



Port Electrification Handbook

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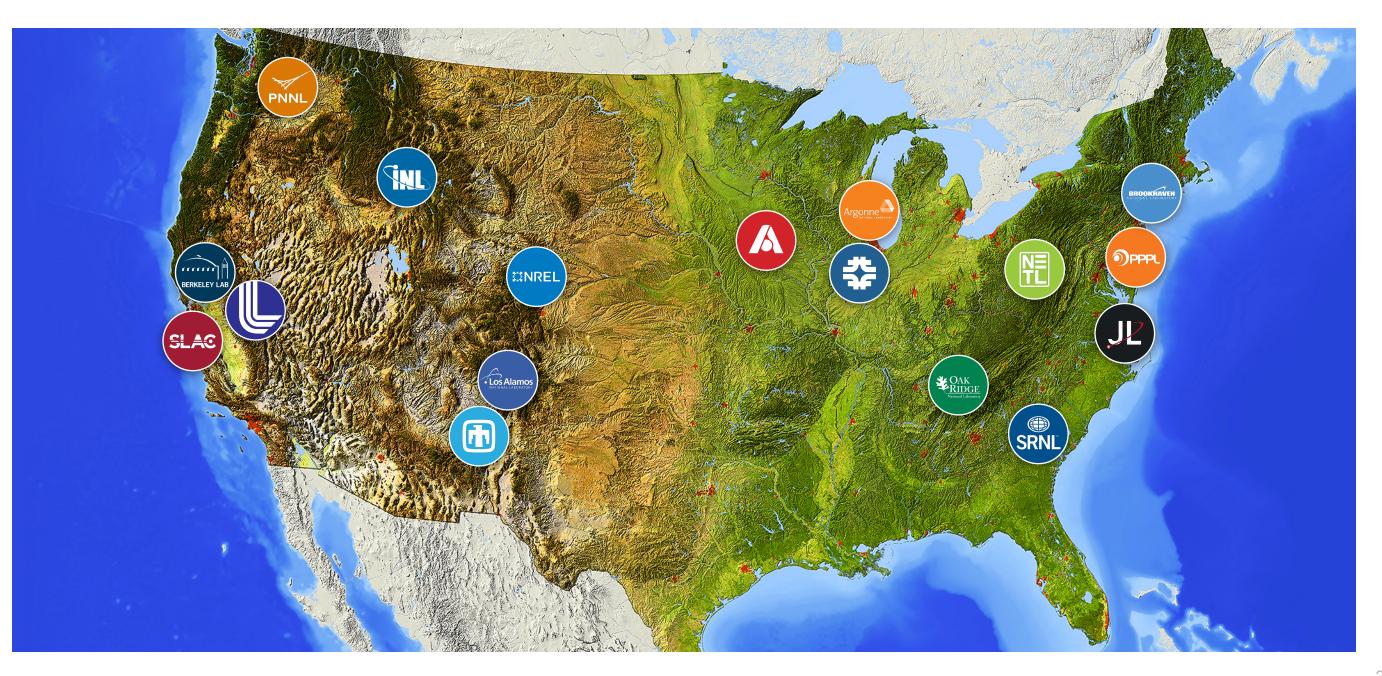




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NATIONAL LABORATOR

DOE's 17 national laboratories address critical scientific challenges







Why Decarbonize the Maritime Sector?

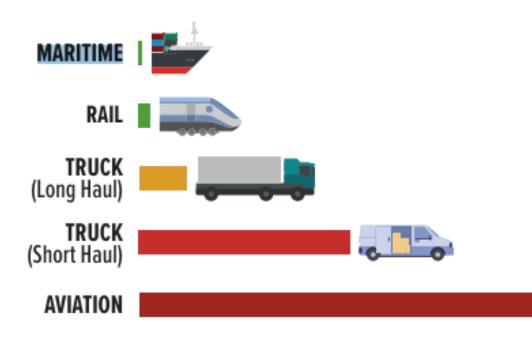
Maritime

- Most efficient
- Projected increase

But:

- 3% of GHG
- Disproportionate impact

EMISSIONS BY MODE OF TRANSPORTATION



Average pounds of GHG emissions per passenger mile or freight ton-mile using for existing fossil fuel technologies.

