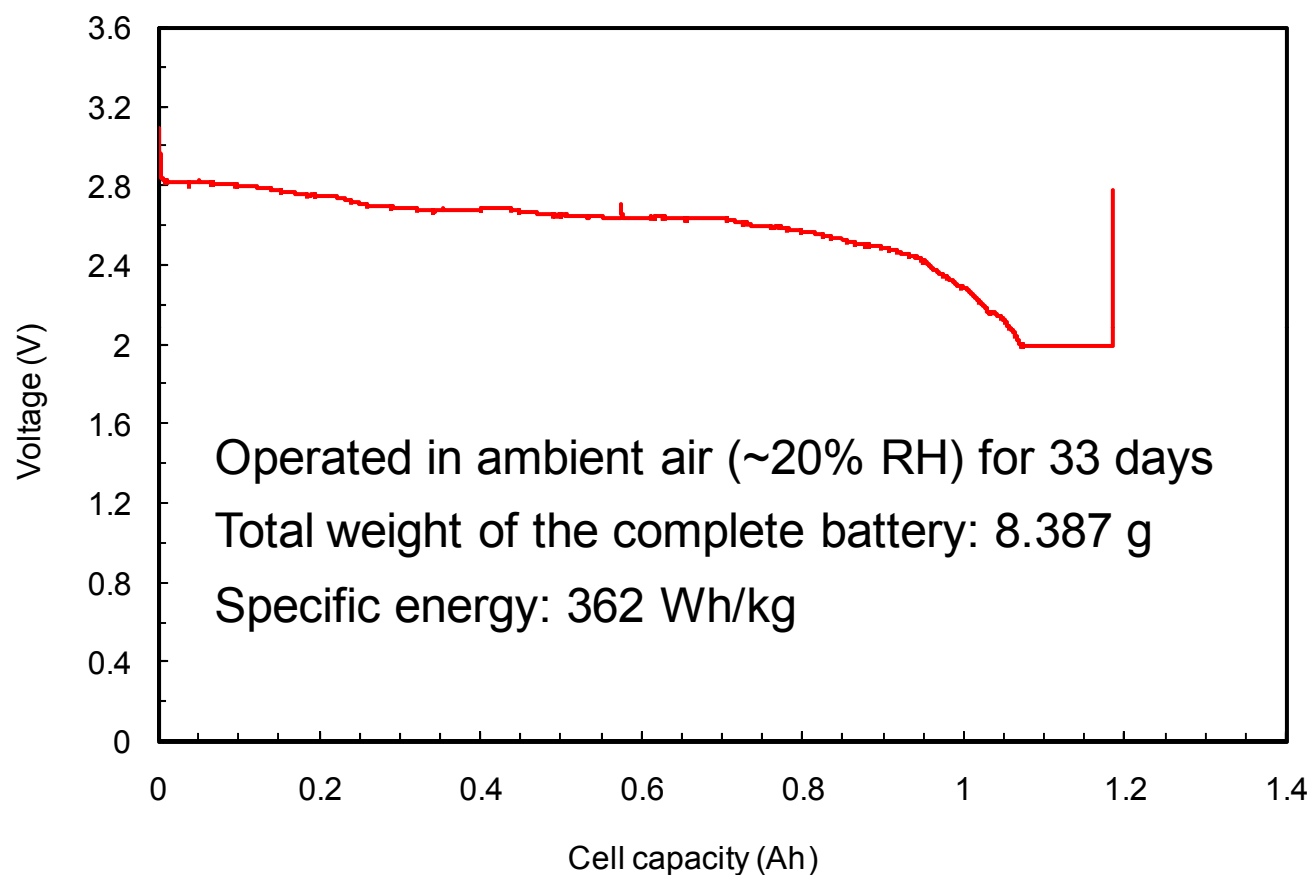
- d. G4 cell design. Double side pouch
cell with low permeability polymer
Window. (4.6cmx4.6cm).

