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# Two-Dimensional Silk Crystal Films as Matrix Layer for High-Performance Microelectronics

September 2025

Shaui Zhang Antonino Tumeo Chenyang Shi Ankur Limaye Dhruv Gajaria



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## Two-Dimensional Silk Crystal Films as Matrix Layer for High-Performance Microelectronics

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Shuai Zhang Antonino Tumeo Chenyang Shi Ankur Limaye Dhruv Gajaria

Prepared for the U.S. Department of Energy under Contract DE-AC05-76RL01830

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#### **Abstract**

This study explores a bio-inspired approach for memristive devices by combining Keggin-type polyoxometalates (POMs)-[SiW<sub>12</sub>O<sub>40</sub>]<sub>4</sub> (POM-T) and [PW<sub>12</sub>O<sub>40</sub>]<sub>3</sub> (POM-P), with silk fibroin (SF) to create 2D SF-POM layers on highly ordered pyrolytic graphite (HOPG) as resistive switching layers for memristors. We propose that the ordered SF layer template 0D POMs facilitate the formation of conductive filaments, thereby enhancing the variability of the manufactured memristors. AFM analysis revealed that both SF and SF-POM layers shared similar morphologies, while SF-POM-T formed larger aggregates, likely due to the stronger acidity of POM-T, which probably caused SF to aggregate and alter its secondary structure. Scanning Kelvin probe microscopy (SKPM) revealed that POMs reduced the contact potential difference of HOPG, resulting in lower work functions. Compared to an SF device, the SF-POM-P device showed improved memristive behavior, with a larger current gap and good repeatability over multiple sweeps; whereas the SF-POM-T device did not exhibit memristor activity, likely due to acidity-induced disruption of the SF template's order and CF formation. More importantly, SF-POM-P devices also demonstrated programmable memristive states. Finally, combining simulation-driven memristor modeling, we showcase a co-design workflow for advancing bioinspired memristors through new materials design, synthesis, and device modeling and development.

Abstract

#### **Summary**

We examined SF-POM resistive switching layers for bio-inspired memristors by leveraging facilitated CF formation through templated POMs. AFM showed that SF and SF-POM layers have similar in-plane morphologies, while SF-POM-T formed larger aggregates due to the stronger acidity of POM-T. SKPM measurements revealed work-function reductions for the assembled layers: SF ≈ 4.59 eV, SF–POM–P ≈ 4.27 eV, and SF–POM–T ≈ 4.00 eV. At the device level, I-V curves indicate that SF-POM-P demonstrated improved memristive performance, characterized by a larger current gap and good repeatability across sweeps, whereas SF-POM-T showed no memristive activity. likely due to the disruption of crystallinity by acidity. Notably, SF-POM-P devices exhibited programmable memristive states, evidenced by current jumps between 1 and 2 V, consistent with the redox versatility of POM clusters. These results suggest that co-assembling SF with POMs can tune energy barriers and enable tunable, programmable, energy-efficient memristors. POM-P delivered superior performance, while POM-T highlights the important role of the chemical environment in modulating the order of the resistive switching layers and CF formation. This work supports a co-design approach for bio-inspired low-energy electronics, driven by simulation modeling for device design. Future efforts will focus on optimizing POM selection, SF crystallinity, and interface engineering to maximize device yield and stability. This project addresses the basic research need for microelectronics to "flip the current paradigm: define innovative material, device, and architecture requirements driven by applications, algorithms, and software."

Summary

#### **Acknowledgments**

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Acknowledgments

#### **Acronyms and Abbreviations**

AFM: Atomic Force Microscopy

HOPG: Highly Ordered Pyrolytic Graphite

I-V: Current-Voltage POM: Polyoxometalate

SF: Silk Fibroin

SF-POM-P: Silk Fibroin—Polyoxometalate—Phosphorus SF-POM-T: Silk Fibroin—Polyoxometalate—Tungsten

SPICE: Simulation Program with Integrated Circuit Emphasis

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#### 1.0 Introduction

Dennard scaling suggests that as transistors shrink, their dimensions and supply voltage decrease together to maintain constant power density. However, this no longer applies around 90-nm technology because leakage currents and short-channel effects prevent voltage scaling, leading to increased power density. (Johnsson and Netzer 2016; Lu et al. 2022) Therefore, developing new materials to enhance the energy efficiency of transistors—achieving better performance without raising power consumption—is crucial for advancing semiconductor technologies. (Shi et al. 2021)