Source: The U.S. National Blueprint for Transportation Decarbonization

Significant federal funding for transportation decarbonization can be leveraged for ports infrastructure and energy transitioning (e.g., EPA, MARAD, DOE).





Maritime Decarbonization at PNNL

Mission Statement: We transform the world through courageous discovery and innovation.

- PNNL is a U.S. Department of Energy (DOE) Office of Science National Laboratory with core capabilities including chemical and material sciences, engineering, biological and earth sciences.
- PNNL manages the DOE's only coastal science lab in Sequim, WA.
- Maritime decarbonization is a cross-cutting effort across various divisions at PNNL including Coastal Sciences and Energy, Buildings & Infrastructure.
- This work aligns with our lab's objective to Decarbonize End Uses and with the federal Ocean Climate Action Plan (2023).
- Key projects include:

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- The Port Electrification Handbook
- Green Corridors Grid Impact Analysis
- RV Resilience Hybrid Electric Vessel









Port Electrification Technologies

Electric Cargo Handling Equipment



Image: Electric Rubber Tire Gantry Crane (eRTG) [1]

Vessel Shore Power

MD/HD Vehicle Charging



Image: Shore power connection at Port of Seattle [2]



Image: Truck charging depot at Port of Long Beach [3]

- Electric/hybrid vessel charging
- Refrigerated container units

- Rail (e.g., switch locomotive)
- Buildings

- \bullet

Workplace vehicle charging Fleet vehicle charging

^[1] https://www.vahleinc.com/ertg-cranes.html

^[2] https://www.portseattle.org/blog/past-present-and-future-shore-power

^[3] https://www.freightwaves.com/news/wattev-opens-public-truck-charging-depot-in-long-beach-port





BENEFITS OF PORT ELECTRIFICATION

Environmental

Air Quality

Environmental Justice

Water Quality

Noise Reduction

Economic

Potential Cost Savings

Economic Growth Potential

Innovation & Technological Adv.

Regulatory Compliance

Resiliency

Resilient Critical Infrastructure

Energy Independence

National Security

POTENTIAL CHALLENGES FACING PORT ELECTRIFICATION

Technology Challenges Equipment Availability Equipment Costs



Operational Requirements

Electrical Challenges



Electrical Supply

Utility Coordination

Implementation Challenges

Multi-stakeholder Landscape

Labor Relations

Regulatory Complexity

Business Impacts

Electrical Infrastructure Requirements

6





Port Electrification Handbook

Goal: A step-by-step guide and reference to aid ports in electrification.

Guiding Port Partners:

- Northwest Seaport Alliance
- Port of Anacortes
- Port of Bellingham
- Port of Detroit
- Port of Long Beach
- Port of Los Angeles
- Port of Seattle

Related Work:

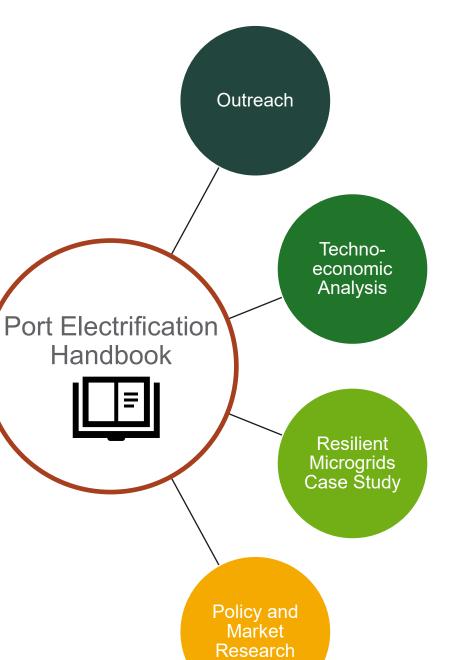
- Port Electrification Toolkit (SNL)
- Vehicle Technologies Office Non-Road Decarbonization Project (ANL, LBNL, SNL, PNNL)
- Green Corridors Grid Impacts Analysis (PNNL, NREL, ORNL)

Desired Impact:

- Go-to resource for ports and planners
- Share publicly available tools and data
- Help inform applications for future funding

