

PNNL-25703-3

Final Status of HEPA Filter 10-Year Lifetime Evaluation

September 2020

KR Schrank

HZ Edwards

JM Barnett

M Bliss

DM Brown

KM McDonald



DISCLAIMER

This report was prepared as an account of work sponsored by an agency of the United States Government. Neither the United States Government nor any agency thereof, nor Battelle Memorial Institute, nor any of their employees, makes any warranty, express or implied, or assumes any legal liability or responsibility for the accuracy, completeness, or usefulness of any information, apparatus, product, or process disclosed, or represents that its use would not infringe privately owned rights. Reference herein to any specific commercial product, process, or service by trade name, trademark, manufacturer, or otherwise does not necessarily constitute or imply its endorsement, recommendation, or favoring by the United States Government or any agency thereof, or Battelle Memorial Institute. The views and opinions of authors expressed herein do not necessarily state or reflect those of the United States Government or any agency thereof.

PACIFIC NORTHWEST NATIONAL LABORATORY

operated by

BATTELLE

for the

UNITED STATES DEPARTMENT OF ENERGY

under Contract DE-AC05-76RL01830

Printed in the United States of America

Available to DOE and DOE contractors from the Office of Scientific and Technical Information, P.O. Box 62, Oak Ridge, TN 37831-0062; ph: (865) 576-8401 fax: (865) 576-5728 email: reports@adonis.osti.gov

Available to the public from the National Technical Information Service 5301 Shawnee Rd., Alexandria, VA 22312
ph: (800) 553-NTIS (6847)
email: orders@ntis.gov https://www.ntis.gov/about
Online ordering: http://www.ntis.gov

Final Status of HEPA Filter 10-Year Lifetime Evaluation

September 2020

KR Schrank HZ Edwards JM Barnett M Bliss DM Brown KM McDonald

Prepared for the U.S. Department of Energy under Contract DE-AC05-76RL01830

Pacific Northwest National Laboratory Richland, Washington 99354

Acknowledgments

The authors thank former interns DGL Moleta, VA Sabandith, CL Ensign, and CA Johnson for their previous work updating this report.

Acknowledgments

Summary

High-efficiency particulate air (HEPA) filters are widely employed by nuclear facilities to remove radiological particulate matter from their effluent exhaust streams. The purpose of this study is to evaluate the relationships between the 10-year HEPA filter lifespan and its other performance indicators. The 10-year-long endeavor to collect and analyze data regarding the lifetime of HEPA filters at the Pacific Northwest National Laboratory began in 2010. Forty-nine HEPA filters were selected and have been surveyed and analyzed at least annually to verify compliance with permit conditions. The study suggests the frequency of filter replacement should be based on the actual operational requirements, such as fume hood face velocity and/or efficiency test results, instead of on the prescribed filter "age limit" of 10 years from the date of manufacture (e.g., birth date) when operating under dry conditions. Over the past decade, the study has now been completed, and all forty-nine HEPA filters have been replaced, due to either technical issues listed in this report, or the previously recommended filter "age limit" of 10 years.

Summary

Acronyms and Abbreviations

ANSI American National Standards Institute

ASHRAE American Society of Heating, Refrigerating and Air-Conditioning

Engineers

ASME American Society of Mechanical Engineers

DOE U.S. Department of Energy

EPA U.S. Environmental Protection Agency

HEPA high-efficiency particulate air

in. wg inches water gauge

MDA minimum detectable activity
PM preventative maintenance

PNNL Pacific Northwest National Laboratory

PSF Physical Science Facility
DP differential pressure drop

Contents

Acknowle	dgments	ii
Summary	,	iii
Acronyms	s and Abbreviations	iv
Contents.		v
1.0 In	troduction	7
2.0 Ed	quipment	12
3.0 Pr	ocedure	13
4.0 Di	scussion	15
5.0 Co	onclusions	19
6.0 Re	eferences	20
Appendix	A – Preventive Maintenance (PM) Numbers	A.1
Appendix	B – Raw Data Original 49 HEPA Filters	B.1
Appendix	C – Instructions for HEPA Filter Study Updating	C.1
Eigura		
Figure	!S	
Figure 1.	Visual representation of how a HEPA filter is built and catches particulates	7
Figure 2.	Calculated dimensions of the surface of a HEPA filter with error values. The top figure displays a simulated side view of the filter, showing corrugation. The bottom displays an actual closeup overhead photograph of a HEPA filters' surface.	8
Figure 3.	Folded edge of a HEPA filter showing splayed fibers that could possibly decrease efficiency and decrease tensile strength	
Figure 4.	General purpose Ludlum 2360 meter generally paired with alpha/beta probe for contamination surveys	
Figure 5.	PM data for HEPA filter 1607-7 in the 3420 Building	13
Figure 6.	PM data for HEPA filters in the 3420, 3430, and 3410 Buildings. (a) Filter 2500/2500-1 in the 3420 Building; (b) Filter 1507 in the 3430 Building. (c) Filter 1404-3 in the 3410 Building.	16
Tables		10
Table 1. N	Number of Fume Hoods Operational During the Study	14
	HEPA Filters Changed During Study (2010-2019)	
	Number of HEPA Filters Across PNNL Campus	
	Number of Failed HEPA Filters	
	Percentage rates of total HEPA filter failures per building	

Contents

Table 6. Active PM numbers currently in use per building	.A.1	1
Table 7. Outdated PM numbers no longer active per building	.A.1	l

Contents

1.0 Introduction

The Pacific Northwest National Laboratory (PNNL) Effluent Management group performs sampling and monitoring of air emissions from facilities that could potentially emit radiological particles and radioactive gases. These facilities are equipped with nuclear high-efficiency particulate air (HEPA) filters, which are defined by their "... minimum efficiency of 99.97% when tested with an aerosol of essentially monodispersed 0.3-micrometer diameter test aerosol particles" (ASME AG-1). Particles larger or smaller are removed with an even higher efficiency. See Figures 1 and 2 below for an accurate size reference, and representation of HEPA filters' efficiency catching particles. Radioactive gases are not considered because they pass through a HEPA filter.

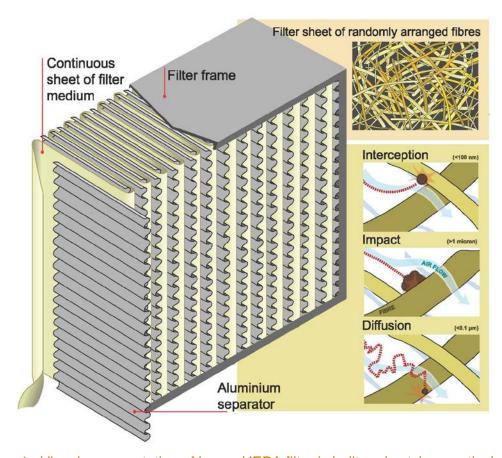


Figure 1. Visual representation of how a HEPA filter is built and catches particulates

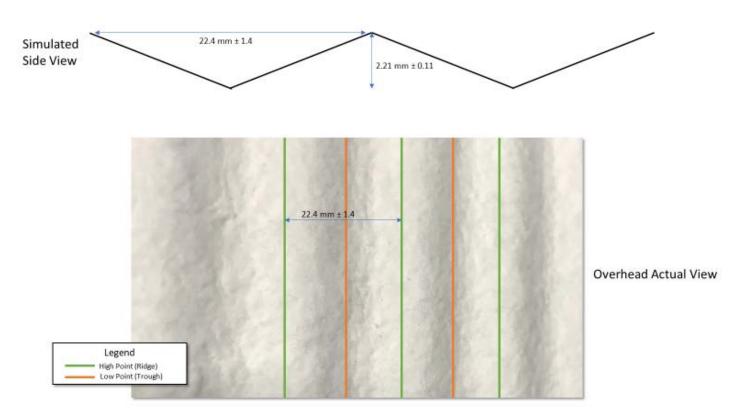


Figure 2. Calculated dimensions of the surface of a HEPA filter with error values. The top figure displays a simulated side view of the filter, showing corrugation. The bottom displays an actual closeup overhead photograph of a HEPA filters' surface.

The U.S. Department of Energy (DOE) uses a conservative interpretation of data to set the age limit of HEPA filters at 10 years (DOE-HDBK-1169-2003). This lifetime was determined by an analysis of multiple HEPA filter research studies. Analysis of data from Robinson et al. (1986) suggests that unfolded media tensile strength fails at 13 years. Folded media are not expected to have the required 2.5-pound/inch tensile strength, even when new, and the tensile strength is reported to be extremely low at 7 years. Therefore, the data displayed failed tensile strength and low burst strengths at an average of 10 years, which the U.S. Environmental Protection Agency (EPA) admits was set conservatively to ensure appropriate tensile strength in the filters because "... extrapolated... data suggests [it] fails at 13 years" (EPA 2009). Figure 3 below is a visual representation of failing fibers on folded media. Although filter life was difficult to estimate using the data, based on the relationship between HEPA filter and age, the recommended lifetime was nevertheless set at 10 years under dry conditions (Bergman 1999).



Figure 3. Folded edge of a HEPA filter showing splayed fibers that could possibly decrease efficiency and decrease tensile strength

The 10-year evaluation period from 2010–2020 consists of annual collection of two samples collected during preventative maintenance (PM) for HEPA filters located within the Physical Science Facility (PSF). These PMs are tested for differential pressure drop (DP), filter efficiency, and the fume hood face velocity. These samples are used to determine if the filter has failed and/or needs replacing, depending on if they meet requirements. Radiological dose is measured in mrem/hr and is reported in surveys conducted by PNNL's Radiation Protection Division.

Because HEPA filters are used in nuclear facilities, they are heavily regulated and standardized. The American Society of Mechanical Engineers (ASME) publishes the Code on Nuclear Air and Gas Treatment (ASME AG-1), which provides a robust standard for the performance, design, construction, acceptance, and testing of HEPA filters. Once in use, DOE provides the recommendations and standards for HEPA filters, which are considered "throwaway" and "disposable" (ASME AG-1 p. 391; DOE-HDBK-1169-2003, 3-1). The recommendation for routine HEPA filter replacement is every 10 years. The purpose of this study is to draw a relationship between the HEPA filter lifespan and the following indications of performance.

Criteria to pass inspection are listed in PNNL Technical Position Document TPD-012 (Barnett 2018) and include:

- DP must remain under 4.0 inches water gauge (in. wg)
- Efficiency level must be 99.00% or greater
 - At PNNL, the efficiency standard is 99.95% or greater for the filter lifetime
 - At PNNL, the efficiency result between 99.90% and 99.95% may remain in operation, but a service request for replacement within the next year is required
- Velocity across the inlet face of the fume hood is required to be at least 100 feet/min
- A dose reading that exceeds 20 mrem/hr
- Temperature of environment must not exceed <50° F or >100° F
- Relative humidity must not exceed <10% or >80%, or wetted filter
- Flowrate through HEPA filter exceeds the rated flow of the filter
- Factory recall
- Other special conditions as provided by operating conditions or permit requirements (e.g., perchloric acid hood operations).

If any HEPA filter fails to meet any of the standards listed above, it would be replaced. Temperature and humidity are both performance indicators when levels deviate from an effective range; however, these requirements are met in the building-wide standard operating procedures for the ventilation and heating systems in the PSF buildings, rather than an individual HEPA filter condition. Therefore, additional information on temperature and humidity is not included in this report.

Similarly, flow rate is managed on a facility-wide level, where the sum of the total rate of flow of the installed filters must be less than the emission exhaust rate. Each HEPA filter has an average cubic foot per meter (cfm) of 1500 cfm.

Factory recalls and other special conditions are managed on a case-by-case basis.

This 10-year effort is projected to minimize lab expenditures on HEPA filter replacements. By extending the lifetime requirements, described in TPD-012, by 5 years, to a 15-year lifetime, PNNL is projected to save roughly \$18,500 USD per filter. The breakdown of this number can be found below:

\$2,100 - HEPA filter purchase \$6,200 - Installation \$10,200 - Waste disposal

\$18,500 - Total cost excluding annual maintenance

These cost numbers are derived from work packages and service request costs, as well as confirmed by 4 PNNL personnel. The costs were also conservative, with increased costs in 2019 confirming that a per-filter savings was closer to \$23,100 USD.

PNNL has approximately 800 HEPA filters in service to comply with WDOH license requirements. Based on the 10-year HEPA filter lifetime study that is now complete, approximately 8% of filters in use will need to be replaced before the end of their 10-year lifetime. This results in about 64 filters having early replacement and 736 filters lasting for 10 years. Assuming 1/10th of these filters are then exchanged yearly, at PNNL there would be 74 filters per year that would need to be replaced.