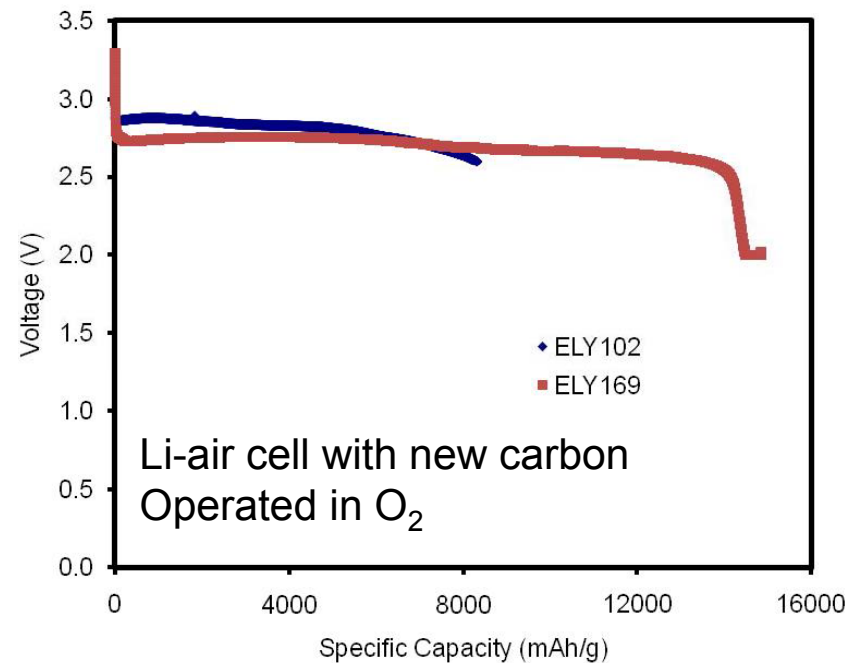
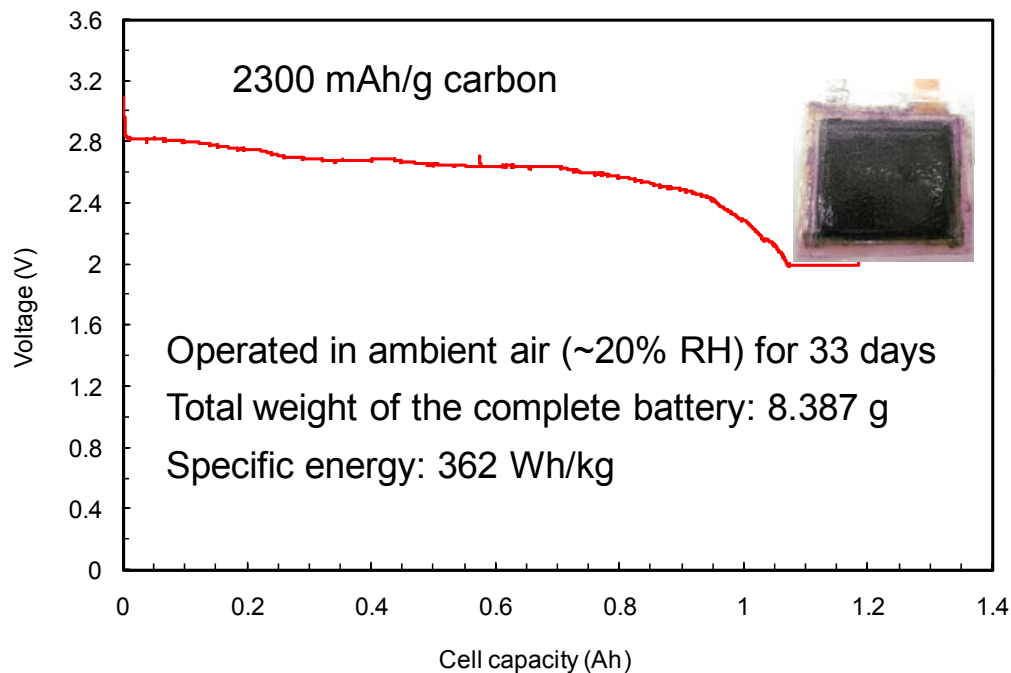
Cell Design with Polymer Diffusion Barrier