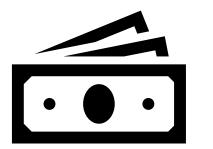
Funded by DOE Office of Electricity

Handbook





Port Electrification Handbook Topics



Making the business case for electrification

- Technoeconomic analysis
- Funding opportunities
- Use case examples

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Port Decarbonization Landscape

- Stakeholder mapping
- Utility coordination
- Electrification vs. alternative fuels

Publicly Available Resources

- Lab-developed tools
- Supporting data
- Further reading



Planning Guidance

- Process suggestions
- Opportunities by port-type
- Resiliency considerations



e **Resources** tools

:e stions y port-type iderations



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Microgrids 101

- **Microgrid** a self-contained power grid that can operate independently or connected to a utility grid.
- Microgrids typically contain:
 - Distributed Energy Resources
 - Energy Storage
 - Distribution Infrastructure
 - Microgrid Controller

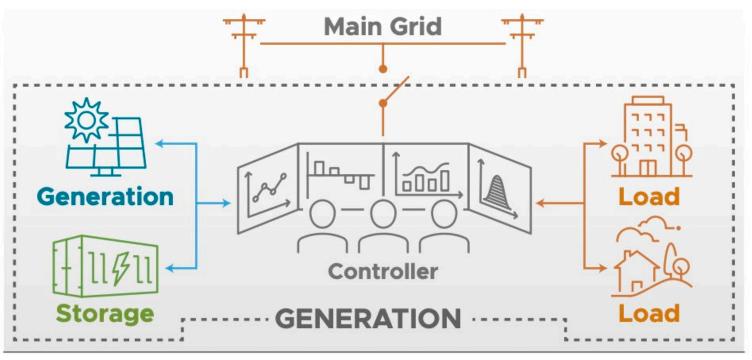


Figure 1. Microgrid components (dashed box) and switch connection to the main grid (top)



Figure 2. Example components of a microgrid





Port Benefits of Microgrids

- Resiliency:
 - Power critical infrastructure during bulk power system outage
 - Increase redundancy of power availability
 - Enhance port energy independence
- Economics:
 - Provide flexibility to integrate cost effective energy solutions
 - Enable participation in available energy markets
 - Avoid high costs of power outages
- Climate:
 - Decrease emissions by integrating renewables and generators powered by cleaner fuels
 - Integrate DERs to support new electrical loads





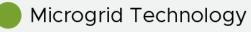
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Electrification Technology Readiness

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Community Microgrid	
Single Port Microgrid	
Vehicle-to-Grid Connection	Combustion-Ba
Distributed Wind	Battery Energy
	🥚 Solar/Photovo
Electric Cargo Handling Equipment*	Vessel Shore P
Emission Control Systems	Electric Ship to
Electric & Hybrid Vessel Charging	Light-Duty EV
Medium- & Heavy-Duty EV Charging	Electric Heating
Rail	Refrigerated C
 Vessel Shore Power (High-Voltage) 	Electric Forklift
	 LIMITED DEPLOYMENTS Community Microgrid Single Port Microgrid Vehicle-to-Grid Connection Distributed Wind Electric Cargo Handling Equipment* Emission Control Systems Electric & Hybrid Vessel Charging Medium- & Heavy-Duty EV Charging Rail

* Electric Cargo Handling Equipment is a diverse category where many technologies are under pilots and limited deployments (e.g., gantry cranes, terminal tractors, reach-stackers). Exceptions are categorized separately and include electric forklifts and ship-to-shore cranes.



Distributed Energy Resource



AVAILABLE ED

- Based Generation
- y Storage System
- oltaic
- Power (Low-Voltage)
- o Shore Crane
- ' Charging
- ng and Air
- Container Units
- ft (Class 1-3)





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Planning for Port Electrification



ONGOING

Pre-planning:

 Establish overarching goals and vision
 Develop energy/emissions baseline and electrification load forecast

Planning:

- Catalogue existing infrastructure/equipment and available alternatives
- Define scope, budget, and project goal(s)

Implementation:

Secure project funding
 Establish project team and management structure

Iteration:

Evaluate project performance
 Measure progress toward overarching vision and goals

Ongoing:

Coordinate with the electric utility
 Manage/build stakeholder and partner relationships







Utility Coordination Opportunities

Organization

- Establish ongoing communications schedule, potentially outlined in a joint agreement
- Develop collaborative relationships across organizations, including at the leadership and staff level