Therefore, an estimated savings based on 74 HEPA filters per year remaining in service, results in a low-end total of \$1.4 million USD savings using \$18,500 USD, and a high-end savings of \$1.7 million USD using \$23,100 USD.

If we assume now the filters will last 15 years and retains the same 8.163% early replacement rate, PNNL will be replacing roughly 51 filters per year due to age and 5 filters per year due to early replacement technical issues. This results in a net filter exchange savings of 23 filters per year. Over 30 years, of the 736 HEPA filters reaching 10 years lifetime, if they are changed twice instead of three times, the resulting cost savings is approximately \$15.3 million USD, according to 2019 costs.

2.0 Equipment

HEPA filters carry a range of minimum efficiency reporting values from 17–19 (ASHRAE 2012). Minimum efficiency reporting values are set by the American National Standards Institute (ANSI)/American Society of Heating, Refrigerating, and Air-Conditioning Engineers (ASHRAE). ASHRAE Standard 52.2 (2017) is a rating of efficiency on a scale from 1 (lowest) to 20 (highest) (EPA 2009). Each new filter is independently tested at the DOE-sanctioned Filter Test Facility prior to being placed into service. Annual testing of HEPA filters is performed to confirm the filtration has not degraded (Colby 2013).

An in-place aerosol test measures the efficiency of the filters. This test is performed in accordance with ASME/ANSI N511-2017, *In-Service Testing of Nuclear Air Treatment, Heating, Ventilation, and Air-Conditioning Systems* (2018). A compressed gas source is connected to an aerosol generator, which injects aerosol upstream from the filter bank. A photometer then is used to measure the upstream and downstream aerosol DP measurements and concentrations; readings are taken until at least three of the readings are stable (within ± 0.01 gauge reading). The final sets of efficiency readings are recorded on the PM worksheet (Colby 2013).

Laboratory fume hoods are tested periodically for adequate airflow. The inspections of laboratory fume hoods are based on ANSI/AIHA Z9.5, *American National Standard for Laboratory Ventilation* (2012), and ASHRAE Standard 110, *Method of Testing Performance of Laboratory Fume Hoods* (2016). Fume hood air flow is tested by verifying that the average face velocity entering the fume hood is within the design parameters. Airflow instruments are calibrated and traceable to the National Institute of Standards and Technology (Rohrig 2016).

Rad dose detection is monitored using alpha and beta detection meters, generally paired with a GM probe (e.g., Ludlum 2360 meter; Figure 4).



Figure 4. General purpose Ludlum 2360 meter generally paired with alpha/beta probe for contamination surveys

Equipment 12

3.0 Procedure

Forty-nine nuclear-grade HEPA filters were selected for evaluation in this study from those available at the PNNL PSF buildings; 7 from 3410, 27 from 3420, and 15 from 3430. The "HEPA Exhaust Filter Testing" and "Fume Hood" PMs are performed annually on each filter, and the results are stored electronically in the Facilities and Operations Vault online database. The updated "HEPA Exhaust Filter Testing" PM contains the efficiency and pressure data; its identification numbers are PM1598, PM13493, and PM13949 for 3410, 3420, and 3430, respectively. The updated "Fume Hood" PM contains the velocities; its identification numbers are PM12827, PM12825, and PM12824, also for 3410, 3420, and 3430, respectively.

Radiological data was collected from PNNL's Radiation Protection Division. The PSF facilities were new in 2011, so surveys were only conducted once that year. Surveys became semiannual beginning in 2012. Surveying the filters did not commence until 2012 for the 3430 Building due to building occupancy, but the semiannual pattern was continued in 2013.

The PM data for the 49 filters were collected and entered into a spreadsheet to graphically evaluate whether filters were replaced and the cause for the replacement. Figure 5 is a sample graph of the PM data for a filter that has not needed to be replaced. The graph is annotated with green and red lines such that any plot points that are placed out of the first quadrant obviously indicate that the filter underperformed. To indicate a radiological dose above minimum detectable activity (MDA) or an efficiency below 99.95% (where limited operations are allowed down to 99.90% with a service request in place for filter replacement within one-year of testing), the descriptor for the plot point is recolored to red.

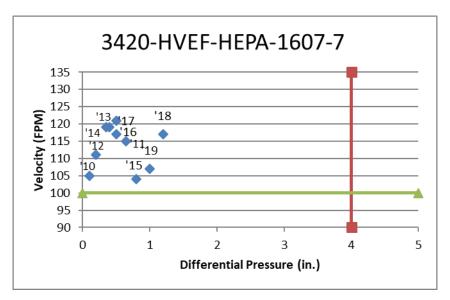


Figure 5. PM data for HEPA filter 1607-7 in the 3420 Building

Fume hoods in the 331 and 325 Buildings are meticulously observed 4 times a year and adjusted if fume hood face velocity is out of its recommended range. Because the fume hoods can be adjusted when they are out of range, they are not recorded as failures. Below, Table 1 shows the number of fume hoods that were operational during the study period at PNNL's 3410, 3420, 3430, 331 and 325 Buildings.

Procedure 13

Table 1. Number of Fume Hoods Operational During the Study NUMBER OF FUME HOODS:

YEAR	3410	3420	3430	PSF	331	325	300 Area	Yearly Total
2012	14	-	79	93	89	163	252	345
2013	18	61	77	156	92	167	259	415
2014	15	60	75	150	88	165	253	403
2015	17	42	74	133	88	171	259	392
2016	19	41	71	131	78	170	248	379
2017	19	58	78	155	76	162	238	393
2018	18	58	75	151	76	161	237	388
2019	18	58	78	154	75	161	236	390
TOTAL FOR PNNL CAMPUS:					3	90		

Procedure 14

4.0 Discussion

The HEPA filter study is a 10-year study, beginning in 2010 and continuing through 2019. Over the last ten years (2010–2019), only 4 of the 49 HEPA filters were changed during the study due to issues labelled below (Table 2). The first filter changed was in 2010 because it failed the filter efficiency test at commissioning, with an efficiency of 99.90%. Because the filter failed before being used, we believe there was a manufacturing error. The failure was still recorded as such in this study even though it was never used. The second filter replacement was in 2013 for not meeting the DP and fume hood face velocity criteria, with a DP of 4.0 in. wg and face velocity of 68 ft/min. During 2013 when filter 1404-3 failed, the 3410 Building in which the filter is located, had building exhaust imbalances, and the staff then opened doors to the outside, allowing unfiltered dusty air into the building, which is believed to have caused the HEPA failure during 2013. The third filter failed in 2016 for not meeting the DP criteria with a high DP of 4.20 in. wg. The fourth filter replaced was in 2017, for failing the efficiency criteria with a measured efficiency of 99.88%. By 2019, all 49 filters identified for the original study were decommissioned as they had reached their previously recommended age limit or met the criteria for early replacement (Table 2).

DP Velocity **Fume Hood** Standard Year Location **Filter Asset Efficiency** (ft/min) Failed (in. wg) Asset Reason HVEF-HEPA-HVEF-FH-2010 3430 8.0 99.90 111 Efficiency Low >99.90% Efficiency; 1507 1505 Failed at commission HVE-FG-1404 DP exceeds 2013 3410 HVEF-HEPA-4.0 99.98 68 DP <4.0 in. 1404-3 4.0 in. wg; wg; velocity ≥100 ft/min Velocity Low **HVEF-HEPA-**HVE-FH-1600 DP <4.0 in. DP exceeds 2016 3420 4.20 99.98 104 2500/2500-1 wq 4.0 in. wg HVEF-HEPA-HVEF-FH-Efficiency Low 2017 3430 0.35 99.88 124 >99.90% 1310E 1310-6 Efficiency

Table 2. HEPA Filters Changed During Study (2010-2019)

Because of these recorded failures, we can conclude that our measuring processes for technical failures works. The 1507 filter in the 3430 Building was previously mentioned as a failure at commissioning, as well as the 1404-3 filter failing due to building staff allowing unfiltered air in, we can assume that these HEPA filters failed for outstanding reasons, not from lab use over time. Because the filters still failed during the study, they were recorded as such.

Figures 6(a), 6(b), and 6(c) show the results of graphical analyses for the 3430-HVEF-HEPA-1507, 3410-HVEF-HEPA-1404-3, and 3420-HVEF-HEPA-2500/2500-1 filters. The graph for 3430-HVEF-HEPA-1310E is not included because the year the HEPA filter was replaced, 2017, the DP was not recorded, and thus, the graph would not show data for the replacement year. The 2016 data point in Figure 6(a) is not visible in the first quadrant because filter needed to be replaced.

The 2010 dataset in Figure 6(b) is shown because the filter failed its efficiency test with a value of 99.90%, which requires the filter to be replaced. Efficiency is not a parameter on the graphs below; only fume hood face velocity and differential pressure data are represented. The 2013 data point in Figure 6(c) is not visible in the first quadrant because the filter needed to be replaced. Note that in Figure 6(a) there was no recorded Fume Hood Velocity, so there is no 2019 data point.

Lifetime considerations had no effect on the decision to replace the filters during the study period. Only the performance criteria were considered.

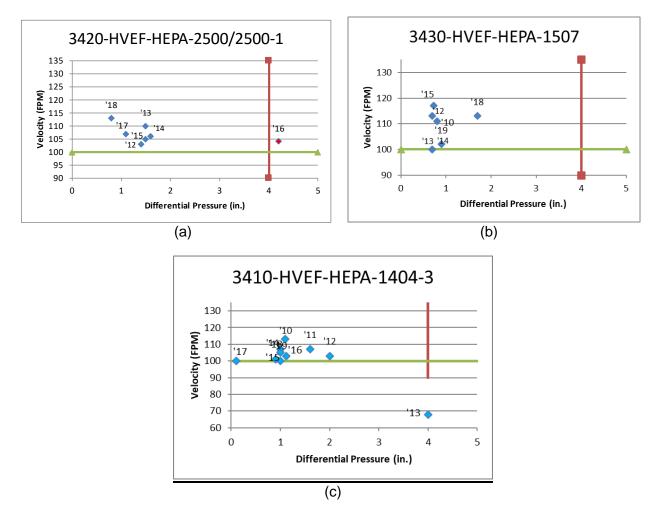


Figure 6. PM data for HEPA filters in the 3420, 3430, and 3410 Buildings. (a) Filter 2500/2500-1 in the 3420 Building; (b) Filter 1507 in the 3430 Building. (c) Filter 1404-3 in the 3410 Building.

Laboratory exhaust systems at PNNL are incapable of generating enough pressure or flow that could damage filters, and the tepid temperature and low humidity in the exhaust renders the 10-year filter life cycle conservative (Colby 2013). See Appendix B for the raw data.

Since the Physical Science Facilities (3410, 3420 and 3430 Buildings) became operational in 2010, regulatory agencies required PNNL to change their filters out at a mandatory 10 year "age limit". Later, in 2014 these same requirements were applied to the 331 and 325 Buildings.

Discussion 16

However, a graded approached would maximize the lifetime of the filters. Below, in Tables 3 and 4, the total number of filters per year, in each building are shown to provide background information on the quantity of HEPA filters used a PNNL.

Table 3. Number of HEPA Filters Across PNNL Campus

NUMBER OF FILTERS												
YEAR	YEAR 3410 3420 3430 PSF 325 331 300 Area Yearly To											
2010	19	50	35	104	N/A	N/A	N/A	104				
2011	19	50	35	104	N/A	N/A	N/A	104				
2012	19	50	35	104	431	88	519	623				
2013	26	50	35	111	458	88	546	<i>657</i>				
2014	26	50	35	111	442	88	530	641				
2015	26	50	37	113	450	87	537	650				
2016	27	42	37	106	447	86	533	639				
2017	27	46	30	103	448	86	534	637				
2018	27	48	34	109	477	87	564	673				
2019	27	51	32	110	454	87	541	651				

TOTAL FOR PNNL CAMPUS:

Table 4. Number of Failed HEPA Filters

NUM	IBFR	OF FA	AILL.	IRFS

651

NOWIDER OF TALEGRES											
DATE	3410	3420	3430	PSF	325	331	300 Area	Yearly Total			
2010	0	0	1	1	N/A	N/A	N/A	1			
2011	0	0	0	0	N/A	N/A	N/A	0			
2012	1	0	0	1	6	0	6	7			
2013	7	0	0	7	5	1	6	13			
2014	1	0	0	1	2	0	2	3			
2015	0	0	0	0	1	0	1	1			
2016	0	1	0	1	1	0	1	2			
2017	0	0	0	0	0	0	0	0			
2018	0	0	0	0	0	0	0	0			
2019	0	1	0	1	0	0	0	1			
TOTAL FOR PNNL CAMPUS:						28					

Over the past ten years, the data we have collected has shown interesting results. As shown in Table 5 below, this study has a consistent trend indicating that filters last longer than the 10 year "age limit" set previously and recommended by the U.S. Department of Energy (DOE-HDBK-1169-2003). Our study has observed an 8.163% failure rate among the 49 HEPA filters. Yet, when we extrapolate our search and include all 651 HEPA filters on the PNNL campus, we observe a much lower failure or replacement rate; approximately 4%, as shown in Table 5 below. The larger sample size supports the study's claim that HEPA filter change outs should be based on an individual performance-based graded approach. This performance-based approach maximizes the lifetime of the filters and it will decrease the cost required to operate nuclear facilities.