Footprint: 4.6 cm x 4.6 cm; Thickness = 3.8 mm

Discharge Profile of a Li-air Battery with an O₂ Diffusion Membrane



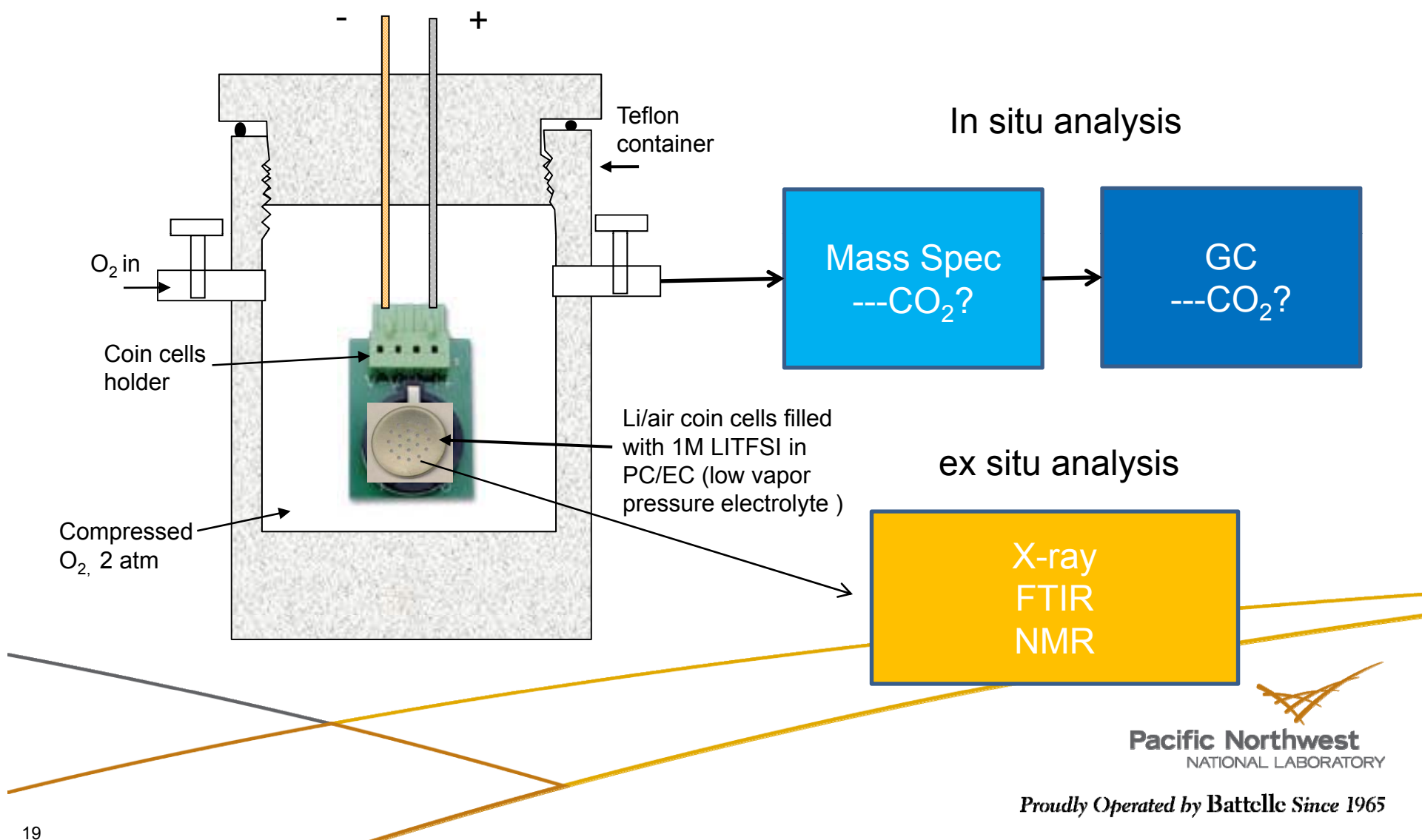


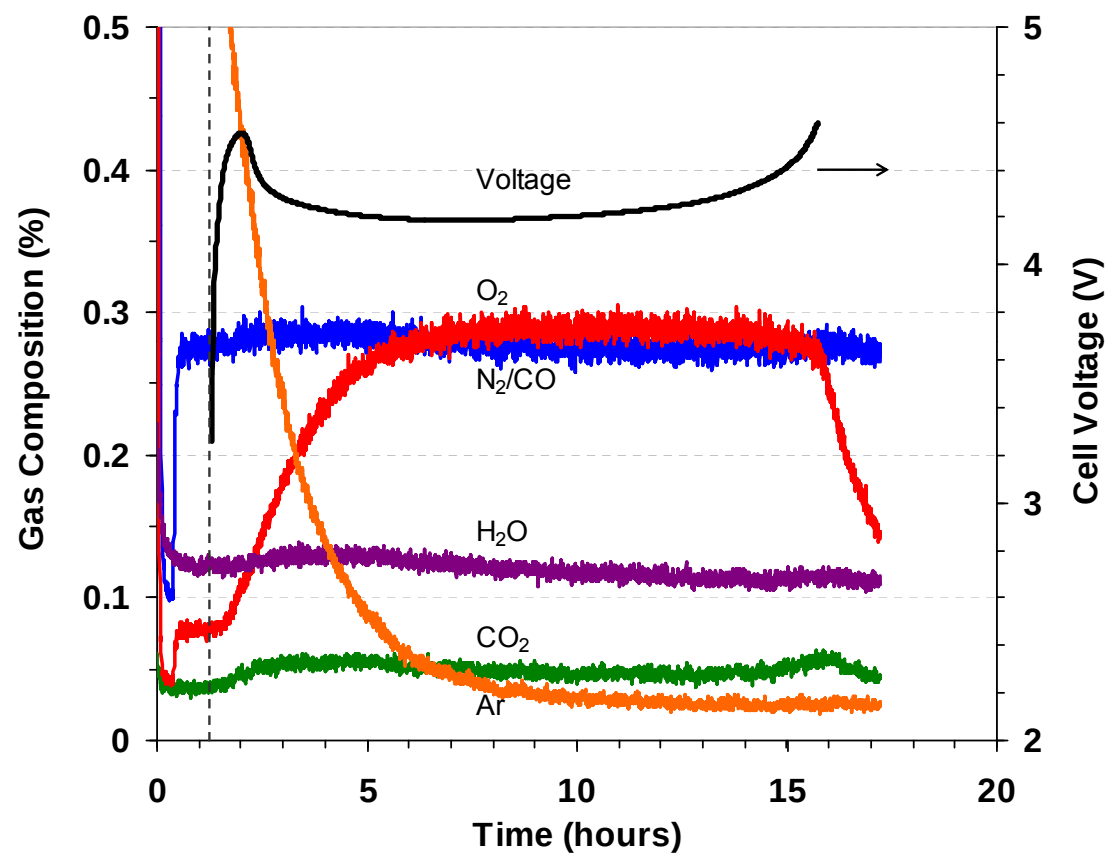
- ✓ Best specific energy for complete Li-air battery operated in ambient
- ✓ New carbon increases capacity to 8000 mAh/g
- ✓ New carbon and new electrolyte further increase the capacity to 15,000 mAh/g

4. Summary

1. Developed an unique package membrane which can also serve as an O₂ diffusion membrane, water barrier, and electrolyte barriers. It enables Li-air batteries to work in ambient air for 33 days.
2. Developed Li-air batteries with a specific energy of ~362 Wh/kg for the complete battery.
3. Hybrid air electrode with KB/CF_n can significantly increase the power rate of Li-air batteries.
4. Electrolyte weight dominates battery weight structure. Reducing the electrolyte amount will be the key to further increase the specific energy of Li-air batteries.