Biological systems exhibit remarkably low-energy mechanisms for information transmission and electric energy transformation, enabled by the hierarchical organization of multi-component biomacromolecules. (Noy, Artyukhin, and Misra 2009; Wei et al. 2022) Biological synaptic power consumption is ~ 10 fJ per synaptic event (Wang et al. 2023), much less than that of widely used inorganic transistors. Additionally, biological memristors have the advantages of nonvolatile storage and fast processing speed. Drawing inspiration from biological synapses, bioinspired memristors are attracting significant attention for their potential to revolutionize computing, energy-efficient electronics, and bio-integrated technologies, representing a paradigm in neuromorphic computing and microelectronics. (Kim et al. 2022; Shi, Heble, and Zhang 2024; Shi et al. 2020) However, one essential challenge of the bio-inspired memristors is the variability between devices and measurements. (Wang et al. 2023; Shi et al. 2020; Shi et al. 2021) Generally speaking, the operation and mechanism of memristors are controlled by the formation of conductive filaments (CFs) through resistive switching layers. (Kaniselvan et al. 2025; Mehonic et al. 2020) The efficient information transfer in bio-inspired memristors hinges on the reliable formation and dissolution of CFs, which are determined by crystallinity, defect density, and interfacial stability with electrodes. (Mehonic et al. 2020; Shi et al. 2021) Therefore, developing a biomimetic resistive switching layer with a controlled structure and associated CF formation is essential for improving biomemristors' performance.

Our recent work achieved a new 2D crystalline phase of silk fibroin (SF) self-assembled on graphite and MoS<sub>2</sub>, exhibiting an epitaxial relationship with the underlying lattice. (Shi et al.) Additionally, this assembly reduces the surface potential of highly oriented pyrolytic graphite (HOPG), significantly lowering the barrier to metal ion migration during CF growth and increasing the transport rate of charged particles in protein films. (Shi et al. 2019; Shi et al.) In this seed LDRD, we developed a novel strategy using 2D silk crystal films to template zerodimensional semiconducting nanoclusters, polyoxometalates (POMs) (Chen et al. 2018). through advanced molecular epitaxial growth at HOPG-liquid interfaces for bio-inspired memristors. We employed scanning Kelvin force microscopy (SKPM) to characterize the work function (WF) of the synthesized 2D layer and discovered that POMs effectively tune its work function to facilitate electron injections. Additionally, we fabricated memristors utilizing the silk-POM 2D layer as the resistive switching component and used I-V measurements to demonstrate improved stability, repeatability, and programmable memristive states. Finally, we used simulation-driven memristor modeling to explore the feasibility of the co-design workflow for SF-POM memristors. This seed project establishes a co-design methodology, initiates characterization, forms a collaborative team bridging new materials synthesis and device design, and offers a roadmap for the practical testing and prototyping of innovative microelectronics devices.

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#### 2.0 Project results

#### 2.1 2D SF-POM layers

In this work, we selected two Keggin-type POMs,  $[SiW_{12}O_{40}]^{4-}$  (POM-T) and  $[PW_{12}O_{40}]^{3-}$  (POM-P), to synthesize 2D-SF-POM layers on HOPG. (Figure 1A) We combined a 10 mg/ml SF solution with a 1 mg/ml POM solution in water, then drop-cast the mixture onto a freshly cleaved HOPG surface (Figure 1B) and dried it. AFM images show that the SF and SF-POM-P layers have similar morphologies (Figure 1C and 1E), while the SF-POM-T layer contains some large aggregates (indicated by the arrow in Figure 1D). Both POM-T and POM-P are 0D nanoclusters smaller than 1 nm in diameter. However, POM-T is more acidic than POM-P. AFM measurements suggest that, although the small size of POMs allows for good distribution within the SF layer without disrupting in-plane order and morphology, the acidic conditions caused by POM-T (pH 1-2) may lead to SF aggregation and changes in secondary structure. Additionally, we used SKPM to measure the surface potentials of the synthesized SF-POM layers. Previous research showed that the standard SF layer can lower the contact potential difference (CPD) of HOPG by about 60 mV.(Shi et al.) Figure 1F shows that the presence of POMs further decreases the CPD by several hundred millivolts. Using the equation  $\varphi_{\text{sample}} = \varphi_{\text{tip}} - e \cdot \text{CPD}$ , where  $\phi_{\text{sample}}$  and  $\phi_{\text{tip}}$  are the work functions (WFs) of the sample and AFM tip, respectively, and considering the known WF of HOPG (4.65 eV), we calculated the WFs of the SF, SF-POM-P, and SF-POM-T layers as 4.59 eV, 4.27 eV, and 4.00 eV, respectively. Therefore, employing the co-assembled 2D SF-POMs as the resistive switching layer in memristors is expected to enhance electron injection and filament formation, as well as energy efficiency.

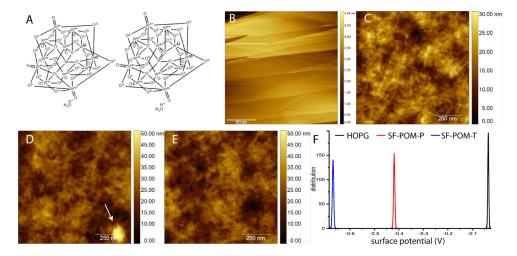


Figure 1. 2D SF-POM layers and characterizations. A) the structures of POM-T and POM-P. B-E) the AFM height images of bare HOPG, SF on HOPG, SF-POM-T on HOPG, and SF-POM-P on HOPG, respectively. F) the measured surface potential of HOPG, SF-POM-P, and SF-POM-T, respectively.