Discussion 17

Table 5. Percentage rates of total HEPA filter failures per building

PERCENTAGE OF FAILURE

YEAR	3410	3420	3430	PSF	325	331	300 Area	Annual Site Average
2010	0.0%	0.0%	2.9%	1.0%	N/A	N/A	N/A	1.0%
2011	0.0%	0.0%	0.0%	0.0%	N/A	N/A	N/A	0.0%
2012	5.3%	0.0%	0.0%	1.0%	1.4%	0.0%	1.2%	1.1%
2013	26.9%	0.0%	0.0%	6.3%	1.2%	1.1%	1.1%	2.0%
2014	3.8%	0.0%	0.0%	0.9%	0.5%	0.0%	0.4%	0.5%
2015	0.0%	0.0%	0.0%	0.0%	0.2%	0.0%	0.2%	0.2%
2016	0.0%	2.4%	0.0%	0.9%	0.2%	0.0%	0.2%	0.3%
2017	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%
2018	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%	0.0%
2019	0.0%	2.0%	0.0%	0.9%	0.0%	0.0%	0.0%	0.2%
AVERAGE	4.5%	0.5%	0.0%	1.3%	0.4%	0.1%	0.4%	0.5%
3410, 3420, A	AND 3430 N	MAKE UP	THE PHYS	SICAL SCII	ENCE FAC	ILITIES	Lifetime	4.3%
(P	SF). 325 AI	ND 331 M	IAKE UP T	Average				

Table 5, as stated previously, depicts the percentages (out of 651 HEPA filters) of HEPA filters that failed, per building. Easily noticeable, the rates are incredibly low. Overall, the yearly failure rate for filters within the study, combined with data from all other available HEPA filters onsite PNNL, is approximately 0.5152%. This percentage is dramatically lower than what we observed in our study. The 3410 Building had the highest failure percentage, which is clearly the dataset outlier. As mentioned after Table 2, the facility doors were left open, allowing dust and unfiltered air into the facility, compromising the air the HEPA filters were designed for. The high value of 26.923% failure rate accounted for 7 total HEPA filter replacements for 2013 in the facility, with only one of the filters in the original 49 HEPA filter study.

The "N/A" values for the 300 Area facilities during 2010 and 2011 are displayed as such because the Vault database (searched in 2020), where the records of the HEPA filters are kept, did not have the required information available for this table, nor did the building operators. This data would have been sent off to long term storage and was not readily retrievable nor would it have been cost effective to retrieve.

This study is concluded by the prediction supported by this evidence that HEPA filters can and will last longer than 10 years in a laboratory setting. The data pertaining to the low failure percentage rates would be even lower if not for the 3410 Building having technical issues which caused personnel to allow unfiltered ambient outdoor air into the facility, causing HEPA failures. We can predict that the performance failure rate is lower, and that HEPA filters would last longer than 10 years.

5.0 Conclusions

Regular evaluations of the DP, filter efficiency, fume hood face velocity, and radiological dose indicate that the HEPA filter lifetime is longer than the 10 years presently recommended; however, this excludes an evaluation of the tensile strength of the HEPA filter. The low rate of filter changes (8.163% of the original 49 filters over the interim 10-year period) were due to arbitrary failures of filter performance, not deterioration due to aging. At this point in the study, the filters used in the PSF buildings seem adequate to withstand use beyond the generalized DOE 10-year-recommended age limit (DOE-HDBK-1169-2003). This claim is further supported by the 300-area HEPA filter data and additional PSF HEPA filter data that was not originally part of this 10-year study. This conclusion is supported when compared to HEPA filter replacement of all HEPA filters utilized for PNNL operations, both in this study (49 filters in the PSF buildings) and those more recently included (300 Area and additional PSF filters). Studies to observe the tensile strength of the HEPA filter media are underway in a collaboration with the University of Washington. Because there is so little data from other sources suggesting the age limit should be increased or decreased, and the high cost to replace each filter, HEPA filters should instead be evaluated against the aforementioned criteria, and evaluated on a case-by-case graded approach before being replaced, or allowed to maintain normal operation.

Conclusions 19

6.0 References

American Industrial Hygiene Association (AIHA). 2012. *American National Standard for Laboratory Ventilation*. American Society of Safety Engineers, ANSI/AIHA/ASSE Z9.5-2012, Park Ridge, Illinois.

American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE). 2017. *Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size*. ANSI/ASHRAE 52.2-2017, Atlanta, Georgia.

American Society of Heating, Refrigerating and Air-Conditioning Engineers (ASHRAE). 2016. *Method of Testing Performance of Laboratory Fume Hoods*. ANSI/ASHRAE 110-2016, Atlanta, Georgia.

American Society of Mechanical Engineers (ASME). 1994. *Code on Nuclear Air and Gas Treatment*. ASME AG-1-1994 (reaffirmed 2012), Columbus, Ohio.

American Society of Mechanical Engineers (ASME). 2018. *In-Service Testing of Nuclear Air Treatment, Heating, Ventilating, and Air-Conditioning Systems*. ASME N511-2017, New York, New York.

Barnett, J.M. 2018. PNNL Technical Position Document TPD-012: Regulated HEPA Filters. pp. 1–14, PNNL Technical Position Document TPD-012: Regulated HEPA Filters.

Bergman W. 1999. *Maximum HEPA-Filter Life*. Lawrence Livermore National Laboratory, UCLR-AR-134141, Livermore, California.

Colby S. 2013. *In-Place Aerosol Testing of HEPA Filters*. Pacific Northwest National Laboratory, SOP-AIR-BALANCE-03, Richland, Washington.

Robinson K.S., C. Hamblin, R.C. Hodierne, and M.J.S. Smith. 1986. *In-service Aging Effects on HEPA Filters*. Gaseous Effluent Treatment in Nuclear Installations, pp 60-72, Graham and Trotman, London, United Kingdom.

Rohrig D. 2016. *Local Exhaust Ventilation Inspection*. Pacific Northwest National Laboratory, SOP-GEN-OPR-1, Richland, Washington.

- U.S. Department of Energy. 2003. *DOE Handbook: Nuclear Air Cleaning Handbook*. DOE-HDBK-1169-2003, Washington, District of Columbia.
- U.S. Environmental Protection Agency. 1989. *Methods for Estimating Radionuclide Emissions*. 40 CFR 61, Appendix D, U.S. Government Printing Office, Washington, District of Columbia.
- U.S. Environmental Protection Agency. 2009. *Residential Air Cleaners: A Summary of Available Information*. EPA 402-F-09-002, Washington, District of Columbia.

References 20

Appendix A – Preventive Maintenance (PM) Numbers

Table 6. Active PM numbers currently in use per building

Building	HEPA Exhaust Filter Testing	Fume Hood
3410	PM1598	PM12827
3420	PM13493	PM12825
3430	PM13949	PM12824
331	PM13471	PM11255
325	PM11715	PM11267
	PM11753	
	PM11754	
	PM11755	
	PM11756	
	PM11762	
	PM11763	
	PM11770	
	PM11771	
	PM11778	
	PM11779	

Table 7. Outdated PM numbers no longer active per building

Building	HEPA Exhaust Filter Testing	Fume Hood
3410	PSF5501	PSF1368
3420	PSF1083	PSF1339
3430	PSF5503	PSF1214/PSF51214
331	PM55020	PM51120
325	PM55440A	PM51900
	PM55481	
	PM55482	
	PM55483	
	PM55484	
	PM55490	
	PM55491	
	PM55500	
	PM55501	
	PM55510	
	PM55511	

Appendix A A.1

Appendix B – Raw Data Original 49 HEPA Filters

DP = Differential pressure measured in inches water gauge.

Face velocity measured in feet per minute.

MDA = 20 mrem/hr

B.1 PSF 3410

1 HEPA : 1 Fume Hood								
HEPA	Date	DP	Efficiency	Remarks	Fume Hood	Date	Velocity	Remarks
	6/16/2010	0.70	99.98			10/31/2010	120	
	6/30/2011	0.60	99.98			11/28/2011	117	
	6/27/2012	1.40	99.98			10/29/2012	122	
	6/19/2013	1.30	99.98			12/17/2013	116	
3410-HVEF-	6/27/2014	1.30	99.98		3410-HVE-	12/19/2014	107	
HEPA-1402	7/1/2015	0.90	99.98		FH-1402	12/7/2015	107	
	6/1/2016	0.76	99.98			12/1/2016	N/A	unlisted
	6/29/2017	0.90	99.98			12/28/2017	N/A	unlisted
	12/18/2018	0.40	99.98			12/18/2018	N/A	unlisted
	3/1/2019	0.30	99.98			12/13/2019	N/A	unlisted
3410-HVEF-	6/16/2010	0.70	99.98	Written as 1403B		10/31/2010	119	
	6/30/2011	0.40	99.98			11/28/2011	188	Found as 188 Out of
		N/A	99.98	Δp across damper	_		144	service Found 144 fpm. SR
	6/27/2012	IV/A	33.36	damper	-	10/29/2012	144	Written for Controller
	6/19/2013	1.00	99.98		3410-HVE-	12/17/2013	119	
HEPA-1403-3	6/27/2014	N/A	99.98	Δp across damper	FH-1403-2	12/19/2014	104	
	7/1/2015	N/A	99.98	Δp across damper		12/7/2015	109	
	6/1/2016	N/A	99.98	Δp across damper		12/1/2016	95	
	6/29/2017	0.95	99.98	Δp across damper		12/28/2017	101	found 93, adjusted
	10/10/2010	4.00	00.00	Δp across		10/10/0010	400	
	12/18/2018	1.80	99.98	damper	-	12/18/2018	102	
	3/1/2019	0.60	99.98	Listed as		12/13/2019	100	
	6/16/2010	1.10	99.98	Listed as 1404B		10/31/2010	113	
	6/30/2010	1.60	99.98	14040		11/28/2011	107	
	6/27/2012	2.00	99.98			10/29/2012	107	
	6/16/2013	4.00	99.98	Filter Changed 5707050		12/17/2013	68	Out of service
3410-HVEF-	6/27/2014	1.00	99.98	3,0,030	3410-HVE-	12/19/2014	107	
HEPA-1404-3	7/1/2015	1.00	99.98		FH-1404	12/7/2015	105	
	6/1/2016	1.12	99.98			12/1/2016	103	
	6/29/2017	0.10	99.98			12/28/2017	102	found 86, adjusted
	12/18/2018	0.90	99.98			12/18/2018	101	. ,
	3/1/2019	1.00	99.98			12/13/2019	100	