Planning

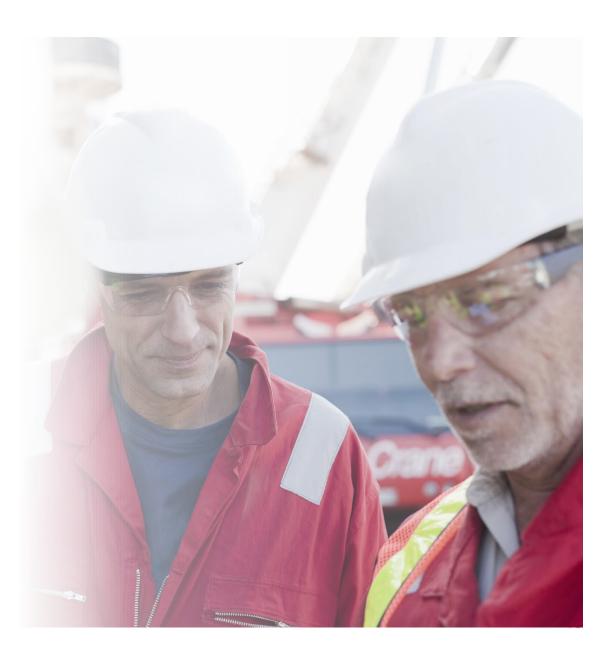
- Conduct electric infrastructure assessment
- Coordinate on planning efforts including establishing a load baseline and forecast

Collaboration

- Engage utilities in regional coordination efforts
- Co-develop proposals for grants and other funding opportunities
- Explore solutions for any regulatory hurdles, including applying for exceptions from the public utilities commission

Understanding

- Identify potential rate structures supporting port electrification
- Learn about available utility programs and incentives





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Scope of the Northwest Ports Clean Air Strategy

Regional Coordination

- It is often most effective if ports move in unison on certain activities.
- This can avoid any one port placing themselves at a competitive disadvantage.
- It can also leverage combined influence of multiple ports.
- Regional stakeholders could consider coordinating on:
 - Emissions reduction targets
 - Industry engagement and partnerships
 - Advocating for desired policies and funding
 - Infrastructure and alternative fuels planning
- Example: Northwest Ports Clean Air Strategy



IMAGE SOURCE: https://www.nwseaportalliano ports-clean-air-strategy

https://www.nwseaportalliance.com/environment/clean-air/northwest-



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Technoeconomic Analysis

- Technoeconomic Analysis (TEA) enables stakeholders to assess the costs and benefits associated a potential technology transition.
- The Handbook included multiple TEA examples based on real-world scenarios at the Port of Alaska and Port of Seattle (forthcoming).
- Can be done for an individual piece of equipment or a system.
- Typical goals include improved economic efficiency, environmental benefit, and resiliency.
- Potential costs and benefits in a TEA related to port electrification may include:

Potential Costs	Potential Benefits
Capital costs	Electricity bill management
Maintenance and operation costs	Demand charge reduction
Electricity costs	Critical infrastructure upgrade
Switching costs (e.g., permitting, workforce training)	Emissions reductions
Decommissioning of old equipment	Resiliency enhancement
Other socioeconomic impacts	Other socioeconomic impacts