#### 2.2 SF-POM memristors

We further used the SF and synthesized SF-POM as resistive switching layers to fabricate memristors in a vertical configuration (Figure 2A and 2B). Figure 3C shows the I-V measurement of a pure-SF memristor. It exhibits poor switching and memristive performance, with a small current gap between the opposite voltage sweep directions. In contrast, the SF-

Project results 2

POM-P device shows enhanced memristive performance with a larger current gap (Fig. 2D). Furthermore, the I-V curves demonstrate good repeatability after five consecutive sweeps. This suggests that the CF growth during the voltage sweep is facilitated by the POM-P clusters, due to the reduced WF and regulated electron migration. Encouragingly, the I-V curves of the SF-POM-P device display several current jumps between 1 V and 2 V (Figure 2E). These jumps indicate programmable memristive states, leveraging the programmable and reversible reduction-oxidation states of POM clusters (Moors and Monakhov 2024; Primera-Pedrozo et al. 2023). Therefore, the synthesized SF-POM-P 2D layers have promising applications in improving memristor variability, increasing information density, and enhancing energy efficiency through programmable memristor states. Lastly, the SF-POM-T device did not show any memristor performance (data not shown). One possible reason is that the acidic condition of POM-T, pH 1-2, decreases the structural homogeneity of the 2D-SF-POM-T layer (indicated by the arrow in Figure 1D) and disrupts the crystallinity and secondary structure of the SF template. Although the SF-POM-T layer has a lower WF than SF-POM-P, the device using SF-POM-T as the resistive switching laver performed poorly. This highlights the importance of co-designing when developing new memristors.

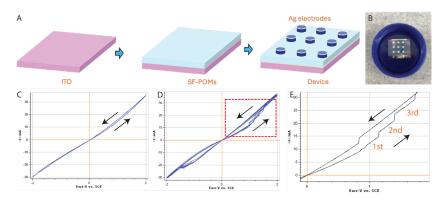


Figure 2. SF-POM-P device. A) the device configuration. B) the photo of a fabricated SF-POM device. C) I-V curve of pure Silk memristor. D) five consecutive swept I-V curves of the Silk-POM-P memristor. E) the zoom-in I-V curve from Panel D referring to various memristor states (1st-3rd). The arrows indicate the directions of the voltage sweeps.

#### 2.3 Simulation-driven memristor modeling for device co-design

In parallel with the design and synthesis of SF-POM materials, as well as the associated device fabrication and testing, our team explores the feasibility of building a co-design framework for the SF-POM device using a simulation program with integrated circuit emphasis (SPICE) model to simulate the device. (Figure 3A) SPICE simulation can drive memristor co-design by giving materials scientists and device engineers a shared, actionable representation of a device, speeding up iteration between device discovery and circuit integration. (McAndrew et al. 2025; Li and Shi 2021) The simulation from the SPICE model will translate measured I-V hysteresis into a small set of parameter changes and run virtual experiments (sweep amplitude, frequency) that would be slow or costly in the lab. Additionally, device designers can plug the same model into driver, sense amplifier, and array simulations to test read/write margins, variability sensitivity, and failure modes before hardware is fabricated.

Our approach uses measured I–V data and design space exploration, with the Bouc–Wen model (Ismail, Ikhouane, and Rodellar 2009; Ikhouane, Mañosa, and Rodellar 2007) providing a mathematical foundation. The Bouc–Wen is a compact phenomenological model of hysteresis

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that uses a single internal state variable, which changes in response to the electrical stimulus. This variable, along with a simple conductance law, creates the characteristic I–V loops seen in many memristive devices, all with a small set of intuitive parameters—our SPICE. .subckt implementation exposes 14 adjustable parameters (k, alpha0, alphad, pshape, vscale, A, beta, gamma, n, Cdiff, zinit, zleak, zscale, and gfloor), some of which control the static I–V shape and pinching, while others govern the internal-state dynamics, affecting the loop width and rate effects.

The design space exploration employs a multi-stage Python pipeline that evaluates parameter sets based on their alignment with the I–V loop shape, timing, peak currents, and origin slope of experimental data. This step-by-step approach ensures the final parameter set is not only a good numerical fit but also reflects physically meaningful device behavior, making it robust for larger circuit simulations. The resulting SPICE model integrates seamlessly into standard simulation workflows and is especially suited for low-frequency or quasi-static experiments (seconds to minutes), where Bouc–Wen assumptions hold best. (Figure 3B) This demonstrates that the developed SPICE model can explore the design space of the SF-POM device to guide the development of SF-POM memristors, including material choices and device scales for a codesign workflow.

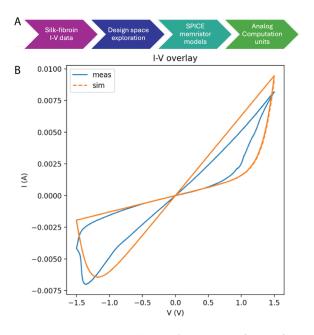


Figure 3. Simulation-driven memristor modeling. A) the workflow of the simulation-driven circuit design. B) the raw I-V curve of an SF memristor and the simulated IV-curve using the Bouc–Wen model.

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