	6/16/2010	0.70	99.98	Listed as 1407	I	10/31/2010	125	1
	6/30/2010	0.70	99.98	Listeu as 1407		10/1/2011	109	
	6/27/2012	0.60	99.98		-	10/29/2012	1	
	· · · · · ·				-		116	
244210/55	6/19/2013	0.30	99.98		2440 111/5	12/17/2013	116	
3410-HVEF-	6/27/2014	0.30	99.98		3410-HVE-	12/19/2014	106	
HEPA-1407-1	7/1/2015	0.20	99.98		FH-1407	12/7/2015	107	
	6/1/2016	0.69	99.98		-	12/1/2016	103	
	6/29/2017	0.40	99.98		-	12/28/2017	110	
	12/18/2018	0.30	99.98			12/18/2018	106	
	3/1/2019	0.40	99.98			12/13/2019	105	_
	6/16/2010	1.00	99.98			10/31/2010	N/A	Out of service Out of
	6/30/2011	1.00	99.98			10/1/2011	41	service
	6/27/2012	0.90	99.98			10/29/2012	113	
2410 111/55	6/19/2013	1.20	99.98		2410 11/155	12/17/2013	105	
3410-HVEF-	6/27/2014	0.45	99.98		3410-HVEF- FH-1607	12/19/2014	98	
HEPA-1607	7/1/2015	0.43	99.98		FH-1007	12/7/2015	102	
	6/1/2016	0.37	99.98		-	12/1/2016	102	
			99.98				_	
	6/29/2017	0.40				12/28/2017	101	
	12/18/2018	0.35	99.98			12/18/2018	103	
	3/1/2019	0.30	99.98			12/13/2019	104	
2 HEPA : 1 Fume Hood								
HEPA	Date	DP	Efficiency	Remarks	Fume Hood	Date	Velocity	Remarks
	24,6		,		14	24,6	10.00.04	
	6/16/2010	0.40	99.98	Listed as 1403				
	6/16/2010			Listed as				
		0.40	99.98	1403A		10/31/2010	125	
	6/30/2011	0.50	99.98					
	.,,	0.20	99.98			11/28/2011	121	
	6/27/2012	0.60	99.98					
	0,2,,2012	0.60	99.98			10/29/2012	118	
	6/19/2013	1.50	99.98					
	0/15/2015	1.60	99.98			12/17/2013	118	
3410-HVEF-	6/27/2014	0.80	99.98		3410-HVE-			
HEPA-1403-1/	0/2//2014	0.85	99.98		FH-1403-1	12/19/2014	119	
1403-2	7/1/2015	0.30	99.98					
	7/1/2013	0.30	99.98			12/7/2015	120	
	6/1/2016	0.50	99.98					
	0/1/2010	0.52	99.98			12/1/2016	99	
	6/20/2017	0.60	99.98					
	6/29/2017	0.70	99.98			12/28/2017	119	
	12/10/2010	0.60	99.98					
	12/18/2018	0.80	99.98			12/18/2019	117	
	2/1/2010	0.80	99.98			12/12/2010		
	3/1/2019	0.80	99.98			12/13/2019	114	
		0.60	00.00	Listed as 1002				
	6/16/2010	0.60	99.98	Listed as 1602	-			
	-, 10, 2010	0.60	00.00	Listed as		10/21/2010	NI/A	
		0.60	99.98	1602-2	-	10/31/2010	N/A	
		0.80	99.98	Listed as 1602-1				
	6/30/2011	0.60	33.30	Listed as	1			
3410-HVEF-		0.90	99.98	1602-2	3410-HVEF-	11/28/2011	110	
HEPA-1600/ 1602A		0.80	99.98	Listed as 1602	FH-1602	11, 20, 2011	110	
	6/27/2012	0.00	33.30	Listed as 1002	1			
	6/27/2012	1	l			10/29/2012	116	
		0.80	99.98	I IOUZA				
		0.80	99.98	1602A Listed as	1	10/23/2012	110	
				Listed as		10/23/2012	110	
	6/19/2013	1.25	99.98	1		10/23/2012	110	

	6/27/2014	0.95	99.98	Listed as 1602			
	6/2//2014	1.00	99.98	Listed as 1603	12/19/2014	105	
	7/1/2015	0.80	99.98	Listed as 1602			
	7/1/2015	N/A	99.98	Listed as 1603	12/7/2015	117	
				both are listed			
	6/1/2016	1.22	99.98	as 1602			
	0/1/2010			maols asset			
		1.22	99.98	corrections	12/1/2016	110	
				listed as 1602-			
	6/29/2017	1.30	99.98	1			
	0/23/2017			listed as 1602-			
		1.30	99.98	2	12/28/2017	111	
				listed as 1602-			
	12/18/2018	1.10	99.98	1			
	12/16/2016			listed as 1602-			
		1.10	99.98	2	12/18/2018	111	
	3/1/2019	1.00	99.98	listed 1602-1	12/13/2019		
	5/1/2019	1.00	99.98	and 1602-2	12/15/2019	106	

3410 Contar	mination Measurements		MD	A: minimum	detectable activity		
Date	Location	β-γ	α	Date	Location	В-ү	α
12/14/2011	HEPA Units South (1400 hall)	< MDA	<	2/3/2015	HEPA Units South (1400 hall)	<	<
12/14/2011	HEPA Units North (1600 hall)	<	<	2/23/2015	HEPA Units North (1600 hall)	<	<
1/18/2012	HEPA Units North (1600 hall)	<	<	12/15/2016	HEPA Units South (1400 hall)	<	<
1/25/2012	HEPA Units South (1400 hall)	<	<	12, 10, 2010	HEPA Units North (1600 hall)	<	<
11/8/2012	HEPA Units South (1400 hall)	<	<	1/12/2016	HEPA Units South (1400 hall)	<	<
11/0/2012	HEPA Units North (1600 hall)	<	<	1/12/2010	HEPA Units North (1600 hall)	<	<
2/5/2013	HEPA Units South (1400 hall)	<	<	7/28/2016	HEPA Units South (1400 hall)	<	<
2/6/2013	HEPA Units North (1600 hall)	<	<		HEPA Units North (1600 hall)	<	<
9/17/2013	HEPA Units South (1400 hall)	<	<	2/28/2017	HEPA Units South (1400 hall)	<	<
9/17/2013	HEPA Units North (1600 hall)	<	<	2/20/2017	HEPA Units North (1600 hall)	<	<
1/30/2014	HEPA Units South (1400 hall)	<	<	7/20/2017	HEPA Units South (1400 hall)	<	<
1/00/2014	HEPA Units North (1600 hall)	<	<	1720/2011	HEPA Units North (1600 hall)	<	<
9/26/2014	HEPA Units South (1400 hall)	<	<	2/7/2018	HEPA Unites South (1400 hall)	<	<
3/20/2014	HEPA Units North (1600 hall)	<	<	2/1/2010	HEPA Units North (1600 hall)	<	<
				2/21/2019	HEPA Units South (1400 hall)	<	<
					HEPA Units South (1600)	<	<

B.2 PSF 3420

1 HEPA : 1 Fum	ne Hood							
НЕРА	Date	DP	Efficiency	Remarks	Fume Hood	Date	Velocity	Remarks
	7/26/2010	0.10	99.98			10/31/2010	105	
	10/18/2011	0.65	99.98			10/1/2011	115	
	11/15/2012	0.20	99.98			11/12/2012	111	
	10/8/2013	0.40	99.98			10/8/2013	119	
3420-HVEF-HEPA-	11/12/2014	0.35	99.98		3420-HVEF-FH-	10/10/2014	119	
1607-7	11/30/2015	0.80	99.98		1607-3	11/30/2015	104	
	11/1/2016	0.50	99.98			11/1/2016	117	
	11/28/2017	0.50	99.98			11/28/2017	121	
	11/30/2018	1.20	99.98			11/30/2018	117	
	11/22/2019	1.00	99.98			11/22/2019	107	
	7/26/2010	0.60	99.98			10/31/2010	110	
	10/18/2011	0.65	99.98			10/1/2011	109	P.O. to start
	11/15/2012	N/A	N/A	Perch. Hood		11/12/2012	109	
	10/8/2013	0.70	99.98			10/8/2013	117	
3420-HVEF-HEPA-	11/12/2014	0.80	99.98		3420-HVEF-FH-	10/10/2014	113	
1700-4	11/30/2015	0.60	99.98		1700-5	11/30/2015	114	
	11/1/2016	0.53	99.98			11/1/2016	105	
	11/28/2017	0.70	99.98			11/28/2017	103	
	11/30/2018	0.50	99.98			11/30/2018	104	
	11/22/2019	0.50	99.98			11/22/2019	116	
	7/26/2010	0.15	99.98			10/31/2010	115	
	10/18/2011	0.20	99.98			10/1/2011	116	
	11/15/2012	0.15	99.98			11/12/2012	111	
	10/8/2013	0.20	99.98			10/8/2013	121	
2420 11/55 11504	11/12/2014	0.60	99.98		2420 111/55 511	10/10/2014	119	
3420-HVEF-HEPA- 1705-5	11/30/2015	0.65	99.98		3420-HVEF-FH- 1705-5	11/30/2015	107	
								room 1705 under construction,
	11/1/2016	0.64	99.98			11/1/2016	N/A	no access to room
	11/28/2017	0.70	99.98			11/28/2017	109	
	11/30/2018	0.70	99.98			11/30/2018	109	
	11/22/2018	0.70	99.98			11/22/2019	118	
	7/26/2010	0.20	99.98			10/31/2010	120	
	10/18/2011	0.50	99.98			10/1/2011	121	
	11/15/2012	0.40	99.98			11/12/2012	114	
3420-HVEF-HEPA- 1705-4	10/8/2013	0.55	99.98		3420-HVEF-FH- 1705-6	10/8/2013	121	
1703-4	11/12/2014	0.60	99.98		1703-0	10/10/2014	116	
	11/30/2015	0.60	99.98			11/30/2015	113	
	11/1/2016	0.57	99.98			11/1/2016	N/A	room 1705 under construction, no access to room

	11/28/2017	0.60	99.98				11/28/2017	110		
	11/30/2018	0.70	99.98			1	11/30/2018	106		
	11/22/2019	0.70	99.98				11/22/2019	115		
	7/26/2010	0.20	99.98				10/31/2010	115		
	10/18/2011	0.25	99.98				10/1/2011	122		
	11/15/2012	0.25	99.98				11/12/2012	108		
	10/8/2013	0.85	99.98				10/8/2013	116		
	11/12/2014	0.70	99.98				10/10/2014	104		
3420-HVEF-HEPA- 1707-4	11/30/2015	0.75	99.98			3420-HVEF-FH- 1707-5	11/30/2015	113		
	11/2/2016	N/A	N/A	under const to be tested B.E.		2000	11/1/2016	N/A		nder construction, ess to room
	11/28/2017	0.70	99.98				11/28/2017	107		
	11/30/2018	0.80	99.98				11/30/2018	108		
	11/22/2019	0.70	99.98				11/22/2019	102		
	7/26/2010	0.20	99.98				10/31/2010	115		
	10/18/2011	0.30	99.98				10/1/2011	101		
- 3420-HVEF-HEPA-	11/15/2012	0.60	99.98			_	11/12/2012	108	Found	96 Adjusted
	10/8/2013	0.85	99.98				10/8/2013	124		
	11/12/2014	0.70	99.98			3420-HVEF-FH-	10/10/2014	104		
1707-5	11/30/2015	0.80	99.98			1707-4	11/30/2015	108		
	11/1/2016	N/A	N/A	under const. not to be tested per B.E.			11/1/2016	N/A	room 1707 under construction, no access to room	
	11/28/2017	0.70	99.98				11/28/2017	106		
	11/30/2018	0.70	99.98				11/30/2018	102		
	11/22/2019	0.70	99.98				11/22/2019	108		
	7/26/2010	N/A	N/A				10/31/2010	115		
	10/18/2011	N/A	N/A				9/9/2011	121		
	11/15/2012	N/A	N/A				11/12/2012	110		
	10/8/2013	N/A	N/A				10/8/2013	113		
	11/12/2014	N/A	N/A				10/10/2014	132		
3420-HVEF-HEPA- 1707E	11/30/2015	N/A	N/A			3420-HVEF-FH- 1707-6	11/30/2015	118		
	11/1/2016	N/A	N/A	not listed		1737-0	11/1/2016	N/A		nder construction, ess to room
	11/28/2017	N/A	N/A	not listed			11/28/2017	121		
	11/30/2018	N/A	N/A	not listed			11/30/2018	122	const	ant volume
	11/22/2019	N/A	N/A	not listed			11/22/2019	122		

2 HEPA : 1 Fume Hood

НЕРА	Date	DP	Efficiency	Remarks	Fume Hood	Date	Velocity	Remarks
3420-HVEF-HEPA- 2500/2500-1	7/26/2010	0.90	99.98		3420-HVE-FH- 1600	10/31/2010		
2300/2300-1		1.00	99.98		1000		N/A	

	10/18/2011	1.30	99.98			10/1/2011		
		1.35	99.98				N/A	
	11/15/2012	1.40	99.98			11/12/2012		
		1.20	99.98				103	
	10/8/2013	1.45	99.98			10/8/2013		
		1.50	99.98				110	
	11/12/2014	1.50	99.98			10/10/2014		
		1.60	99.98				106	
	11/30/2015	1 40	99.98			11/30/2015		
		1.40	99.98				105	
		4.20	99.98				105	
	11/1/2016	4.20	99.98	failed DP test, HEPA replaced		11/1/2016	104	
		1.10	99.98	TILI A Teplaced			104	
	11/28/2017	1.10	99.98			11/28/2017	107	
		0.80	99.98				207	
	11/30/2018	0.80	99.98			11/30/2018	113	
	//	3.80	99.98			/ /		
	11/22/2019	3.20	99.98			11/22/2019	N/A	Under construction
	7/26/2010	1.00	99.98			10/31/2010		
	7/20/2010	0.90	99.98			10/31/2010	110	
	10/18/2011	1.30	99.98			10/1/2011		
		1.20	99.98				104	
	11/15/2012	1.30	99.98			11/12/2012		
		1.20	99.98				103	
	10/8/2013	1.40	99.98			10/8/2013		
		1.30	99.98				110	
	11/12/2014	2.00	99.98			10/10/2014		
3420-HVEF-HEPA- 1607/1607-1		1.90	99.98		3420-HVEF-FH-		101	
1607/1607-1	11/30/2015	1.30	99.98		1603-1	11/30/2015		
		1.20	99.98				120	
	11/1/2016	2.23	99.98			11/1/2016		
		1.62	99.98				106	
	11/28/2017	1.00	99.98			11/28/2017		
:		0.50	99.98				111	
	11/30/2018	1.00	99.98			11/30/2018		
		0.90	99.98				111	
	11/22/2019	0.90	99.98			11/22/2019	100	
-		0.80	99.98				100	
3420-HVEF-HEPA-	7/26/2010	0.35	99.98		3420-HVEF-FH-	10/31/2010	122	
1601/1601-1	10/18/2011	0.40	99.98 99.98		1603-4	10/1/2011	123 103	
	, ==, ====	0.75	99.98			., -, -022	103	