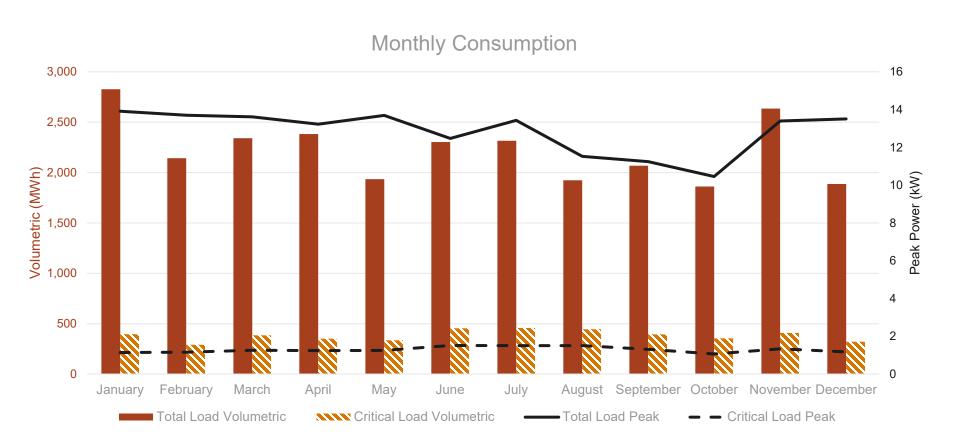






Load & Generation Profile Workbook

Input					
		Unit	Total	Critical	
Cargo Handling Equipment		Single-Berth Terminal	2	1	
	STS Cranes	Two-Berth Terminal	1	0	
		Three-Berth Terminal	0	0	
Equipment	Forklift	One vehicle	8	0	
	Generic Rolling CHE	One vehicle	3	0	
Exterior Lighting		Acre	600	300	
Switch Locomotive Charging		One Locomotive	2	1	
EV Charging	LDV	4-Bay Charging Station			
Evenarging	MDV/HDV	4-Bay Charging Station	2	1	
		Single-Berth Terminal	2		
Shorepower	Container	Two-Berth Terminal			
		Three-Berth Terminal			
	Cruise	Single-berth Terminal	1		
Reefer Units	20-foot Refrigerated	One Container	50	50	
	40-foot Refrigerated	One Container	30	30	
	20-foot Freezer	One Container	45	45	
	40-foot Freezer	One Container	20	20	
Buildings	LargeOffice	One building			
	MediumOffice	One building	2		
	SmallOffice	One building	3	2	
	LargeHotel	One building			
	SmallHotel	One building			
	Warehouse	One building	5	2	
	FullServiceRestaurant	One building			
	QuickServiceRestaurant	One building			
Other 1					
	Other 2				



Example inputs to the Maritime Port Load and Generation Profile Workbook \rightarrow Draft output of estimated monthly energy consumption.

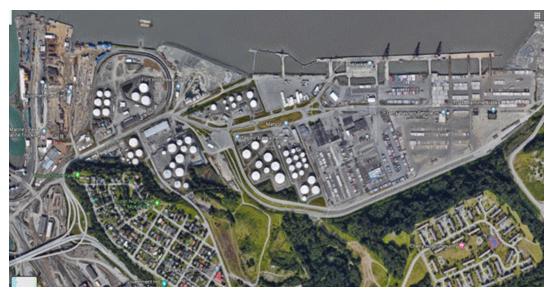


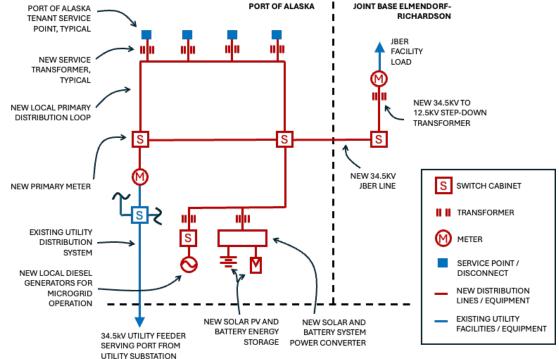
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Don Young Port of Alaska Meter Study and Microgrid Options Evaluation

- Examined microgrid options for resilient operations of the port and nearby Joint Base Elmendorf-Richardson
- Different topologies and technologies via techno-economic evaluation
- "Lessons Learned"
 - Multi-year process with different stages blending together
 - Shifting scope of project with time
 - ✓ Initially electrical infrastructure
 - ✓ Recent considerations of hydrogen and e-fuels
 - Evaluation of deployments against environmental hazards (tsunami, earthquake, etc.)









Port of Long Beach Port Microgrid Deployment

- Deploy microgrid to provide backup power to Joint **Command and Control Center**
- Integrated some "common" technologies
 - BESS mobile platform
 - Rooftop PV

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- Diesel generator
- "Lessons Learned"
 - Crossing fencelines
 - ✓ Regulatory exemptions
 - ✓ Operational considerations
 - AHJ additional requirements
 - ✓ Rooftop PV building/site challenges
 - \checkmark BESS proximity fire rating changes
 - ✓ Control Vendor cloud-based interfaces were prohibited



Beach



Thank you

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Handbook Website



https://www.pnnl.gov/projects/port-electrificationhandbook