2.2 Investigation on the Reaction Products of Li-Air Batteries



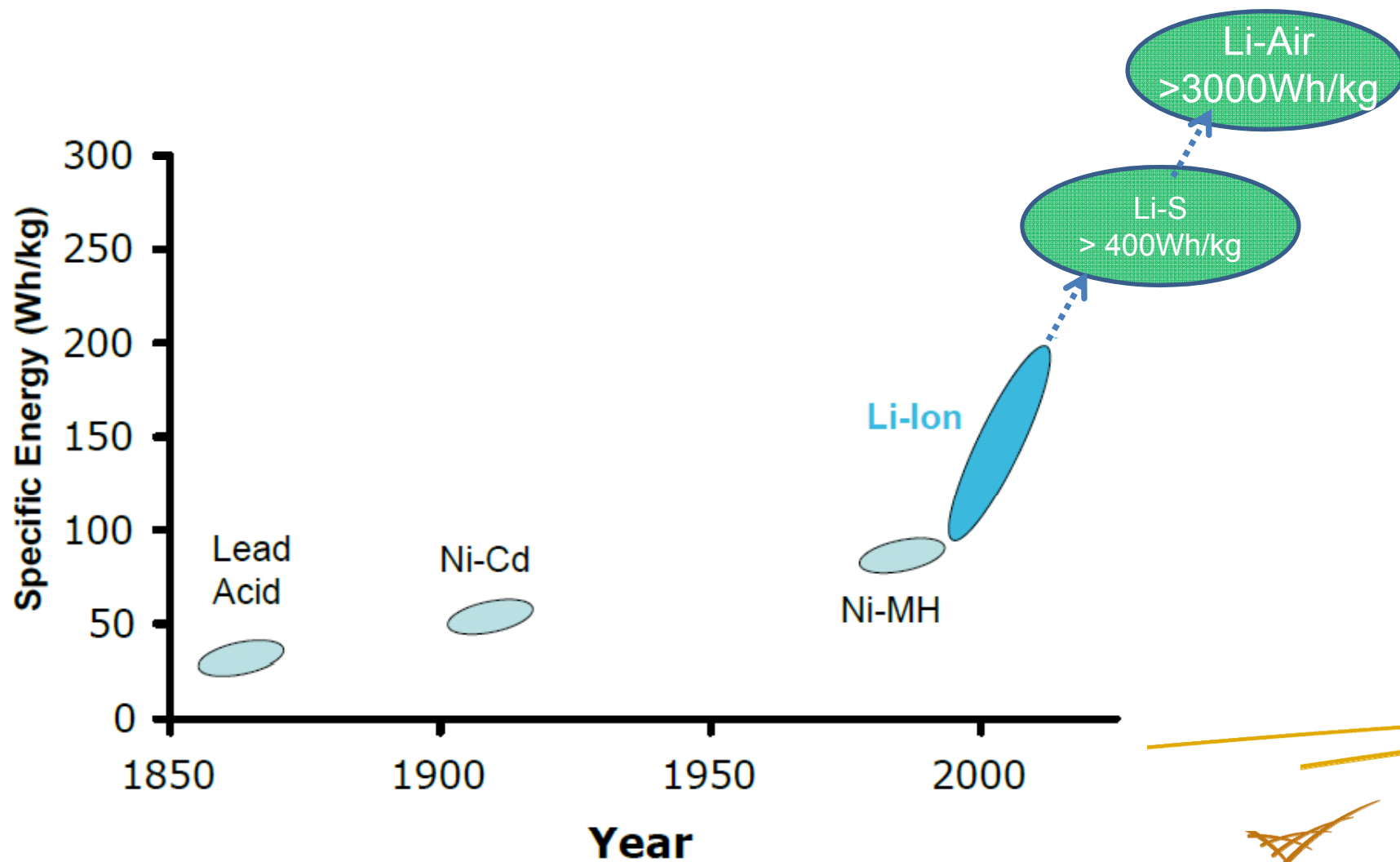


85% of Li₂O₂ has been decomposed

Table 1. Electrochemical parameters of metal-oxygen couples

Metal/O ₂ Couple	Specific Charge Capacity Based on Metal (Ah/g)	Theoretical Voltage (V)	Practical Voltage (V)	Specific Energy Based on Metal (Wh/kg)	Specific Energy Based on Metal and H ₂ O (aqueous only) (Wh/kg)	Specific Energy Based on Reaction Products (Wh/kg)
In Nonaqueous Electrolytes						
Li + ¼ O ₂ → ½ Li ₂ O	3.862	2.91	2.80	10,813	10,813	5,023
Li + ½ O ₂ → ½ Li ₂ O ₂	3.862	3.10	3.00	11,586	11,586	3,505
In Aqueous Electrolytes						
Li + ¼ O ₂ + ½ H ₂ O → LiOH ^(a)	3.862	3.45	3.00	11,586	5,044	3,359
Zn + ½ O ₂ → ZnO	0.820	1.65	1.10	902	902	725
Al + ¾ O ₂ + 1½ H ₂ O → Al(OH) ₃	2.980	2.71	1.30	3,874	1,936	1,340
Mg + ½ O ₂ + H ₂ O → Mg(OH) ₂	2.205	2.93	1.30	2,867	1,647	1,195
Fe + ½ O ₂ + H ₂ O → Fe(OH) ₂	0.960	1.30	1.00	960	726	597
Ca + ½ O ₂ + H ₂ O → Ca(OH) ₂	1.337	3.12	2.00	2,675	1,846	1,447

(a) In a basic electrolyte with a protected lithium electrode (Visco et al. [5]).



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