		0.85	99.98				
		0.50	99.98				
	11/15/2012	0.50	99.98		11/12/2012	108	
		0.90	99.98				
	10/8/2013	1.00	99.98		10/8/2013	112	
	11/12/2014	0.90	99.98		10/10/2014		
	11/12/2014	1.00	99.98		10/10/2014	115	
	11/30/2015	1.20	99.98		11/30/2015		
	11/30/2013	1.20	99.98		11/30/2013	104	
	11/1/2016	1.68	99.98		11/1/2016		
	22/ 2/ 2020	1.75	99.98			106	
	11/28/2017	1.70	99.98		11/28/2017		
	, ,, ,	1.70	99.98		, -, -	103	
	11/30/2018	1.50	99.98		11/30/2018		
	11/30/2018	1.60	99.98		11/30/2018	110	Constant Volume
		1.80	99.98			110	Constant Volume
	11/22/2019	1.90	99.98		11/22/2019	116	
	7/25/2242	0.10	99.98		10/01/0010		
	7/26/2010	0.10	99.98		10/31/2010	123	
	10/18/2011	0.60	99.98		10/1/2011		
	10/16/2011	0.60	99.98		10/1/2011	129	
	11/15/2012	0.50	99.98		11/12/2012		
	11/13/2012	0.50	99.98		11/12/2012	115	
	10/8/2013	0.40	99.98		10/8/2013		
		0.40	99.98			122	
	11/12/2014	0.50	99.98		10/10/2014		
3420-HVEF-HEPA- 1607-4/1607-5		0.50	99.98	3420-HVEF-FH- 1607-1		115	
1007-4/1007-3	11/30/2015	0.60	99.98	1007-1	11/30/2015		
		0.50	99.98			112	
	11/1/2016	0.67	99.98		11/1/2016		
		1.71	99.98			121	
	11/28/2017	0.80	99.98 99.98		11/28/2017	104	
		0.50	99.98			104	
	11/30/2018	0.60	99.98		11/30/2018	103	
		0.50	99.98			103	
	11/22/2019	0.50	99.98		11/22/2019	100	
7/26/2010	7/26/2242	0.10	99.98		40/24/2015	.55	
	0.10	99.98		10/31/2010	121		
3420-HVEF-HEPA- 1707-2/1707-3	10/18/2011	0.15	99.98	3420-HVEF-FH- 1707-3	10/1/2011	117/	Both sides open,
_	10, 10, 2011	0.20	99.98	1707-3	10/1/2011	120	Read both sides
	11/15/2012	0.60	99.98		11/12/2012		Both sides open,

	0.60	99.98			104 / 125	read both sides
10/8/2013	0.20	99.98		10/8/2013		
10/0/2013	0.20	99.98		10/0/2013	123	
11/12/2014	0.40	99.98		10/10/2014		
	0.40	99.98			150	
11/30/2015	0.20	99.98		11/30/2015	108	Both sides open,
22,00,2020	0.20	99.98		, ,	124	Read both sides
11/1/2016	N/A	N/A	under const. not to be tested per B. E.	11/1/2016	N/A	room 1707 under construction, no access to room
11/28/2017	0.80	99.98		11/28/2017		
	0.50	99.98			110	
11/30/2018	0.50	99.98		11/30/2018		Constant Volume
	0.60	99.98			113	
11/22/2019	0.50 0.50	99.98 99.98		11/22/2019	113	

2 HEPA : Multiple Fume Hoods

Hoods					Fume			
HEPA	Date	DP	Efficiency	Remarks	Hood	Date	Velocity	Remarks
	7/29/2010	0.20	99.98			10/31/2010	118	
	7/25/2010	0.20	99.98			10/31/2010	115	
	10/18/2011	0.20	99.98			11/30/2011	103	
	10/18/2011	0.20	99.98			11/30/2011	110	
	11/19/2012	0.20	99.98			11/12/2012	103	
	11/15/2012	0.20	99.98			11/12/2012	111	
11/19/2013 11/21/2014 3420-HVEF-HEPA- 1603/1603-1 11/30/2015	11/19/2013	0.20	99.98			11/19/2013	108	
	0.20	99.98			11/19/2013	114		
	11/21/2014 0.70 0.70	99.98			11/17/2014	123		
		0.70	99.98		3420-HVEF-FH-	11/1//2011	125	
	11/30/2015	0.80	99.98		1603-2/1603-3	11/30/2015	112	
		0.80	99.98			, ,	116	
	11/1/2016	0.73	99.98			11/1/2016	103	
		1.02	99.98			11/1/2010	109	
	11/28/2017	0.80	99.98			11/28/2017	108	both constant volume
		1.20	99.98				102	
	11/30/2018	0.90	99.98			11/30/2018	104	both Constant Volume
	, ,	1.20	99.98			, ,	101	
	11/22/2019	0.80	99.98			11/22/2019	111	
	, ,	1.00	99.98			, ,	105	
	7/29/2010	0.10	99.98			10/31/2010	114	
3420-HVEF-HEPA-	, , ,	0.10	99.98		3420-HVEF-FH-		N/A	
1607-2/1607-3	10/18/2011	0.30	99.98		1607-2/1607A	11/30/2011	118	
		0.30	99.98				N/A	

]	0.90	99.98			113	
	11/19/2012	1.00	99.98		11/12/2012	106	
		0.80	99.98			118	
	11/19/2013				11/19/2013		
		0.90	99.98 99.98			N/A 118	
	11/21/2014	1.00	99.98		11/17/2014	N/A	
		1.00	99.98			113	
	11/30/2015	1.10	99.98		11/30/2015	108	
		0.58	99.98			108	
	11/1/2016	2.89	99.98		11/1/2016	117	
		0.80	99.98			102	
	11/28/2017	1.30	99.98		11/28/2017	102	unable to raise sash to test alarm
		1.00	99.98			102	
	11/30/2018	1.30	99.98		11/30/2018	120	1607A Constant Volume
	11/22/2016	1.10	99.98		11/22/2010	111	
	11/22/2019	1.30	99.98		11/22/2019	120	
						125	
	7/29/2010	0.30	99.98		10/31/2010	120	
		0.30	99.98			123 116	
	10/18/2011	0.40	99.98		11/30/2011	122	
	10/10/2011	0.40	99.98		12/00/2012	113	
		0.40	33.36			125	
	11/19/2012	0.40	99.98		11/12/2012	123	
		0.40	99.98			108	
			33.30			112	
	11/19/2013	0.40	99.98		11/19/2013	118	
		0.40	99.98			111	
		0.10	33.30			120	
3420-HVEF-HEPA-	11/21/2014	0.65	99.98	3420-HVEF-FH-	11/17/2014	120	
1700/1700-1		0.65	99.98	1700-1/1700- 2/1700-3		117	
				2,1700 3		124	
	11/30/2015	0.70	99.98		11/30/2015	120	
		0.80	99.98			109	
						110	
	11/1/2016	1.18	99.98		11/1/2016	117	
		1.32	99.98			107	
							constant
	11/28/2017				11/28/2017	105	volume
	,,,	1.40	99.98		,,,	110	
		1.40	99.98			111	
	44/20/2015				44/26/2246	106	
11/30/201	11/30/2018	1.40	99.98		11/30/2018	103	
		1.60	99.98			111	

	(22 /22.2					11/22/2019	103	
	11/22/2019	1.40	99.98				117	
		1.60	99.98				109	
	7/29/2010	0.30	99.98			10/31/2010	120	
		0.30	99.98				115	
	10/18/2011	0.30	99.98			11/30/2011	125	
	, ,	0.30	99.98			, ,	116	
	11/19/2012	0.20	99.98			11/12/2012	125	
	,,	0.20	99.98				117	
	11/19/2013	0.80	99.98			11/19/2013	122	
	11/21/2014 3420-HVEF-HEPA-	0.80	99.98		3420-HVEF-FH- 1700-4/1700-6	11/15/1015	113	
		1.00	99.98			11/17/2014	119	
		1.00	99.98			11/1//2014	124	
1700-2/1700-3	11/30/2015	1.10	99.98			11/30/2015	111	
	11/50/2015	0.90	99.98			11/30/2015	110	
	11/1/2016	0.74	99.98			11/1/2016	119	
	11/1/2016	0.60	99.98				105	
	11/28/2017	0.90	99.98			44/20/2047	105	
11/30	11/28/2017	0.80	99.98			11/28/2017	109	
	11/20/2010	0.80	99.98			44 /20 /2040	112	
	11/30/2018	0.70	99.98			11/30/2018	114	
	11/22/2019	0.80	99.98			44/22/2040	106	
	11/22/2019	0.70	99.98			11/22/2019	120	
							120	
	7/29/2010	0.30	99.98			10/31/2010	115	
		0.30	99.98				124	
							119	
	10/18/2011	0.30	99.98			11/30/2011	106	
		0.30	99.98				115	
							120	
	11/19/2012	0.30	99.98			11/12/2012	110	
		0.35	99.98				122	
3420-HVEF-HEPA-					3420-HVEF-FH-		121	
1702-2/1702-3	11/19/2013	0.40	99.98		1702-1/1702- 2/1702-3	11/19/2013	111	
		0.65	99.98				123	
							119	
	11/21/2014	0.40	99.98			11/17/2014	114	
		0.45	99.98				123	
							114	
	11/30/2015	0.40	99.98			11/30/2015	105	
		0.40	99.98				107	
							100	
	11/1/2016	1.08	99.98			11/1/2016	108	all are constant volume
		1.00	33.30				100	

		1.27	99.98				111	
			77.73				102	
	11/28/2017	1.40	99.98			11/28/2017	105	
		1.20	99.98				110	
							101	
	11/30/2018	1.40	99.98			11/30/2018	107	all are constant volume
		N/A	N/A	not listed			111	
	44 /22 /2040					44/22/2040	105	
	11/22/2019	1.40	99.98			11/22/2019	102	all are constant volume
		1.30	99.98				105	
	7/20/2010	0.60	99.98			10/21/2010	118	
	7/29/2010	0.60	99.98			10/31/2010	110	
	10/18/2011	0.40	99.98			11/30/2011	108	
	10/18/2011	0.50	99.98			11/30/2011	121	
	11/19/2012	0.40	99.98			11/12/2012	117	
	11/19/2012	0.40	99.98			11/12/2012	116	
	11/19/2013	0.80	99.98			11/19/2013	123	
	11/13/2013	0.80	99.98			11/13/2013	106	
	11/21/2014	1.50	99.98			11/17/2014	120	
3420-HVEF-HEPA-	11/21/2011	1.50	99.98		3420-HVEF-FH-	11/1//2014	119	
1702/1702-1	11/30/2015	1.40	99.98		1702-4/1702-5	11/30/2015	107	
	22/00/2020	1.30	99.98				113	
	11/1/2016	0.83	99.98			11/1/2016	108	
	11/1/2010	0.95	99.98				107	
	11/28/2017	0.90	99.98			11/28/2017	110	
	, -, -	1.10	99.98			, -, -	112	
	11/30/2018	0.90	99.98			11/30/2018	112	both are constant volume
		1.00	99.98				111	
	11/22/2019	0.90	99.98			11/22/2019	106	
		1.00	99.98				108	
							124	
	7/29/2010	0.60	99.98			10/31/2010	108	
		0.60	99.98				105	
	40/40/22					44/00/22	105	
	10/18/2011	0.30	99.98			11/30/2011	108	
3420-HVEF-HEPA-		0.30	99.98		3420-HVEF-FH- 1703A-		116	found 131
1703/1703-1					1/1703A-		123	found 131, adjusted
	11/19/2012	0.60	99.98		2/1703A-3	11/12/2012	104	
		0.70	99.98				116	
							120	
	11/19/2013	0.65	99.98			11/19/2013	125	
		0.60	99.98			11,13,2013	115	
	11/21/2014					11/17/2014	113	

		0.70	99.98				108	
		0.70	99.98				108	
		0.80	99.98				117	
	11/30/2015	0.20	99.98			11/30/2015	106	
	, ,	0.20	99.98				105	
		0.20	33.30				103	
				Δp across			103	
	11/1/2016	1.94	99.98	damper		11/1/2016	124	
		1.98	99.98	Δp across damper			116	
							125	
	11/28/2017	0.80	99.98			11/28/2017	104	
		0.90	99.98				120	
							112	
	11/30/2018	0.50	99.98			11/30/2018	124	All are constant volume
		0.60	99.98				108	
	11/22/2019					11/22/2019	107	
		1.00	99.98				103	
		1.00	99.98				112	
	7/20/2010					10/21/2010	115	
	7/29/2010	0.40	99.98			10/31/2010	110	
		0.40	99.98				115	
	10/18/2011	0.70	00.00			11/30/2011	115	
	10/10/2011	0.70 0.80	99.98 99.98			11/30/2011	120 125	
		0.80	99.96				101	
	11/19/2012	1.00	99.98			11/12/2012	125	
		1.00	99.98				125	
		2.00	33.30				116	
	11/19/2013	1.00	99.98			11/19/2013	117	
3420-HVEF-HEPA-		1.10	99.98		3420-HVEF-FH- 1703C-1/1705-		123	
1705/1705-1					3/1705-4		107	
	11/21/2014	1.60	99.98			11/17/2014	125	
		1.60	99.98				111	
							111	
	11/30/2015	1.02	99.98			11/1/2015	120	
		1.50	99.98				120	
							116	
	11/1/2016	0.86	99.98			11/1/2016	N/A	unlisted
		2.22	99.98				N/A	unlisted
	11/28/2017					11/28/2017	124	
		1.20	99.98			11/20/201/	116	
	<u> </u>	1.30	99.98	I		<u> </u>	114	ı l

	11/30/2018	1.10	99.98			11/30/2018	114 116	C-1 is Constant Volume
		1.20	99.98				111	
	11/22/2019					11/22/2019	109	
		1.20	99.98				111	
		1.40	99.98				115	All are constant volume
3420-HVEF-HEPA- 1703-2/1703-3	7/29/2010	0.60	99.98			10/31/2010	110	
		0.55	99.98				115	
	10/18/2011	0.60	99.98			11/30/2011	107	
		0.60	99.98				114	
	11/19/2012	0.50	99.98			11/12/2012	110	
		0.60	99.98				125	
	11/19/2013	0.50	99.98			11/19/2013	110	
								found 131,
		0.50	99.98				124	adjusted
	11/21/2014	0.90	99.98		3420-HVEF-FH- 1703C-2/1703C- 3	11/17/2014	110	
		1.00	99.98				123	
	11/30/2015	0.60	99.98			11/1/2015	106	
		0.65	99.98				120	
	11/1/2016	1.87	99.98	Δp across damper Δp across		11/1/2016	107	
		1.91	99.98	damper			107	
	11/28/2017	0.90	99.98			11/28/2017	106	
		0.70	99.98				111	
	11/30/2018	0.90	99.98			11/30/2018	110	Both constant volume
		0.90	99.98				114	
	11/22/2019	1.00	99.98			11/22/2019	106	
		0.80	99.98				101	Both constant volume
3420-HVEF-HEPA- 1704-2/1704-3	7/29/2010				. 3420-HVEF-FH- 1704-1/1704- 2/1704-3	10/31/2010	125	
		0.60	99.98				120	
		0.60	99.98				123	
	10/18/2011					11/30/2011	118	
		0.75	99.98				124	
		0.75	99.98				123	
	11/19/2012					11/12/2012	109	
		0.70	99.98				107	
		0.70	99.98				106	
	11/19/2013					11/19/2013	110	
		0.70	99.98				110	
		0.70	99.98				113	
	11/21/2014					11/17/2014	109	

]	2.00	99.98			121	
			99.98				
		2.00	99.98			115 112	
	11/30/2015	1.20	99.98		11/30/2015	112	
	12,00,2020	1.10	99.98		11,00,2010	112	
		1.10	99.98			N/A	removed
	11/1/2016	1.52	99.98		11/1/2016	N/A N/A	removed
	, , , , ,	1.08	99.98		, ,	N/A	removed
		1.06	33.38			113	Tellioved
	11/28/2017	1.70	99.98		11/28/2017	112	
	, ,	1.20	99.98			N/A	removed
		1.20	33.38			112	removed
	11/30/2018	1.80	99.98		11/30/2018	115	
		1.40	99.98			N/A	removed
		1.40	33.30			114	Temoved
	11/22/2019	1.80	99.98		11/22/2019	109	
		1.50	99.98			N/A	
		0.30	99.98			123	
	7/29/2010	0.20	99.98		10/31/2010	125	
		0.30	99.98			116	
	10/18/2011	0.25	99.98		11/30/2011	121	
		0.30	99.98			113	
	11/19/2012	0.30	99.98		11/12/2012	125	
	44 /40 /2042	0.35	99.98		11/10/0010	121	
	11/19/2013	0.40	99.98		11/19/2013	124	
	11 /21 /2014	0.50	99.98		11/17/2014	115	
3420-HVEF-HEPA-	11/21/2014	0.50	99.98	3420-HVEF-FH-	11/17/2014	118	
1704/1704-1	11/30/2015	0.60	99.98	1704-4/1704-5	11/20/2015	112	
	11/30/2013	0.60	99.98		11/30/2015	122	
	11/1/2016	1.02	99.98		11/1/2016	100	renamed 1704-6
	11/1/2016	1.04	99.98		11/1/2016	112	renamed 1704-7
	11/28/2017	1.30	99.98		11/28/2017	N/A	removed
	11/28/2017	1.20	99.97		11/20/2017	N/A	removed
	11/30/2018	1.20	99.98		11/30/2018	N/A	removed
	12/00/2020	1.20	99.98		11,00,2010	N/A	removed
	11/22/2019	1.30	99.98		11/22/2019		
	,,	1.20	99.98		,,	N/A	removed
						125	
	7/29/2010	0.25	99.98	3420-HVEF-FH-	10/31/2010	118	
3420-HVEF-HEPA-		0.25	99.98	1705-1/1705-	•	121	
1705-2/1705-3				2/1705-7/1705- 8		115	
	10/18/2011				11/30/2011	111	
		0.40	99.98			115	

		0.50	99.98			120	
						112 116	
		0.40	99.98				
	11/19/2012	0.40			11/12/2012	121	
		0.40	99.98			119	Found 127
						120	Adjusted
						129	Adjusted 107
		0.30	99.98			115	
	11/19/2013	0.30	99.98		11/19/2013	108	
							Adjusted to
						133	119
						105	
	11/21/2014	1.10	99.98		11/17/2014	112	
		1.10	99.98			114	
						108	
						108	
	11/30/2015	1.35	99.98		11/30/2015	106	
		1.20	99.98			105	
						117	
		1.44	99.98				4705
	11/1/2016	1.60	99.98		11/1/2016	N/A	room 1705 under construction- no access to room
		1.00	33.30				
						104	
	44/20/2047	1.30	99.98		44/20/2047	102	
	11/28/2017	1.20	99.98		11/28/2017	114	
						N/A	removed
						104	
	11/30/2018	1.50	99.98		11/30/2018	111	
	11/30/2010	1.70	99.98		11/30/2010	114	
						N/A	removed
						105	
	11/22/2019	1.60	99.98		11/22/2019	111	
	11, 22, 2013				11, 22, 2013	119	
		1.20	99.98			N/A	removed
						120	
	7/29/2010	0.30	99.98		10/31/2010	115	
		0.30	99.98			122	
3420-HVEF-HEPA-				3420-HVEF-FH- 1706-1/1706-		115	
1706-2/1706-3	10/18/2011	1.20	99.98	2/1706-3	11/30/2011	111	
		1.20	99.98			125	
	11/19/2012				11/12/2012	114	
	, ., .,	1.20	99.98		, ,	113	

		1.20	99.98			113	
			55.50			118	
1	11/19/2013	0.90	99.98		11/19/2013	112	
		0.90	99.98			122	
		0.50	33.30			121	
1	11/21/2014	0.75	99.98		11/17/2014	115	
		0.75	99.98			116	
		0.73	33.30			N/A	
							Under
1	11/30/2015	1.00	99.98		11/30/2015	N/A	construction
		1.40	99.98			N/A	
						108	
	11/1/2016	1.14	99.98		11/1/2016	110	
		1.21	99.98			111	
						400	constant
1	11/28/2017	4 20	00.00		11/28/2017	100	volume
		1.30 1.20	99.98 99.98			110 102	
		1.20	33.30			101	constant volume
1	11/30/2018	1.30	99.98		11/30/2018	112	
		1.20	99.98			103	
						103	
1	11/22/2019	1.00	99.98		11/22/2019	119	
		1.40	99.98			107 105	constant volume
	7/29/2010	0.30	99.98		10/31/2010	115	
	7/25/2010	0.30	99.98		10/31/2010	109	
		0.30	33.38			103	
	10/18/2011	0.50	99.98		11/30/2011	112	
		0.50	99.98			122	
		0.50	33.30			111	
1	11/19/2012	0.80	99.98		11/12/2012	121	
		0.80	99.98			120	
		0.00	33.30	3420-HVEF-FH-		109	
3420-HVEF-HEPA- 1706/1706-1	11/19/2013	0.60	99.98	1706-4/1706-	11/19/2013	125	
1700/1700 1	11/19/2013	0.00	33.36	5/1706-6	11/19/2013	123	found 54,
		0.60	99.98			124	adjusted
						108	
1	11/21/2014	0.70	99.98		11/17/2014	114	
		0.70	99.98			113	
						N/A	
	11/30/2015	1.40	99.98		11/30/2015	N/A	Under construction
		1.40	99.98			N/A	
_				i l			
$\lceil \cdot \rceil$	11/1/2016				11/1/2016	107	

		1.47	99.98				116	
							121	
	11/28/2017	1.30	99.98			11/28/2017	121	
		1.20	99.98				110	
							113	
	11/30/2018	1.30	99.98			11/30/2018	118	All constant volume
		1.30	99.98				124	
							123	
	11/22/2019	1.10	99.98			11/22/2019	119	
		1.20	99.92				125	constant volume
	7/29/2010	0.40	99.98			10/31/2010	108	
	7/29/2010	0.35	99.98			10/31/2010	115	
								Out of
	10/18/2011	0.50	99.98			11/30/2011	88	Service
		0.50	99.98				110	
	11/19/2012	0.50	99.98			11/12/2012	125	
		0.50	99.98				115	
	11/19/2013	0.55	99.98			11/19/2013	119	WR#
	11/15/2015	0.50	00.00			11/15/2015	74	Written by
		0.50	99.98				74	BE
3420-HVEF-HEPA-	11/21/2014	0.60	99.98		3420-HVEF-FH-	11/17/2014	119	
1707/1707-1		0.55	99.98		1707-1/1709		122	
	11/30/2015	0.65	99.98			11/30/2015	111	
		0.60	99.98	under const. not			123	4707
	11/1/2016	N/A	N/A	to be tested per B.E.		11/1/2016	N/A	room 1707 under construction; no access to room
	11/28/2017	0.40	99.98			11/28/2017	107	
	11/20/2017	1.00	99.98			11/20/2017	113	
	11/30/2018	0.30	99.98			11/30/2018	109	Constant volume
		0.40	99.98			11/30/2018	116	Constant volume
	11/22/2019	0.20	99.98			11/22/2019	109	
	-,, 20	0.40	99.98			-,, 10	116	constant volume

3420 Cont	3420 Contamination Measurements				um detectable	activit	У				
Date	Location	β- Υ	α	Date	Location	β- Υ	α	Date	Location	β-γ	α
12/7/2011	floors	<	<	12/16/2014	1703 (4)	<	<	3/4/2016	1703 (4)	<	<
2/29/2012	2nd floor open areas floor inside	<	<		1705 (6)	<	<		1705 (6)	<	<
	2500-2508	<	<		1707 (7)	<	<		1707 (7)	<	<
3/13/2013	1703 (4)	<	<		1709	<	<		1709	<	<

	1705 (6)	<	<		1800	<	<		1800	<	<
	1707 (7)	<	<		1706 (4)	<	<		1706 (4)	<	<
	1709	<	<		1704 (4)	<	<		1704 (4)	<	<
	1800	<	<		1702 (4)	<	<		1702 (4)	<	<
	1706 (4)	<	<		1700 (5)	<	<		1700 (5)	<	<
	1704 (4)	<	<		1601 (2)	<	<		1601 (2)	<	<
	1702 (4)	<	` <		1603 (2)	<	<		1603 (2)	<	<
	1700 (5)	<	<i>'</i>		1607 (8)	<	<		1607 (8)	<	<
	1601 (2)	<	<	0/40/0045	2500 (2)	<	<	7/00/0040	2500 (2)	<	<
	1603 (2)	<	<	6/10/2015	1703 (4)	<	<	7/29/2016	1703 (4)	<	<
	1607 (8)	<	<		1705 (6)	<	<		1705 (6)	<	<
10/01/00/0	2500 (2)	<	<		1707 (7)	<	<		1707 (7)	<	<
10/21/2013	1703 (4)	<	<		1709	<	<		1709	<	<
	1705 (6)	<	٧		1800	<	<		1800	<	<
	1707 (7)	<	٧		1706 (4)	<	<		1706 (4)	<	<
	1709	<	<		1704 (4)	<	<		1704 (4)	<	<
	1800 1706 (4)	<	٧		1702 (4) 1700 (5)	<	<		1702 (4) 1700 (5)	<	<
	1704 (4)	<	٧ ٧		1601 (2)	<	<		1601 (2)	< <	< <
	1702 (4)	<	<i>'</i>		1603 (2)	<	<		1603 (2)	<	<
	1700 (5)	<	` <		1607 (8)	<	<		1607 (8)	<	<
	1601 (2)	<	<		2500 (2)	<	<		2500 (2)	<	<
	1603 (2)	<	<	12/11/2015	1703 (4)	<	<	5/19/2017	1703 (4)	<	<
	1607 (8)	<	<		1705 (6)	<	<		1705 (6)	<	<
	2500 (2)	<	<		1707 (7)	<	<		1707 (7)	<	<
5/8/2014	1703 (4)	<	<		1709	<	<		1709	<	<
	1705 (6)	<	<		1800	<	<		1800	<	<
	1707 (7)	<	<		1706 (4)	<	<		1706 (4)	<	<
	1709	<	<		1704 (4)	<	<		1704 (4)	<	<
	1800	<	<		1702 (4)	<	<		1702 (4)	<	<
	1706 (4)	<	<		1700 (5)	<	<		1700 (5)	<	<
	1704 (4)	<	<		1601 (2)	<	<		1601 (2)	<	<
	1702 (4)	<	<		1603 (2)	<	<		1603 (2)	<	<
	1700 (5)	<	<		1607 (8)	<	<		1607 (8)	<	<
	1601 (2)	<	<		2500 (2)	<	<		2500 (2)	<	<
	1603 (2)	<	<								
	1607 (8)	<	<								
	2500 (2)	<	<								

Date	Location	β- γ	α	Date	Location	β- γ	α	Date	Location	β-γ	α
11/3/2017	1703 (4)	<	'	2/15/2018	1703 (4)	<	<	2/20/2040	2 ND Floor		
	1705 (6)	<	<		1705 (6)	<	<	3/28/2018	equipment room	<	<
	1707 (7)	<	<		1707 (7)	<	<		1703 (4)	<	<
	1709	<	<		1709	<	<		1705 (6)	<	<
	1800	<	<		1800	<	<		1707 (7)	<	<
	1706 (4)	<	<		1706 (4)	<	<		1709	<	<
	1704 (4)	<	<		1704 (4)	<	<		1800	<	<
	1702 (4)	<	<		1702 (4)	<	<		1706 (4)	<	<
	1700 (5)	<	<		1700 (5)	<	<	1/17/2019	1704 (4)	<	<
	1601 (2)	<	<		1601 (2)	<	<		1702 (4)	<	<
	1603 (2)	<	<		1603 (2)	<	<		1700 (5)	<	<
	1607 (8)	<	<		1607 (9)	<	<		1601 (2)	<	<
	2500 (2)	'	٧		2500 (2)	<	<		1603 (2)	<	<
									1607 (8)	<	<
									2500 (2)	<	<

B.3 PSF 3430

1 HEPA : 1 Fume Hood								
НЕРА	Date	DP	Efficiency	Remarks	Fume Hood	Date	Velocity	Remarks
	6/11/2010	0.50	99.98			10/31/2010	103	
	5/26/2011	N/A	N/A	Not Listed		11/28/2011	112	
	5/31/2012	0.35	99.98			11/9/2012	116	
	5/28/2013	0.41	99.97			10/28/2013	109	
	5/28/2014	0.30	99.98			10/27/2014	101	
3430-HVEF-HEPA- 1310D	6/2/2015	0.20	99.98		3430-HVEF-FH- 1310-1	11/9/2015	102	Found 94, Adjusted
	5/1/2016	N/A	99.98	Δp across damper		10/4/2016	105	
	5/22/2017	N/A	99.98	under construction		10/19/2017	117	Constant Volume
	5/21/2018	0.60	99.98			10/26/2018	103	
	5/15/2019	0.60	99.98			10/31/2019	120	
	6/11/2010	N/A	N/A	Perc. Hood, Out of Service		10/31/2010	N/A	Out of Service
3430-HVEF-HEPA-	5/26/2011	N/A	N/A	Not Listed	3430-HVEF-FH-	11/28/2011	N/A	Out of Service
1310E	5/31/2012	0.40	99.98	Perc. Hood	1310-6	11/9/2012	115	Found 126, Adjusted
	5/28/2013	0.40	99.98			10/28/2013	123	
	5/28/2014	0.40	99.98			10/27/2014	125	

	6/2/2015	0.42	99.98			11/9/2015	116	Constant Volume
	5/1/2016	0.45	99.98	perc. Hood		10/4/2016	122	
				Failed initial				
	5/22/2017			test, filter		10/19/2017		
		N/A	99.88	was replaced Perchloric	_		118	
	5/21/2018	0.55	99.98	Hood		10/26/2018	124	
	5/15/2019	0.3	99.98	New Damper	1	10/31/2019	100	
	6/11/2010	0.80	99.90	Failed DOS HEPA Test Replaced		10/31/2010	111	
	5/26/2011	N/A	N/A			11/28/2011	100	Ovens in hood
	5/31/2012	0.70	99.98			11/9/2012	113	
	5/28/2013	0.70	99.98			10/28/2013	100	
	5/28/2014	0.70	99.98		7	10/27/2014	100	
	6/2/2015	0.73	99.98			11/9/2015	117	
3430-HVEF-HEPA- 1507	5/1/2016	N/A	99.98	Δp across damper	3430-HVEF-FH-1505	10/4/2016	101	sash can't be lowered due to equip
	5/22/2017	N/A	99.98	disconnected		10/19/2017	118	sash can't be closed due to equip
	5/21/2018	1.70	99.98			10/26/2018	113	
	5/15/2019	0.90	99.98			10/31/2019	102	
	6/11/2010	0.60	99.98			10/31/2010	103	
	5/26/2011	N/A	N/A	Not Listed		11/28/2011	107	
	5/31/2012	0.80	99.98	Not Eisted		11/9/2012	110	
	5/28/2013	0.95			-	10/28/2013		
	5/28/2014		99.98		-	10/27/2014	111	
3430-HVEF-HEPA-	6/2/2015	0.90	99.98		3430-HVEF-FH-1507	11/9/2015	108	
1507A	0/2/2013	0.97	99.98	A	_		112	
	5/1/2016	N/A	99.98	Δp across damper		10/4/2016	125	
	5/22/2017	0.95	99.98		_	10/19/2017	117	
	5/21/2018	3.70	99.98		_	10/26/2018	119	
	5/15/2019	0.80	99.98			10/31/2019	108	
	6/11/2010	0.50	99.98	Listed as 1601-C		10/31/2010	N/A	Not Listed
	5/26/2011	N/A	N/A			11/28/2011	N/A	
	5/31/2012	0.20	99.98			11/9/2012	105	Listed as 1601
3430-HVEF-HEPA-	5/28/2013	0.60	99.98		3430-HVEF-FH-	10/28/2013	114	Listed as 1601
1601-4	5/28/2014	0.10	99.98		1601-1	10/1/2014	117	Listed as 1601
	6/2/2015	0.05	99.98			11/9/2015	85	found 90, adjusted value of 85 deemed O.K.
	5/1/2016	N/A	99.98	Δp across damper		10/4/2016	116	

	5/22/2017	0.40	99.98			10/19/2017	105	listed as 1601
	5/21/2018	0.30	99.98			10/26/2018	110	
	5/15/2019	0.10	99.98			10/31/2019	104	
2 HEPA : 1 Fume Hood								
НЕРА	Date	DP	Efficiency	Remarks	Fume Hood	Date	Velocity	Remarks
	6/11/2010	0.20 0.10	99.98 99.98			10/31/2010	104	
	5/26/2011	1.00 0.20	99.98 99.98			11/28/2011	100	
	5/31/2012	0.50 0.50	99.98 99.98			11/9/2012	100	
	5/28/2013	0.50 0.60	99.98 99.98			10/28/2013	103	
3430-HVEF-HEPA-	5/28/2014	0.40 0.50	99.98 99.98		3430-HVEF-FH-	10/27/2014	109	
1306/1306A	6/2/2015	0.18	99.98 99.98		1306-3	11/9/2015	101	adjusted from 95
	5/1/2016	1.20 1.10	99.98 99.98			10/4/2016	122	
	5/22/2017	1.20 1.40	99.98 99.98			10/19/2017	103	
	5/21/2018	1.30 1.50	99.98 99.98			10/26/2018	105	
	5/15/2019	1.20 1.40	99.98 99.98			10/31/2019	104	
	6/11/2010	N/A N/A	N/A N/A			10/31/2010	105	
	5/26/2011	N/A N/A	N/A N/A			11/28/2011	103	
	5/31/2012	N/A N/A	N/A N/A			11/9/2012	104	
3430-HVEF-HEPA- 1301B/1301C	5/28/2013	N/A N/A	N/A N/A		3430-HVEF-FH- 1310-2	10/28/2013	107	
	5/28/2014	N/A N/A	N/A N/A			10/27/2014	106	
	6/2/2015	N/A N/A	N/A N/A			11/9/2015	109	
	5/1/2016	1.40 1.50	99.98 99.98			10/4/2016	112	
	5/22/2017	N/A	N/A			10/19/2017		

		N/A	N/A				106	found 87, adjusted
	5/21/2018	N/A	N/A			10/26/2018		
		N/A N/A	N/A N/A				102	
	5/15/2019	N/A	N/A			10/31/2019	100	
1 HEPA : 2 Fume	Hoods		T			•	T	
НЕРА	Date	DP	Efficiency	Remarks	Fume Hood	Date	Velocity	Remarks
	6/11/2010	0.20	99.98			10/31/2010	108 105	
	5/26/2011	0.70	99.98			11/28/2011	105 101	
	5/31/2012	1.10	99.98			11/9/2012	106 113	
	5/28/2013	0.70	99.98			10/28/2013	106 102	
	5/28/2014	0.70	99.98			10/27/2014	103	Out of Service, 5727927
3430-HVEF-HEPA- 1300	6/2/2015	0.93	99.98		3430-HVEF-FH- 1300-2/1300-3	11/9/2015	108 102	found 85, adjusted
	5/1/2016	N/A	99.98	Δp across damper		10/4/2016	103 107	
	5/22/2017	3.00	99.98	Δp across 50% open damper		10/19/2017	113	
	5/21/2018	3.20	99.98			10/26/2018	111 102	Constant volume Constant volume
	5/15/2019	1.60	99.98			10/31/2019	115 102	
	6/11/2010	0.20	99.98			10/31/2010	123 116	
	5/26/2011	0.20	99.98			11/28/2011	112 110	
3430-HVEF-HEPA- 1302	5/31/2012	0.50	99.98		3430-HVEF-FH- 1302-1/1302-2	11/9/2012	110 116	
	5/28/2013	0.30	99.98		, , , , , , , , , , , , , , , , , , , ,	10/28/2013	111 112	
	5/28/2014	0.45	99.98			10/27/2014	105 115	
	6/2/2015	0.39	99.98			11/9/2015	111	

	7	1		i	•			
							113	
	5/1/2016			Δp across		10/4/2016	103	
		N/A	99.98	damper			112	
	5/22/2017					10/19/2017	114	constant volume
		0.40	99.98				120	constant volume
	5/21/2018					10/26/2018	114	constant volume
		3.00	99.98	Δp across damper			111	constant volume
	5/15/2019	0.90	99.98			10/31/2019	104 115	
		0.30	33.36				104	
	6/11/2010	0.40	99.98			10/31/2010	104	
	5/26/2011				-	11/28/2011	115	
	5/31/2012	0.70	99.98		_	11/9/2012	109	
		1.15	99.98		_		109	
	5/28/2013	1.30	99.98			10/28/2013	112 118	
	5/28/2014	1.25	99.98			10/27/2014	115 109	
3430-HVEF-HEPA- 1308	6/2/2015	1.08	99.98		3430-HVEF-FH- 1308-1/1308-3	11/9/2015	106 102	
	5/1/2016			fix test port		10/4/2016	111	
		2.00	99.98	@100%			118	
	5/22/2017	2.10	99.98	Δp across 100% open damper		10/19/2017	112	
		2.10	33.30	dumper			113	Constant
9	5/21/2018					10/26/2018	104	volume
		1.80	99.98				111	
	5/15/2019	1.30	99.98			10/31/2019	110 113	
Multiple HEPA:								

Multiple HEPA: Multiple Fume Hoods

НЕРА	Date	DP	Efficiency	Remarks	Fume Hood	Date	Velocity	Remarks	i
							107		ì
3430-HVEF-HEPA-	6/11/2010	0.45	99.98		3430-HVEF-FH-	10/31/2010	103		1
1300A/1300B		0.45	99.98		1300-1/1302- 3/1306-2/1306-4		122		1
					3/1300-2/1300-4		100		1
	5/26/2011					11/28/2011	103		ı

	0.40	99.98				108		
	0.50	99.98				107		
						106		
						101		
5/31/2012	0.60	99.98			11/9/2012	113		
0,00,000	0.60	99.98			,,,,	104		
						100		
						111		
5/28/2013	0.70	99.98			10/28/2013	111		
3/20/2013	0.70	99.98			10/20/2013	104		
						108		
						110		
- 4 4	0.70	99.98				113		
5/28/2014	0.75	99.98			10/27/2014	101		
	0.73	33.30				110		
						111		
	0.59	99.98				114		
5/1/2015	0.59	33.30			10/1/2015	114	found 96,	
5/1/2015	0.70	99.98			10/1/2013	107	adjusted	
							found 94,	
						106	adjusted	
			Anagrace			103		
5 /4 /204 C	N/A	99.98	Δp across damper		40/4/2046	103		
5/1/2016			Δp across		10/4/2016			
	N/A	99.98	damper			107		
						N/A	unlisted	
						109	constant volume	
F /22 /2017	0.80	99.98			10/19/2017	101	constant volume	
5/22/2017	1.80	99.98				107	constant volume	
						445		
						115	constant volume	
						116	constant volume	
5/21/2018	3.50	99.98			10/26/2018	101	constant volume	
0, ==, ====					-0, -0, -0-0			
	3.50	99.98				106		
						105		
						119		
5/15/2019	0.90	99.98			10/31/2019	102		
						100		
	0.80	99.98				102		
6/11/2010	0		Listed as	3430-HVEF-FH-	10/31/2010			
	0.70	99.98	3501	1305/1406			ļ	

]	0.60	99.98	Listed as 3502			N/A	
				Listed as				
		0.60	99.98	3503 Listed as			N/A	
		0.70	99.98	3504				
		0.75	99.98					
	5/26/2011	0.65	99.98			11/28/2011	N/A	
		N/A	N/A				N/A	
		N/A	N/A					
		0.70	99.98					
	5/31/2012	0.65	99.98			11/9/2012	108	found 94,
		0.80	99.98				120	adjusted
		0.90	99.98					
		0.70	99.98					
	5/28/2013	0.75	99.98			10/28/2013	101	
	., .,	0.80	99.98			., ., .	122	
		0.90	99.98					
		0.85	99.98					
	5/28/2014	0.90	99.98			10/27/2014	102	
3430-HVEF-HEPA-		0.90	99.98				108	
1305-1/1305- 2/1406-1/1406-2		1.00	99.98					
, ,	5/1/2015	0.66	99.98					
		0.69	99.98			10/1/2015	104	
		0.71	99.98				109	
		0.71	99.98					
		0.60	99.98				100	
	5/1/2016	0.60	99.98			10/4/2016	108	
		0.65	99.98				104	
		0.70	99.98					
		0.75 0.80	99.98 99.98				103	
	5/22/2017	1.40	99.98			10/19/2017	120	
		0.90	99.98				120	
		0.02	99.98					
		1.10	99.98				109	
	5/21/2018	1.20	99.98			10/26/2018	114	
		1.20	99.98					
		0.90	99.98					
	E/15/2010	0.90	99.98			10/21/2010	100	
	5/15/2019	1.00	99.98			10/31/2019		
		1.10	99.98				118	
3430-HVEF-HEPA-	6/11/2010				3430-HVEF-FH- 1310-3/1310-	10/31/2010	105	
1310/1310A	1, 11, 2010	0.20	99.98		4/1310-5		102	

		0.25	99.98				105	
							114	
	5/26/2011	0.50	99.98			11/28/2011	107	
		0.50	99.98				105	
							115	
	5/31/2012	0.70	99.97			11/9/2012	100	
		0.65	99.98				102	
							105	
	5/28/2013	0.70	99.98			10/28/2013	106	
		0.70	99.98				107	
							112	
	5/28/2014	0.70	99.98			10/27/2014	103	
		0.70	99.98				123	
							105	
	5/1/2015	0.70	00.00			10/1/2015	102	found 94,
		0.79	99.98				102	adjusted
		0.82	99.98				114	
	5/1/2016	4.20	00.00			10/4/2016	109	
	., ,	1.30	99.98			10/4/2010	113	
	5/22/2017	1.30	99.98				122	
		/2017 _{N/A}	A N/A	under			105	
				construction	10/19/2	10/19/2017	106	
		NI/A	NI/A	under construction			102	
	5/21/2018	N/A	N/A	Construction		10/26/2018	102	
		1.00	99.98				118	
		0.85	99.98				111	
		0.83	33.36				100	
		0.90	99.98					
	5/15/2019	0.50	33.36			10/31/2019	105	
		0.90	99.98				100	
		3.30	33.30				100	
	6/11/2010	0.70	99.98			10/31/2010	102	
		0.15	99.98				112	
		2.23	33.30		1			out of
	5/26/2011					11/28/2011	N/A	service
3430-HVEF-HEPA-	3, 20, 2011	N/A	N/A		3430-HVEF-FH-	22,23,2011	119	
3430-HVEF-HEPA- 1500/1500A		N/A	N/A		1501-1/1501- 2/1503-1		110	
,	5/21/2012				2/1303-1	11/0/2012	110	
	5/31/2012	0.60	99.98			11/9/2012	121	
		0.60	99.98		-		111	
	E/20/2012					10/20/2012	112	
	5/28/2013	1.60	99.98			10/28/2013	105	
		0.02	99.98				112	

]]	ĺ		1	1 1		l I
	5 /20 /2011					10/07/0011	105	
	5/28/2014	1.50	99.98			10/27/2014	102	
		1.40	99.98				111	
							108	
	5/1/2015	1.64	99.98			10/1/2015	117	
		1.48	99.98				113	
							109	
	5/1/2016			Δp across		10/1/2016		
	5/1/2016	N/A	99.98	damper		10/4/2016	109	
		N/A	99.98	renamed 1501			106	
		.,,					110	
				Δp across			110	
	F /22 /2017			50% open		10/10/2017		sash
	5/22/2017	3.75	99.98	damper		10/19/2017	119	blocked
				Δp across 50% open				
		3.80	99.98	damper			115	
							106	
	5/21/2018			renamed		10/26/2018		
	3/21/2016	1.90	99.98	1501		10/20/2016	116	
		2.00	99.98	renamed 1501A			113	
							108	
		0.70	99.98					
	5/15/2019	0.70	33.30			10/31/2019	111	
		1.10	99.98				107	
	6/11/2010	0.65	99.98			10/31/2010	109	
		0.50	99.98				103	out of
	5/26/2011	N/A	N/A			11/28/2011	N/A	service
		N/A	N/A				123	
	5 /24 /2042	0.65	99.98			44 /0 /2042	111	
	5/31/2012	0.60	99.98			11/9/2012	116	
		0.60	99.98				102	
	5/28/2013	0.55	99.98			10/28/2013	106	3
		0.60	99.98				104	
3430-HVEF-HEPA- 1503/1503A	5/28/2014				3430-HVEF-FH- 1503-1/1503-2	10/27/2014		
1303/1303A		0.50	99.98		1303-1/1303-2		105	
	5/1/2015	0.63	99.98			10/1/2015	101	
		0.55	99.98	An			100	
	5/1/2016	N/A	99.98	Δp across damper		10/4/2016	113	
	5,1,2010	N/A	99.98			20, 1, 2010	103	
		,,,	33.33				200	found 91,
	5/22/2017	1.65	99.98			10/19/2017	111	adjusted
		1.60	99.98				119	
	5/21/2018	2.20	99.98			10/26/2018	102	
	3/21/2010	2.20	99.98			10/20/2018	116	

	5/15/2019	0.30	99.98		10/31/2019	108	
		0.60	99.98			110	

3430 Contamina	ation Measurements	<u> </u>					
Date	Location	β-γ	α	Date	Location	Β- γ	α
2/15/2012	1310: A–E	< MDA	<	5/14/2013	HEPA's	<	٧
	1308: A–C	<	<	10/13/2013	HEPA units	<	<
	1304: A, B	<	<		HEPA units	<	<
	1300: A, B	<	<	5/30/2014	HEPA units	<	<
	1406: 1, 2	<	<	11/7/2014	HEPA units	<	<
	2506	<	<	2/27/2015	HEPA units	<	<
	1280	<	<	9/4/2015	HEPA units	<	<
	1500 A	<	<	6/22/2016	HEPA units	<	<
	1503 A	<	<	10/28/2016	HEPA units	<	<
	1601: 1 - 6	<	<	6/27/2017	HEPA units	<	<
10/29/2012	HEPA filters	<	<	11/21/2017	HEPA units	<	<
	HEPA filters	<	<	6/21/2018	HEPA Units	<	<
			_	10/17/2018	HEPA Units	<	<
				4/26/2019	HEPA Units	<	<

Appendix C – Instructions for HEPA Filter Study Updating

- 1. Get access to Vault, which is an Auto Desk database product. This is where the completed records of the HEPA filter exhaust and the fume hood reports are held.
- 2. Use the previous years' PM numbers to search for the most recent documents in Vault. The PM numbers can be found in the file PSF-HVEF-HEPA from Maximo (003).xlsx on the fourth sheet.
- 3. Add current PM numbers to the new documents to the above spreadsheet; they will be at the top of the documents. There will be two PM numbers per building—one for the fume hoods and one for HEPA filters. Both numbers will need to be searched in Vault.
- 4. There are two documents for each building for each year—one for fume hoods and one for HEPA filters. The buildings are 3410, 3420, and 3430.
- 5. Print the documents mentioned in the above step. Then highlight all fume hoods and HEPA filters that are being used in this study. This list can be found in EXCEL file "HEPA TO FH WITH DATA.xlsx."
- 6. The HEPA filter documents will contain three numbers for each filter—only two of the numbers are needed. One of those is the DP and the other is the efficiency. Ignore the third number.
- 7. New values should be added to the spreadsheet titled "HEPA TO FH WITH DATA.xlsx." Only add the information for the filters listed; these were the ones selected for this study.
- 8. Record any notes on the forms under the "Remarks" columns.
- 9. If any information is not found, simply note that and write "N/A."
- 10. If two velocities are listed, note both but put only the adjusted value in the velocity column in the spreadsheet.
- 11. If a filter has been replaced (this should be noted on the documents found in Vault), highlight it in yellow.
- 12. The spreadsheet "HEPA DP 10 year collection 2 0.xlsx" contains graphs. Simply enter the new information there. If there are any "N/A" situations, leave the cell blank as it interferes with the graph. Otherwise formatting is the same as "HEPA TO FH WITH DATA.xlsx."
- 13. The graph data labels for each point need to be manually adjusted, to replace the data point label to an apostrophe, followed by the last two digits of the corresponding year. Example: a 2018 data point would be typed as "'18".
- 14. Replace old "Raw Data" building sheets in the Interim Report word document, with the updated sheets from "HEPA TO FH WITH DATA" to include most recent data.
- 15. Update 3410, 3420, and 3430 contamination measurements found in Appendix B with updated previous years' data. New data should be added to the spreadsheet "PSF Building Contamination Measurements." To get this data, contact Matthew Barnett (email below) for assistance.
- 16. Replace old graphs and figures (including dates) in Interim Report with new data, from "HEPA DP 10 year collection 2 0" (see steps 12 and 13 first).
- 17. If any questions or issues arise, contact Matthew Barnett at matthew.barnett@pnnl.gov.

Appendix C C.1

Pacific Northwest National Laboratory

902 Battelle Boulevard P.O. Box 999 Richland, WA 99354 1-888-375-PNNL (7665)

www.pnnl.gov